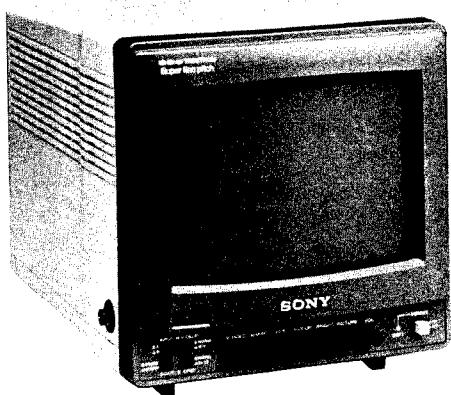


SONY®

TRINITRON® COLOR VIDEO MONITOR

BVM-8021



OPERATION AND MAINTENANCE MANUAL
1st Edition

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WARNING !!

AN ISOLATION TRANSFORMER SHOULD BE USED DURING ANY SERVICE TO AVOID POSSIBLE SHOCK HAZARD, BECAUSE OF LIVE CHASSIS.
THE CHASSIS OF THIS RECEIVER IS DIRECTLY CONNECTED TO THE AC POWER LINE.

SAFETY-RELATED COMPONENT WARNING !!

COMPONENTS IDENTIFIED BY SHADING AND MARK ON THE SCHEMATIC DIAGRAMS, EXPLODED VIEWS AND IN THE PARTS LIST ARE CRITICAL TO SAFE OPERATION. REPLACE THESE COMPONENTS WITH SONY PARTS WHOSE PART NUMBERS APPEAR AS SHOWN IN THIS MANUAL OR IN SUPPLEMENTS PUBLISHED BY SONY. CIRCUIT ADJUSTMENTS THAT ARE CRITICAL TO SAFE OPERATION ARE IDENTIFIED IN THIS MANUAL. FOLLOW THESE PROCEDURES WHENEVER CRITICAL COMPONENTS ARE REPLACED OR IMPROPER OPERATION IS SUSPECTED.

ATTENTION!!

AFIN D'EVITER TOUT RISQUE D'ELECTROCUTION PROVENANT D'UN CHÂSSIS SOUS TENSION, UN TRANSFORMATEUR D'ISOLEMENT DOIT ETRE UTILISÉ LORS DE TOUT DÉPANNAGE.
LE CHÂSSIS DE CE RÉCEPTEUR EST DIRECTEMENT RACCORDE À L'ALIMENTATION SECTEUR.

ATTENTION AUX COMPOSANTS RELATIFS À LA SÉCURITÉ!!

LES COMPOSANTS IDENTIFIÉS PAR UNE TRAME ET PAR UNE MARQUE SUR LES SCHÉMAS DE PRINCIPE, LES VUES EXPLOSÉES ET LES LISTES DE PIÈCES SONT D'UNE IMPORTANCE CRITIQUE POUR LA SÉCURITÉ DU FONCTIONNEMENT. NE LES REMPLACER QUE PAR DES COMPOSANTS SONY DONT LE NUMÉRO DE PIÈCE EST INDICUIT DANS LE PRÉSENT MANUEL OU DANS DES SUPPLÉMENTS PUBLIÉS PAR SONY. LES RÉGLAGES DE CIRCUIT DONT L'IMPORTANCE EST CRITIQUE POUR LA SÉCURITÉ DU FONCTIONNEMENT SONT IDENTIFIÉS DANS LE PRÉSENT MANUEL. SUIVRE CES PROCÉDURES LORS DE CHAQUE REMPLACEMENT DE COMPOSANTS CRITIQUES, OU LORSQU'UN MAUVAIS FONCTIONNEMENT EST SUSPECTÉ.

TABLE OF CONTENTS

1. OPERATION		
1-1. Outline	1-1	
1-2. Location and Function of Controls	1-2	
1-2-1. Front Panel	1-2	
1-2-2. Rear Panel	1-4	
1-3. Power Sources	1-6	
1-3-1. AC Power	1-6	
1-3-2. Rechargeable Battery	1-6	
1-3-3. Car Battery	1-6	
1-4. System Connections	1-7	
1-4-1. Connecting a VTR	1-7	
1-4-2. Connecting a Camera and a Microphone	1-7	
1-4-3. Connecting a TV Tuner	1-7	
1-4-4. Connecting a TV Tuner and a VTR	1-7	
1-4-5. Connecting Several Monitors	1-8	
1-5. Use of the Stand	1-8	
1-6. Attaching the Supplied Hood	1-8	
1-7. Specifications	1-9	
1-8. Packing	1-10	
2. DISASSEMBLY		
2-1. Cabinet Removal	2-1	
2-2. Bezel Removal (HA, HB, X Board)	2-1	
2-3. Cabinet Bottom Removal	2-2	
2-4. DA Board Removal	2-3	
2-5. BA, BB Board Removal	2-3	
2-6. CRT Removal	2-4	
2-7. Replacing FBT	2-4	
3. SET-UP ADJUSTMENT		
3-1. Beam Landing	3-1	
3-2. Focus Adjustment	3-2	
3-3. Convergence	3-2	
3-4. White Balance	3-3	
4. CIRCUIT ADJUSTMENT		
4-1. BA Board Adjustments	4-1	
4-2. Safety Related Adjustments	4-4	
4-3. DA Board Adjustments	4-5	
4-4. BB Board Adjustments	4-8	
4-5. HA Board Adjustments	4-9	
5. DIAGRAMS		
5-1. Circuit Boards Location	5-1	
5-2. Block Diagram	5-2	
5-3. Schematic Diagrams	5-6	
5-4. Semiconductors	5-13	
5-5. Printed Wiring Boards	5-14	
6. EXPLODED VIEWS		
6-1. Bezel, Cabinet Ass'y	6-1	
6-2. Cabinet Bottom Ass'y	6-2	
6-3. Chassis Ass'y	6-3	
7. ELECTRICAL PARTS LIST		7-1

SAFETY CHECK-OUT

(US Model only)

After correcting the original service problem, perform the following safety checks before releasing the set to the customer:

1. Check the area of your repair for unsoldered or poorly-soldered connections. Check the entire board surface for solder splashes and bridges.
2. Check the interboard wiring to ensure that no wires are "pinched" or contact high-wattage resistors.
3. Check that all control knobs, shields, covers, ground straps, and mounting hardware have been replaced. Be absolutely certain that you have replaced all the insulators.
4. Look for unauthorized replacement parts, particularly transistors, that were installed during a previous repair. Point them out to the customer and recommend their replacement.
5. Look for parts which, though functioning, show obvious signs of deterioration. Point them out to the customer and recommend their replacement.
6. Check the line cord for cracks and abrasion. Recommend the replacement of any such line cord to the customer.
7. Check the condition of the monopole antenna (if any).
Make sure the end is not broken off, and has the plastic cap on it. Point out the danger of impalement on a broken antenna to the customer, and recommend the antenna's replacement.
8. Check the B+ and HV to see they are at the values specified. Make sure your instruments are accurate; be suspicious of your HV meter if sets always have low HV.
9. Check the antenna terminals, metal trim, "metallized" knobs, screws, and all other exposed metal parts for AC leakage. Check leakage as described below.

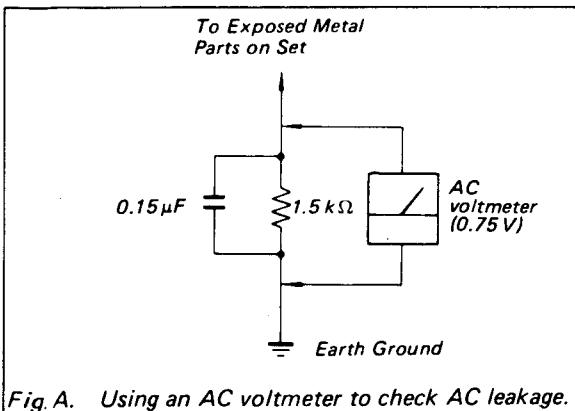


Fig. A. Using an AC voltmeter to check AC leakage.

LEAKAGE TEST

The AC leakage from any exposed metal part to earth ground and from all exposed metal parts to any exposed metal part having a return to chassis, must not exceed 0.5 mA (500 microamperes). Leakage current can be measured by any one of three methods.

1. A commercial leakage tester, such as the Simpson 229 or RCA WT-540A. Follow the manufacturers' instructions to use these instruments.
2. A battery-operated AC milliammeter. The Data Precision 245 digital multimeter is suitable for this job.
3. Measuring the voltage drop across a resistor by means of a VOM or battery-operated AC voltmeter. The "limit" indication is 0.75 V, so analog meters must have an accurate low-voltage scale. The Simpson 250 and Sanwa SH-63Trd are examples of a passive VOM that is suitable. Nearly all battery operated digital multimeters that have a 2 V AC range are suitable. (See Fig. A)

HOW TO FIND A GOOD EARTH GROUND

A cold-water pipe is guaranteed earth ground; the cover-plate retaining screw on most AC outlet boxes is also at earth ground. If the retaining screw is to be used as your earth-ground, verify that it is at ground by measuring the resistance between it and a cold-water pipe with an ohmmeter. The reading should be zero ohms. If a cold-water pipe is not accessible, connect a 60–100 watts trouble light (not a neon lamp) between the hot side of the receptacle and the retaining screw. Try both slots, if necessary, to locate the hot side of the line, the lamp should light at normal brilliance if the screw is at ground potential. (See Fig. B)

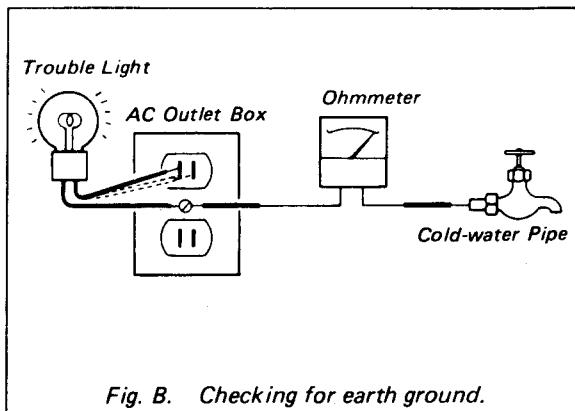


Fig. B. Checking for earth ground.

SECTION 1 OPERATION

1-1. OUTLINE

Super Fine Pitch Trinitron® picture tube

The Super Fine Pitch Trinitron picture tube gives a high resolution (400 TV lines), high contrast picture.

Colorpure filter

The colorpure filter increases the resolution and results in fine picture detail without color spill or color noise.

Push-to-lock controls

In the locked position, the controls are protected from damage during carriage of the unit. The protruding position allows easier operation.

Monitor of sync signals

The H/V DELAY switch allows horizontal and vertical sync signals to be displayed on the screen.

Blue only picture

By using the B ONLY switch, the picture can be displayed in blue and black only, facilitating hue adjustment or observation of VTR noise.

Underscan mode

The signal normally scanned outside of the screen can be monitored in the underscan mode.

6-pin DIN tuner connector

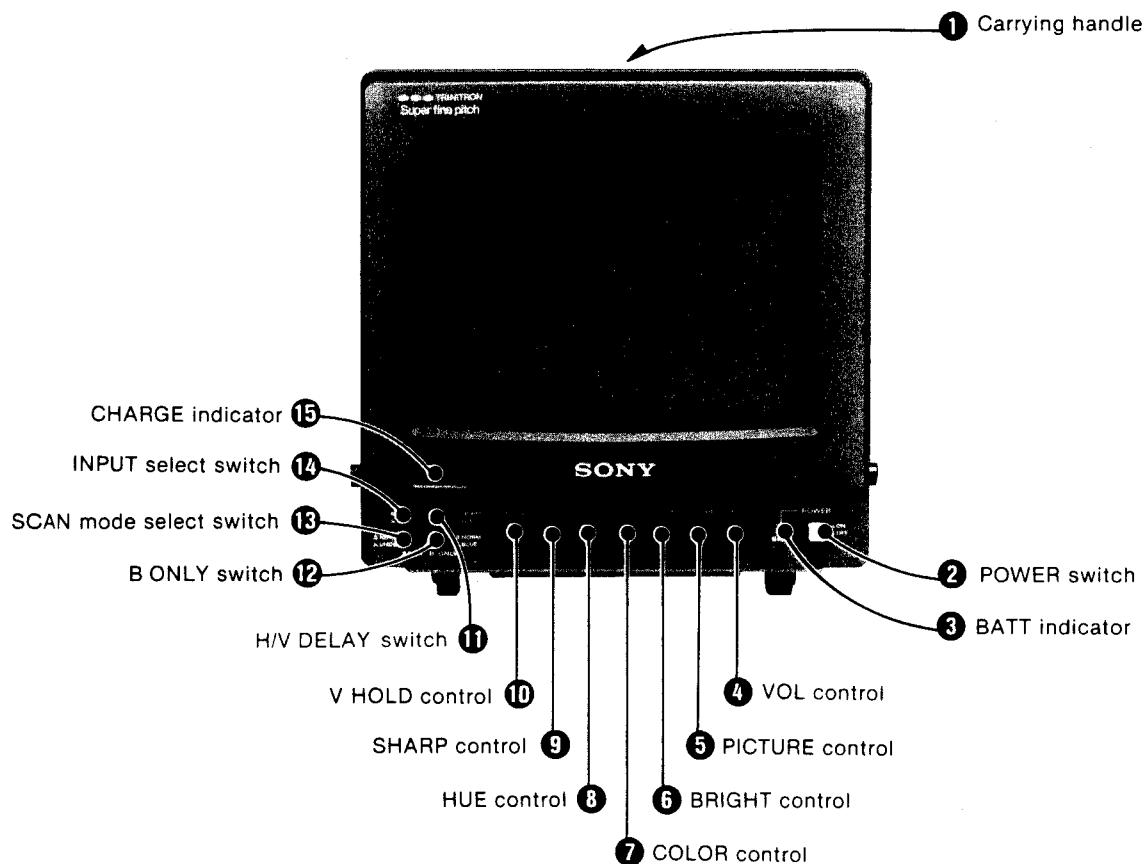
The TUNER connector allows easy connection of a TV tuner, which is equipped with the 6-pin DIN connector, using a single cable.

Three power sources

The monitor can operate on either ac power source, a rechargeable battery or a 12V car battery, allowing use indoors or outdoors. The battery charge function is incorporated.

1-2. LOCATION AND FUNCTION OF CONTROLS

1-2-1. Front Panel



① Carrying handle**② POWER switch**

To turn the monitor on, depress the POWER switch (Δ ON). To turn it off, press the switch again (Δ OFF).

③ BATT (power/battery) indicator

This indicator lights when the power is turned on. When the rechargeable battery becomes weak (less than 10.5V), the indicator flashes for about five minutes. Then it goes out, and the power is automatically turned off.

④ VOL (volume) control

Turn this control clockwise or counterclockwise to obtain the desired volume.

⑤ PICTURE control

Adjusts the contrast, intensity and brightness simultaneously in the proper ratio.

⑥ BRIGHT (brightness) control

Adjusts the brightness. Normally set this control at the center detent position.

⑦ COLOR control

Adjusts the color intensity of the picture. Clockwise rotation makes the picture more vivid; counterclockwise rotation makes it paler.

⑧ HUE control

Use to obtain the most natural skin tones. Clockwise rotation makes the skin tones more greenish; counterclockwise rotation makes them more purplish.

⑨ SHARP (sharpness) control

Adjusts the sharpness of the picture. Clockwise rotation makes the picture sharper; counterclockwise rotation makes it softer.

⑩ V HOLD (vertical hold) control

If the picture rolls vertically, correct it with this control.

Before turning one of the controls ④ to ⑩, for easier operation press on it to release the control to a protruding position.

⑪ H/V DELAY switch

Normally keep this switch released (Δ NORM). To monitor the sync signals, depress the switch (Δ H/V). The picture is shifted horizontally and vertically. The horizontal sync is displayed in left approximately one quarter of the screen and the vertical sync is displayed near the center of the screen.

⑫ B ONLY (blue only) switch

Normally keep this switch released (Δ NORM). Depress the switch (Δ BLUE) to turn off the red and green beams. The picture will be displayed in blue and black only. This facilitates hue adjustment or observation of VTR noise.

⑬ SCAN mode select switch

Keep this switch released (Δ NORM) for normal scanning. Depress the switch (Δ UNDER) to reduce the display size by about 5% (underscanning mode) and to view a picture which does not appear in normal scanning.

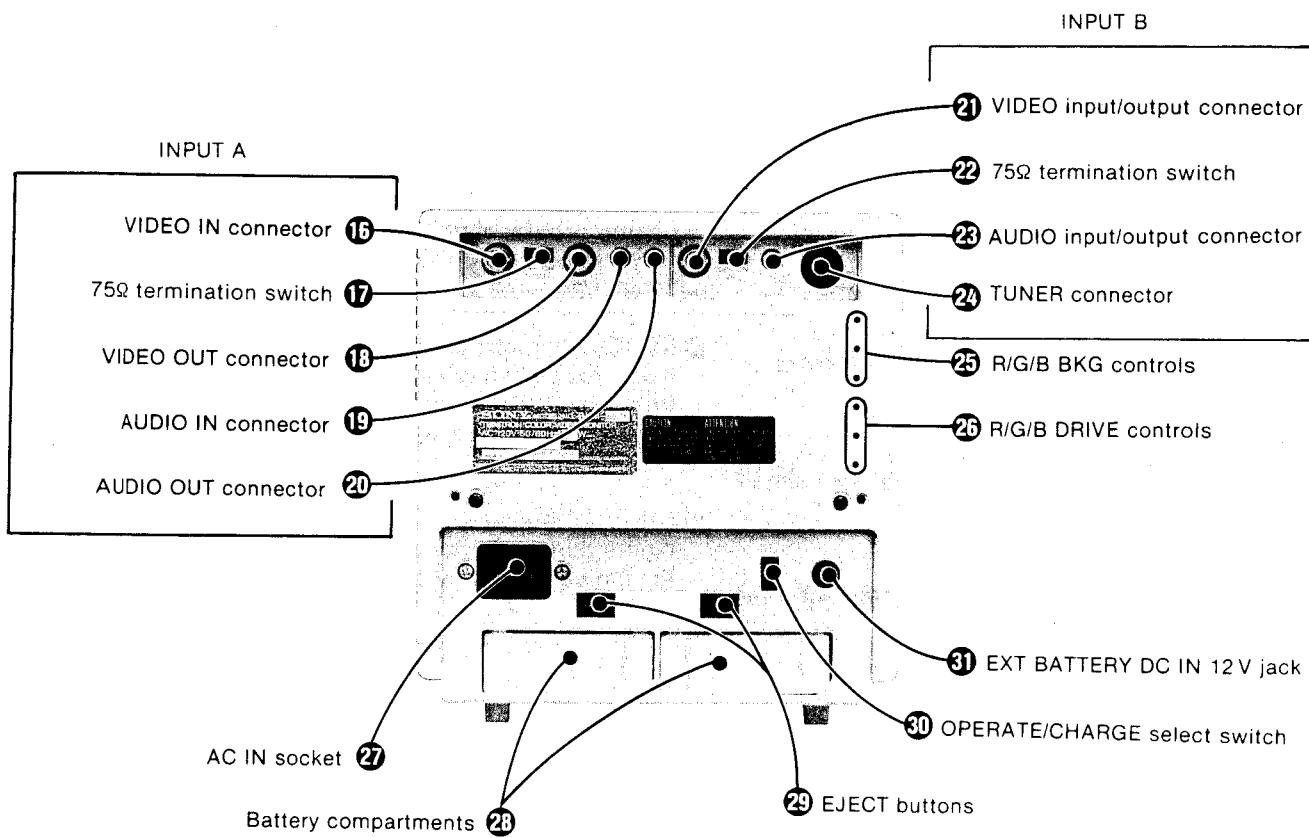
⑭ INPUT select switch

Keep this switch released (Δ A) to monitor the signal from the INPUT A connectors. Depress the switch (Δ B) to monitor the signal from the INPUT B connectors.

⑮ CHARGE indicator

Lights during charging. When charging is complete, the indicator goes out.

1-2-2. Rear Panel



INPUT A

To monitor the input signals connected to these connectors, keep the INPUT select switch released (Δ A).

⑯ VIDEO IN connector (BNC type)

Connect to the video output of video equipment, such as a VTR or a color video camera.

⑰ 75Ω termination switch

When only the VIDEO IN connector is used (the VIDEO OUT connector is not used), set this switch to ON. When both the VIDEO IN and VIDEO OUT connectors are used together for a loop-through connection, set the switch to OFF.

⑱ VIDEO OUT connector (BNC type)

Loop-through output of the VIDEO IN connector. Connect to the video input of a VTR or another monitor.

⑲ AUDIO IN connector (minijack)

Connect to the audio output of a VTR or to a microphone (through a suitable microphone amplifier).

⑳ AUDIO OUT connector (minijack)

Loop-through output of the AUDIO IN connector. Connect to the audio input of a VTR or another monitor.

INPUT B

To monitor the input signals to these connectors, depress the INPUT select switch (Δ B).

㉑ VIDEO input/output connector (BNC type)

Connect to the video output of a VTR or a color video camera.

When a TV tuner is connected to the TUNER connector and the 75Ω termination switch ㉒ is set to OFF, this connector can be used as a loop-through output of the TUNER connector. Connect to the video input of a VTR or another monitor.

㉒ 75Ω termination switch

Normally set this switch to ON. When both the TUNER and VIDEO connectors are used together for a loop-through connection, set the switch to OFF.

㉓ AUDIO input/output connector (minijack)

Connect to the audio output of a VTR or to a microphone (through a suitable microphone amplifier).

When a TV tuner is connected to the TUNER connector and the 75Ω termination switch ㉒ is set to OFF, this connector can be used as a loop-through output of the TUNER connector. Connect to the audio input of a VTR or another monitor.

㉔ TUNER connector (6-pin DIN)

Connect to the 6-pin DIN connector of a TV tuner. The video and audio signals are supplied to the monitor and the power from the monitor is fed to the tuner using a single cable.

Note

The TUNER input and the VIDEO/AUDIO inputs ㉑, ㉓ cannot be used simultaneously. When connecting a TV tuner to the monitor, be sure to disconnect any input source equipment from the VIDEO and AUDIO connectors, or vice versa.

㉕ R/G/B BKG (background) controls

Used for adjusting the white balance of the background.

㉖ R/G/B DRIVE controls

Used for adjusting the white balance at the white peak.

㉗ AC IN socket**㉘ Battery compartments**

Insert the NP-1 battery pack.

㉙ EJECT buttons

Press the EJECT button upwards to remove the battery pack.

㉚ OPERATE/CHARGE select switch

Normally set this switch to OPERATE. To charge the battery pack, set to CHARGE. The CHARGE indicator on the front panel lights. When charging is complete, the CHARGE indicator goes out; reset the switch to OPERATE.

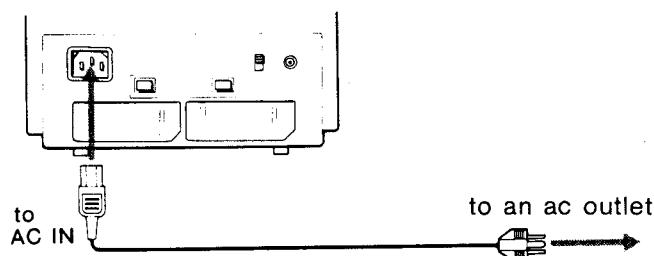
㉛ EXT BATTERY (external battery) DC IN 12 V jack

Connect the optional DCC-16AW car battery cord.

1-3. POWER SOURCES

1-3-1. AC Power

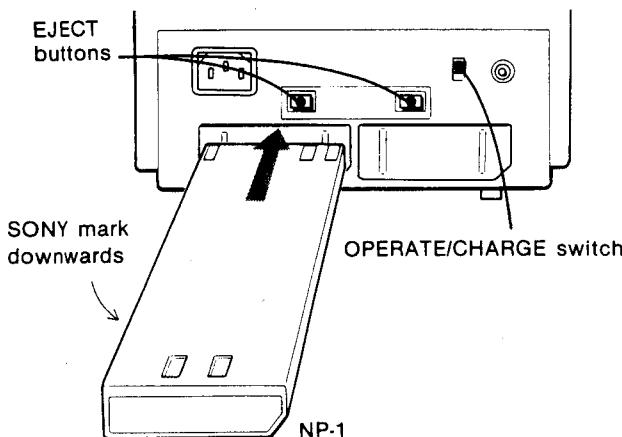
Connect the supplied ac power cord to the AC IN socket and to an ac outlet (120V ac).



When the ac power cord is plugged into the AC IN socket, the battery pack (if installed) or the car battery (if connected) is automatically disconnected.

1-3-2. Rechargeable Battery

Insert the Sony NP-1 battery pack (optional) into the battery compartment as illustrated. The monitor can operate with one or two battery packs. For extended use, two battery packs are recommended.



To remove the battery pack, press the EJECT button upwards.

Note

Make sure that the ac power cord and the car battery cord are disconnected from the monitor. Otherwise, the monitor cannot operate on the battery pack(s).

Caution

Do not use any other batteries than the NP-1, even if any can be inserted into the compartment.

Charging the battery pack

Before using the monitor, be sure to fully charge the battery pack. The charging time is about 6 hours at normal temperatures.

- 1 Connect the supplied ac power cord to the AC IN socket and then to an ac outlet.
- 2 Insert the battery pack(s) into the battery compartment(s).
- 3 Set the OPERATE/CHARGE switch to CHARGE.
- 4 Depress the POWER switch. The CHARGE indicator lights and charging begins.

When charging is complete, the CHARGE indicator goes out. Be sure to reset the OPERATE/CHARGE switch to OPERATE.

When the OPERATE/CHARGE switch is set to CHARGE, the picture cannot be monitored.

- For quicker charging, use the optional BC-1WA battery charger for NP-1.

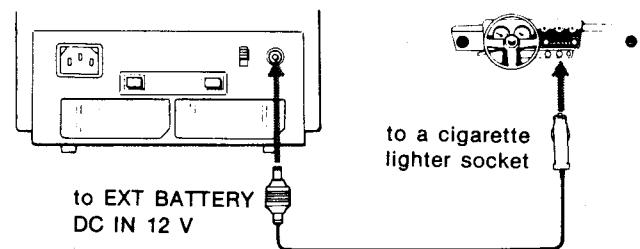
Battery life

At normal temperatures, the picture can be monitored continuously for about 60 minutes using two battery packs and operating the TV tuner connected to the monitor. When the TV tuner is not used, longer battery life can be expected (about 75 to 80 minutes).

When the battery is exhausted, the green BATT indicator flashes for about five minutes, and then the power is turned off automatically to prevent excessive battery discharge. When the BATT indicator goes off, press the POWER switch and replace the exhausted battery pack(s) with fully charged one(s), or use another power source.

1-3-3. Car Battery

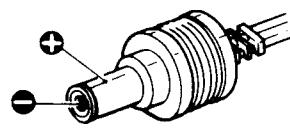
Use the Sony DCC-16AW car battery cord (optional) for a 12 V car battery. Connect the car battery cord to the EXT BATTERY DC IN 12 V jack and to the cigarette lighter socket of a car. For further details, read the instruction manual of the car battery cord.



When the car battery cord is plugged into the EXT BATTERY DC IN 12 V jack, the battery pack (if installed) is disconnected automatically.

Note

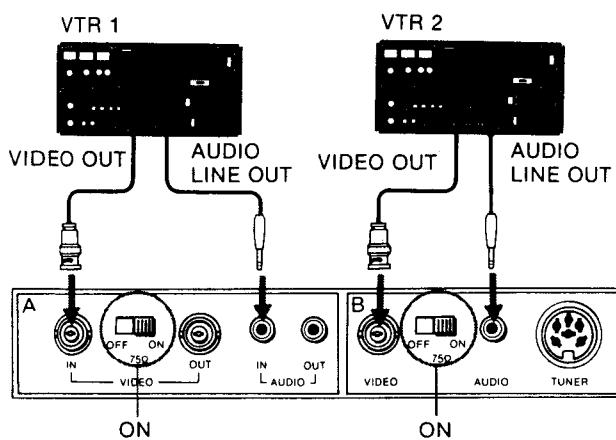
Use only the recommended car battery cord manufactured by Sony. Polarity of the plugs of other manufacturers may be different.



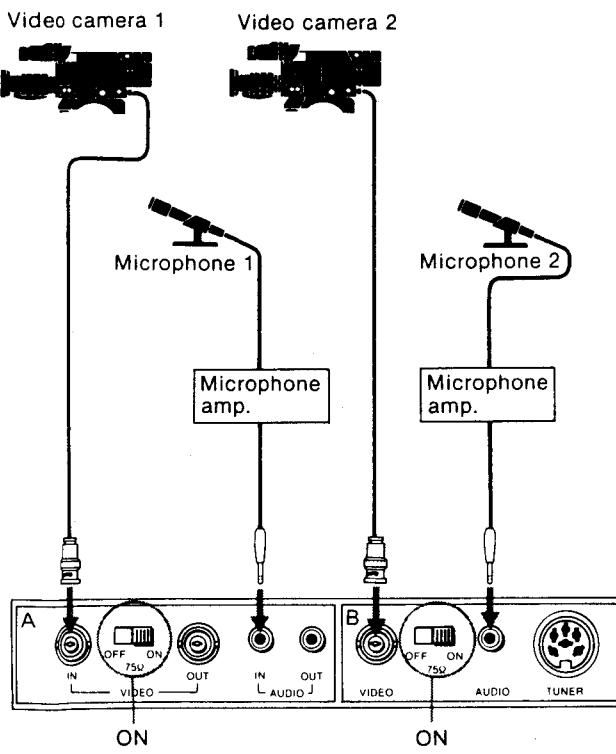
Polarity of the plug of Sony car battery cord

1-4. SYSTEM CONNECTIONS

1-4-1. Connecting a VTR

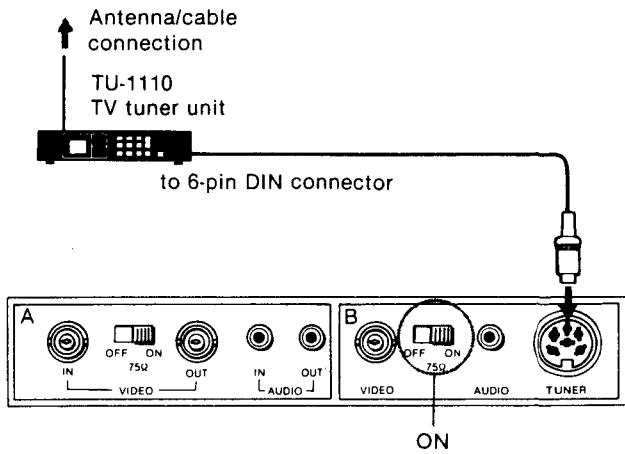


1-4-2. Connecting a Camera and a Microphone



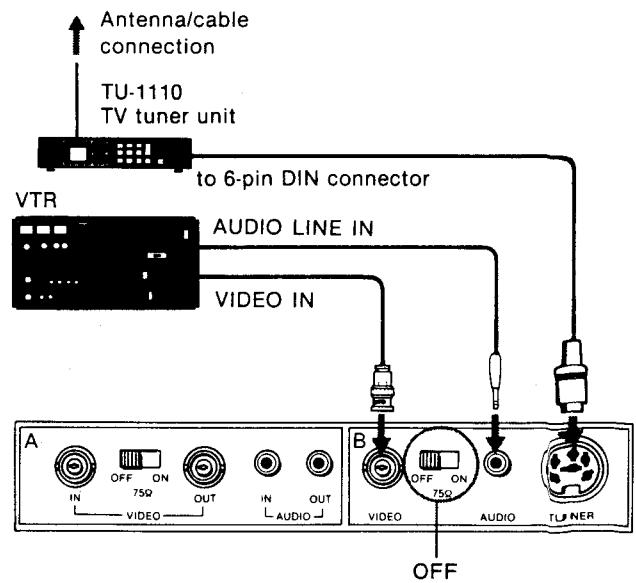
1-4-3. Connecting a TV Tuner

The Sony TU-1110 TV tuner unit, which is provided with a 6-pin DIN connector, can be connected to the monitor.



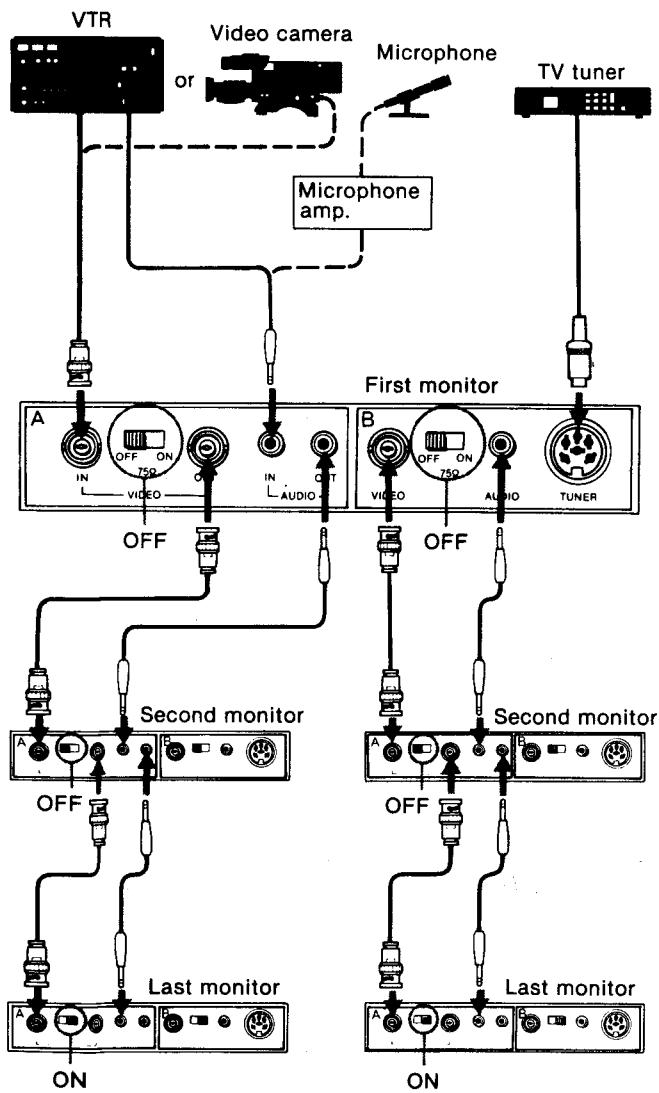
1-4-4. Connecting a TV Tuner and a VTR

The VIDEO and AUDIO connectors of INPUT B can be used as loop-through outputs of the TUNER connector. By making the following connection, TV programs received by the TV tuner can be recorded on a VTR while monitoring the picture.

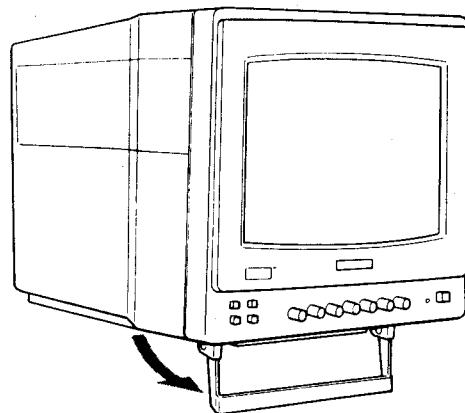


1-4-5. Connecting Several Monitors

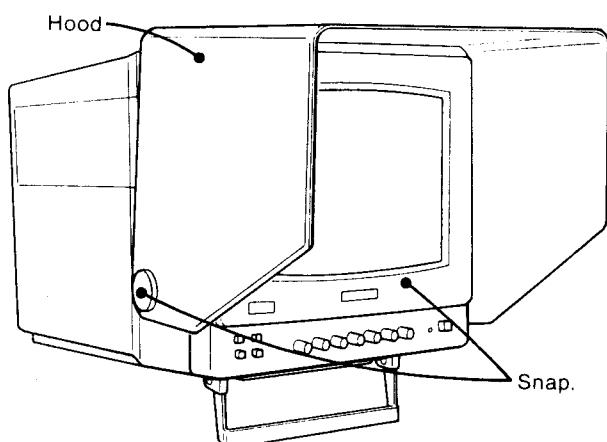
A loop-through connection is convenient for monitoring the same signal on several monitors. Use the VIDEO OUT and AUDIO OUT connectors of INPUT A, and for the TV tuner, use the VIDEO and AUDIO connectors of INPUT B. Up to 10 monitors can be connected for each group. Set the 75Ω termination switch of the last monitor to ON and those of the other monitors to OFF.



1-5. USE OF THE STAND



1-6. ATTACHING THE SUPPLIED HOOD



1-7. SPECIFICATIONS

Color system	NTSC system
Picture tube	Super Fine Pitch Trinitron tube 8-inch picture measured diagonally, 70-degree deflection
Resolution	400 TV lines (B/W)
Color temperature	6,500°K
Frequency response	5.5 MHz (-3 dB)
Horizontal linearity	± 8 %
Vertical linearity	± 8 %
Line pull range	Horizontal ± 500 Hz
Overscan of the picture	6 %
Underscan of the picture	5 %
H/V delay	Horizontal: Approx. 1/4 line Vertical: Approx. 1/2 field
Return loss	5 MHz, -30 dB (INPUT A, INPUT B)
Zooming	Within 3 %
Convergence	Central area 0.5 mm Periphery 0.7 mm
Brightness	More than 30 foot-lamberts
Inputs	VIDEO IN (INPUT A): BNC connector VIDEO (INPUT B): BNC connector Composite 1V p-p ± 6 dB, 75 ohms, unbalanced, sync negative AUDIO IN (INPUT A): minijack AUDIO (INPUT B): minijack -5 dBs, 47 k ohms or more
Outputs	VIDEO OUT (INPUT A): BNC connector VIDEO (INPUT B): BNC connector 1 V p-p, 75 ohms, unbalanced, sync negative AUDIO OUT (INPUT A): minijack AUDIO (INPUT B): minijack Output level 0.8 W
TUNER connector	6-pin DIN connector Pin No. 1: not in use Pin No. 2: video input, composite 1 V p-p ± 6 dB, 75 ohms, unbalanced, sync negative Pin No. 3: ground Pin No. 4: audio input, -5 dBs, 47 k ohms or more Pin No. 5: power output Pin No. 6: not in use

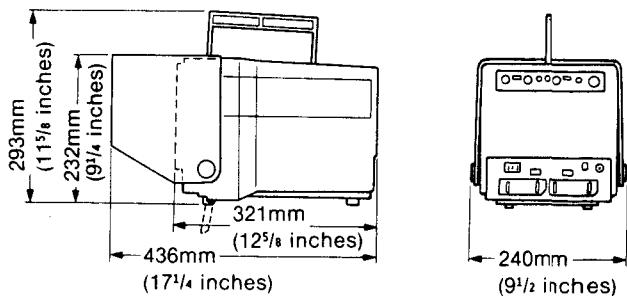
Power requirements

120 V ac, 50/60 Hz
12 V dc, with the optional Sony
NP-1 battery pack or 12 V car bat-
tery using the optional DCC-16AW
car battery cord

Power consumption

47 W ac, max.
38 W dc, max.

Dimensions



Weight Approx. 7.2 kg (15 lb 14 oz)
not incl. accessories

Accessories supplied

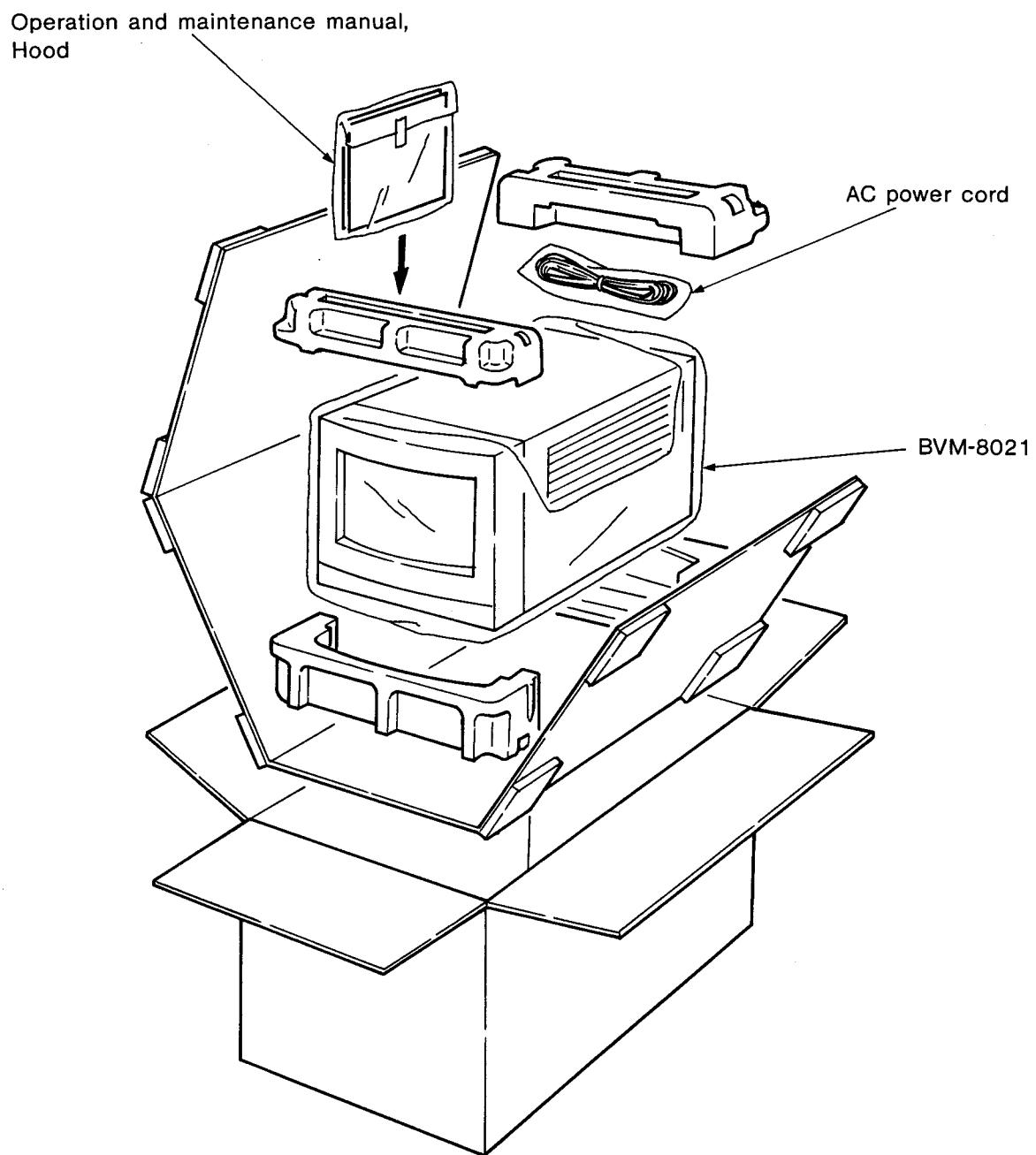
AC power cord (1)
Hood (1)
Operation and maintenance
manual (1)

Optional accessories

TV tuner unit TU-1110
Battery pack NP-1
Car battery cord DCC-16AW
Battery charger BC-1WA

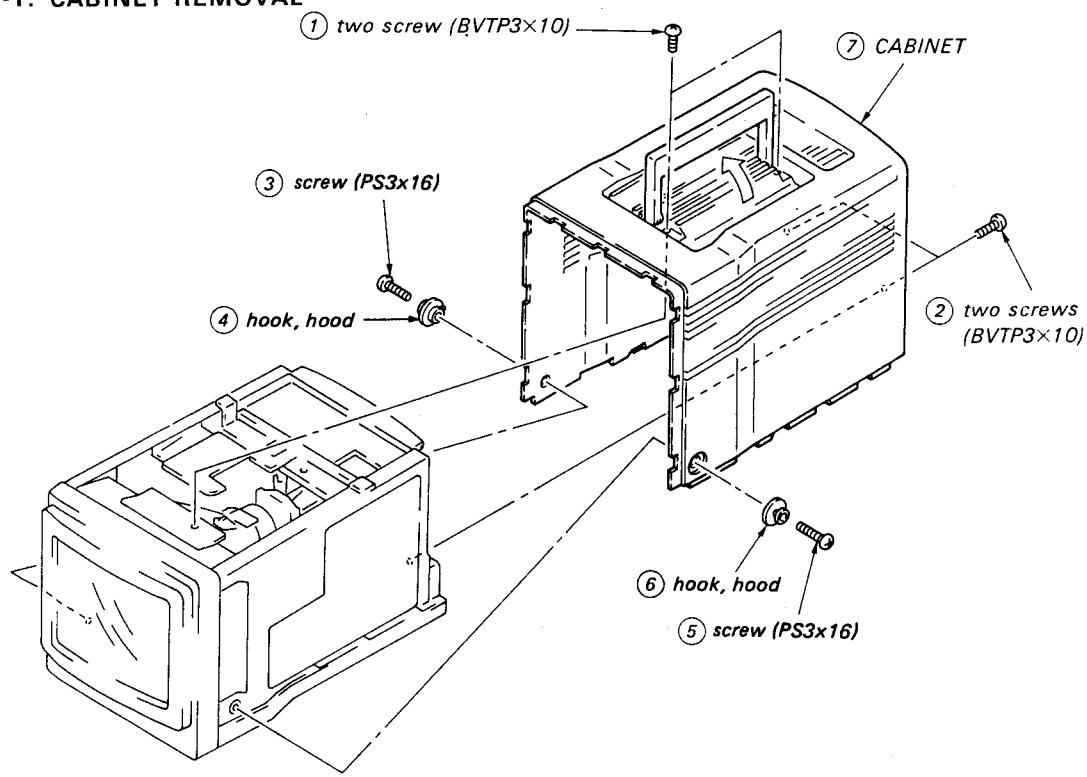
Design and specifications subject to change without
notice.

1-8. PACKING

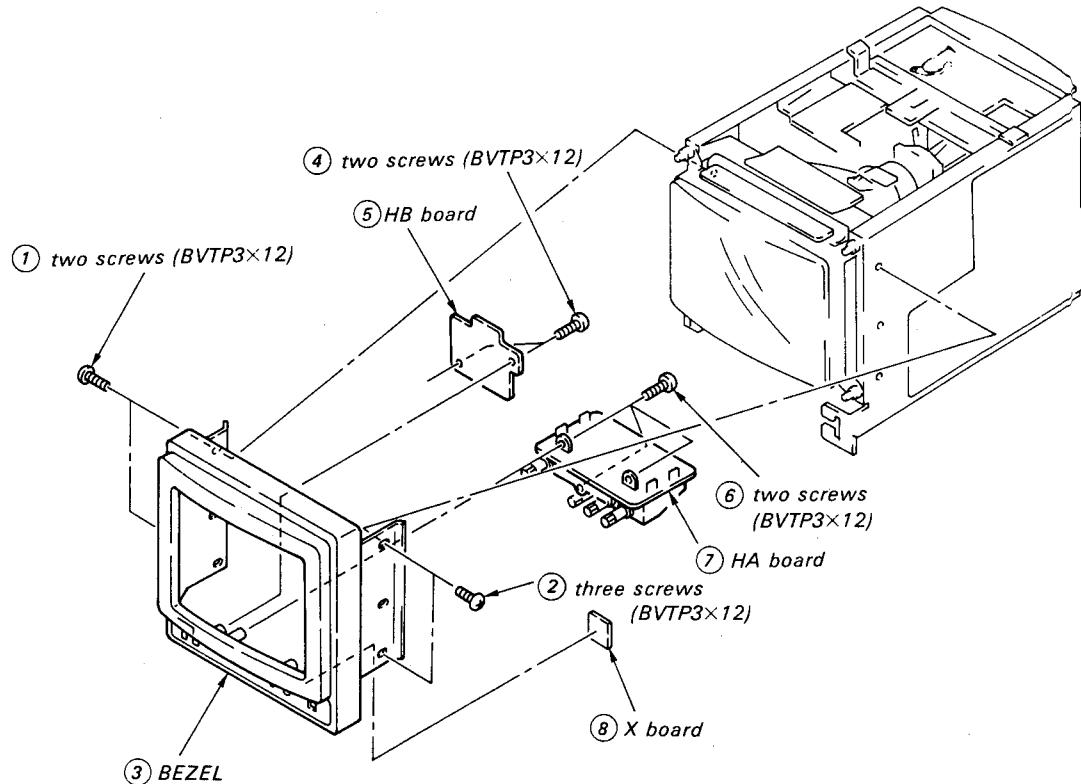


SECTION 2 DISASSEMBLY

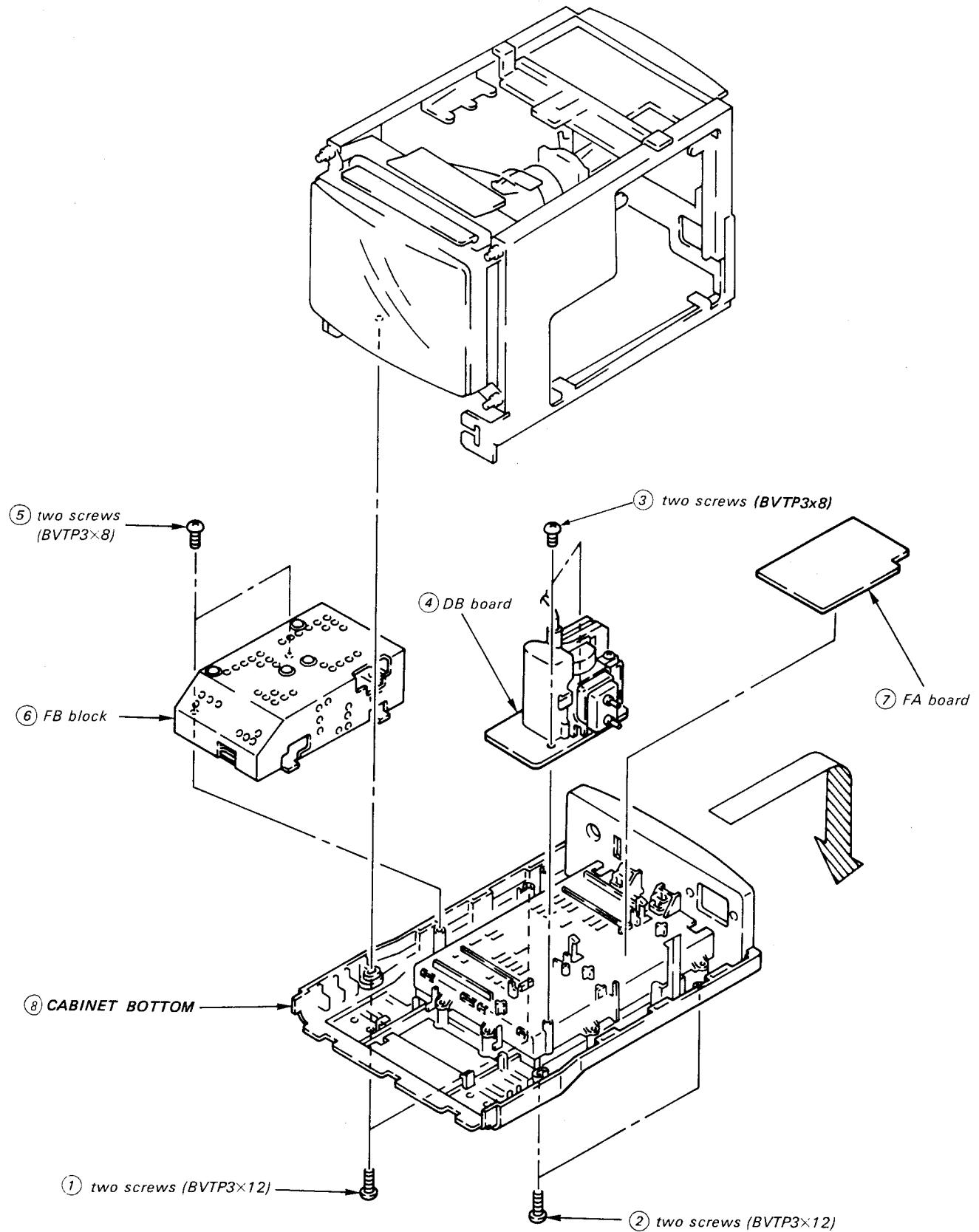
2-1. CABINET REMOVAL



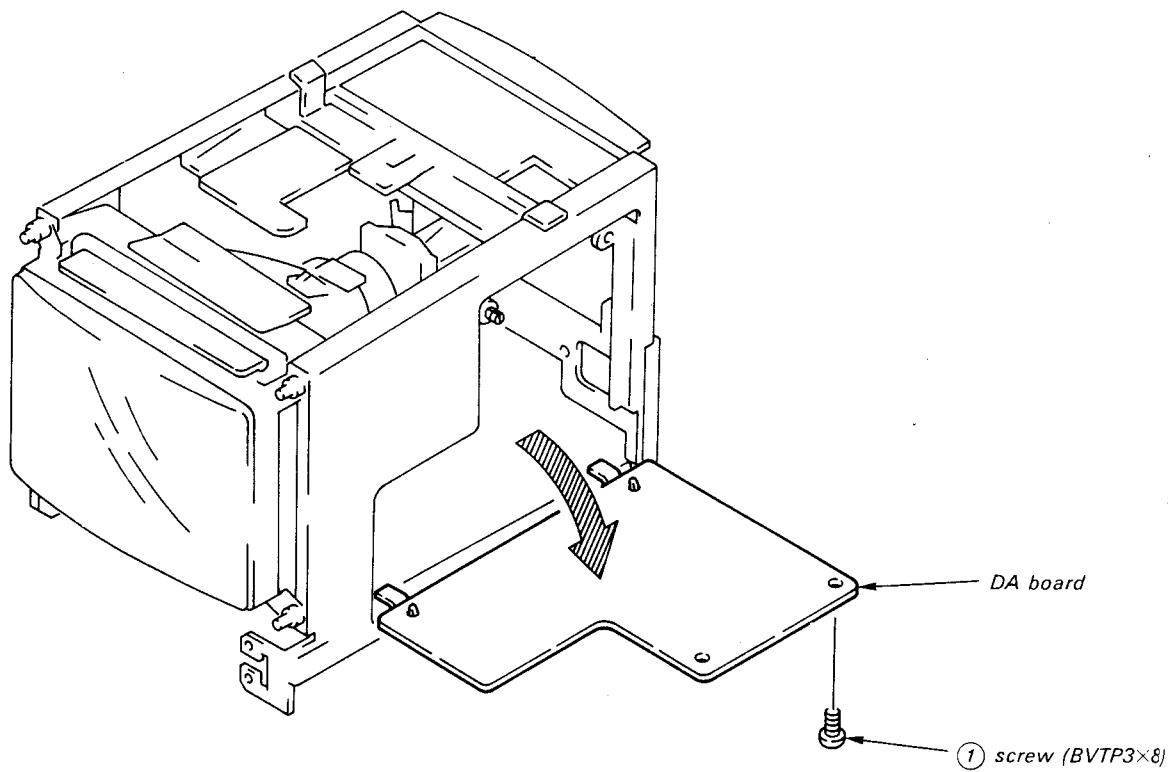
2-2. BEZEL REMOVAL (HA, HB, X BOARD)



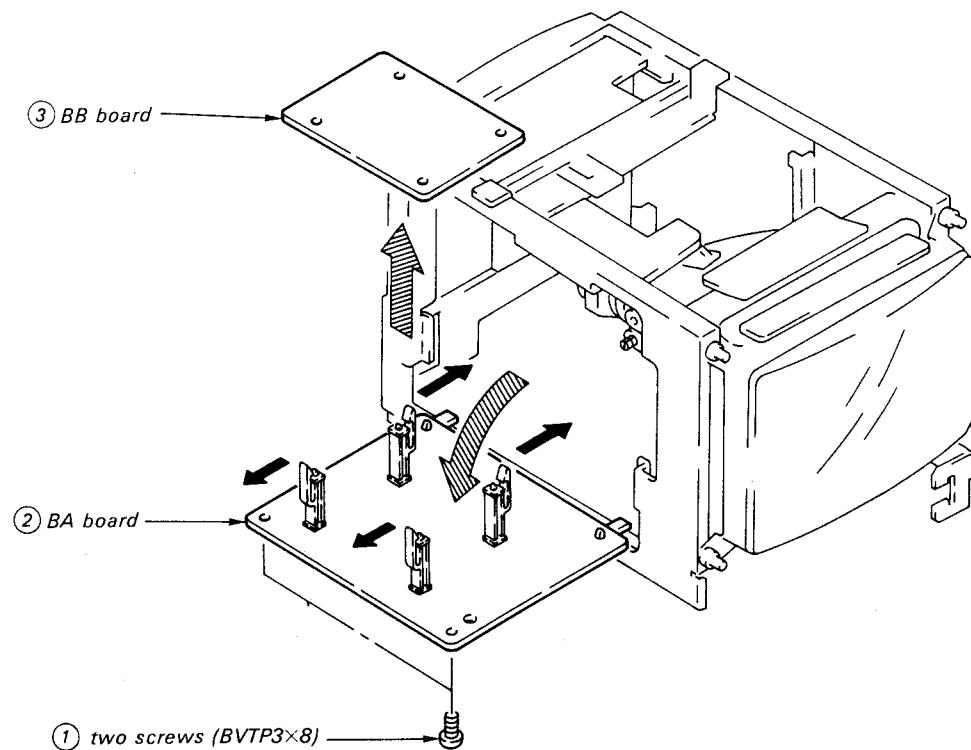
2-3. CABINET BOTTOM REMOVAL



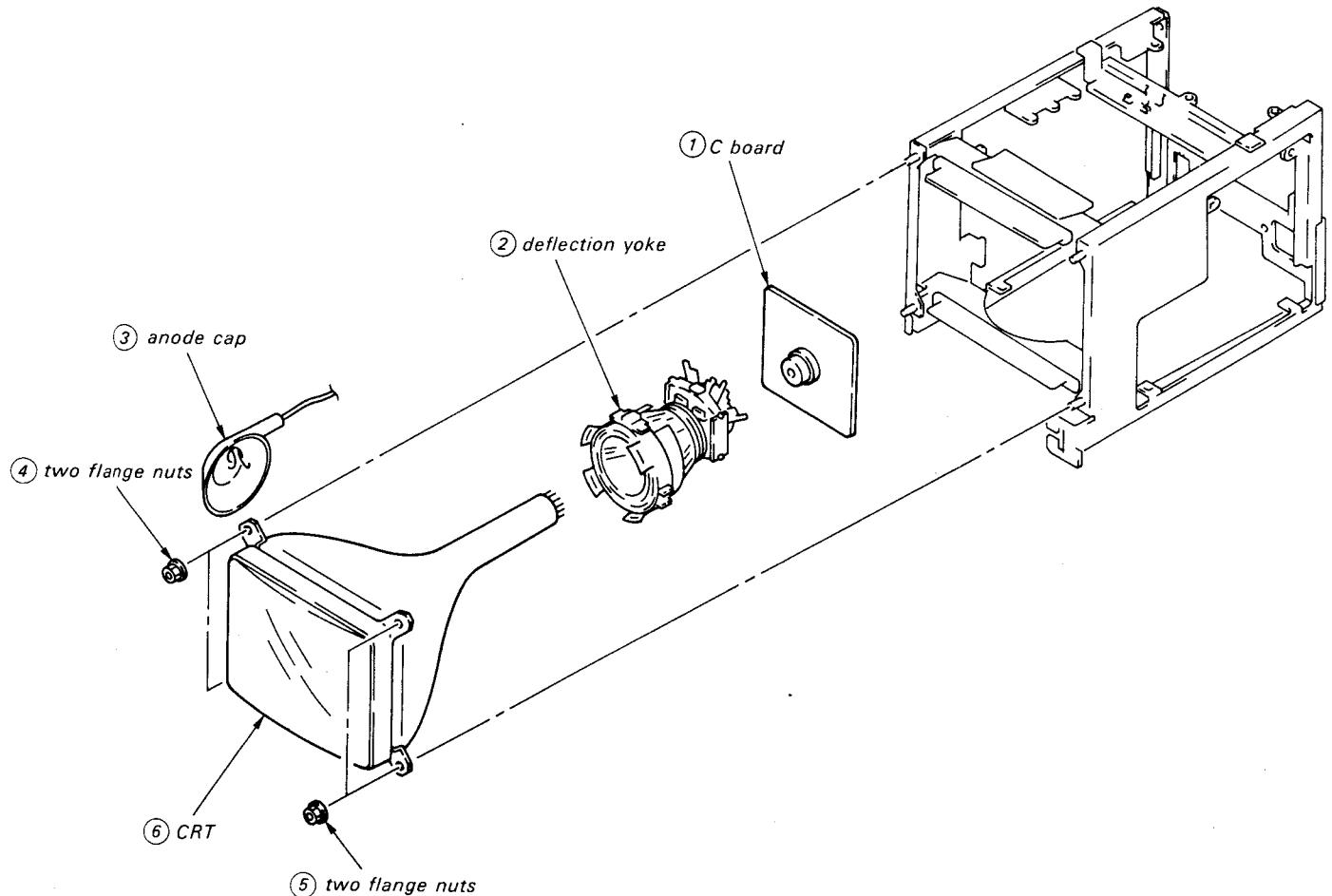
2-4. DA BOARD REMOVAL



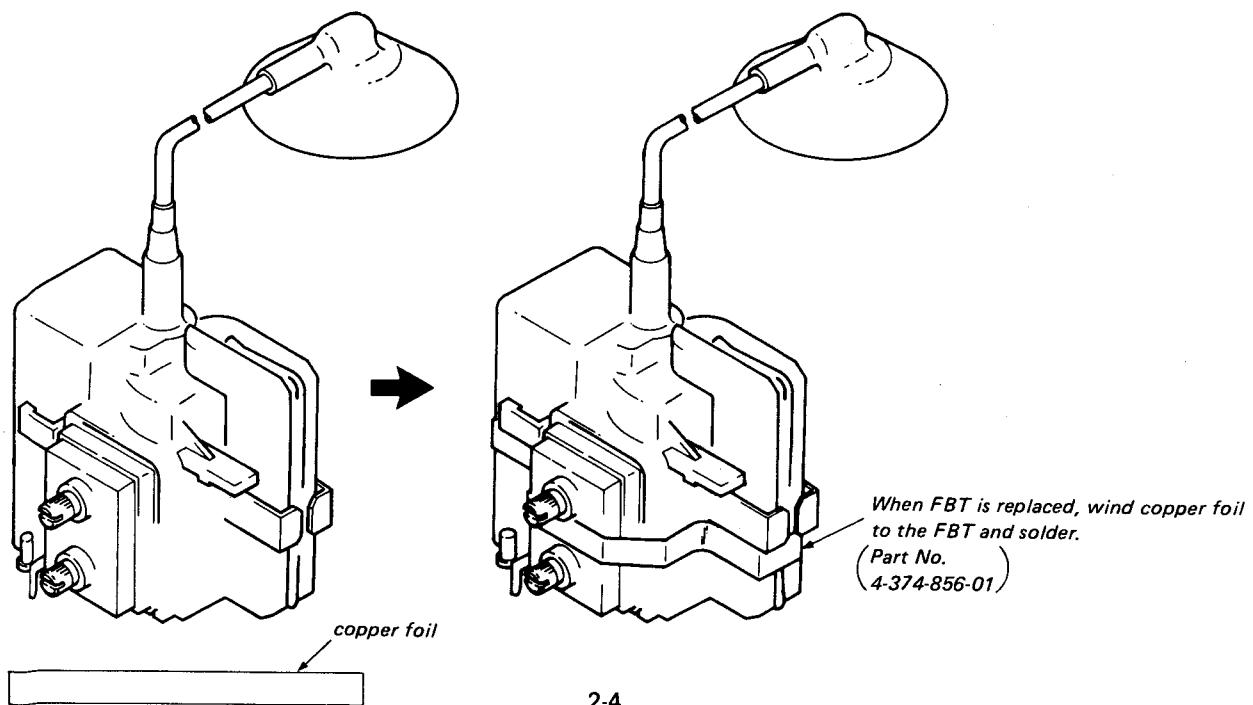
2-5. BA, BB BOARDS REMOVAL



2-6. CRT REMOVAL



2-7. REPLACING FBT



SECTION 3

SET-UP ADJUSTMENTS

The following adjustments should be made when a complete realignment is required or a new picture tube is installed.

Controls and switch should be set as follows unless otherwise noted:

BRT, CONTR controls fully clockwise

3-1. BEAM LANDING

Preparation:

- Before starting, degauss the entire screen.
- 1. Loosen deflection yoke screw.
- 2. Remove deflection yoke spacers.
- 3. Adjust purity control to center the slide between two projections as shown in Fig. 1-1.
- 4. Slide deflection yoke as far forward as it will go.
- 5. Turn RED CUT OFF VR (RV259) MAX and GREEN (RV261) and BLUE CUT OFF RV (RV263) MIN.
- 6. Turn purity control to center vertical red band as shown in Fig. 1-2.
- 7. Slide deflection yoke back for a uniform red screen.
- 8. Check green and blue rasters for uniformity.
- Repeat the steps 6, 7 and 8.
- 9. Turn all CUT OFF VR (RV259, 261, 263) for mechanical CENTER.
- 10. Install the deflection yoke spacers.
- 11. Tighten the deflection yoke screw.
- 12. Check if mislanding appears at corners a-d as shown in Fig. 1-3. If mislanding is observed, correct it as shown in Fig. 1-4.

Make the following adjustments in the order as follows given:

- 3-1. Beam Landing
- 3-2. Focus Adjustment
- 3-3. Convergence
- 3-4. White Balance

Note: Test Equipment Required
 1. Color-bar/pattern generator
 2. Degausser

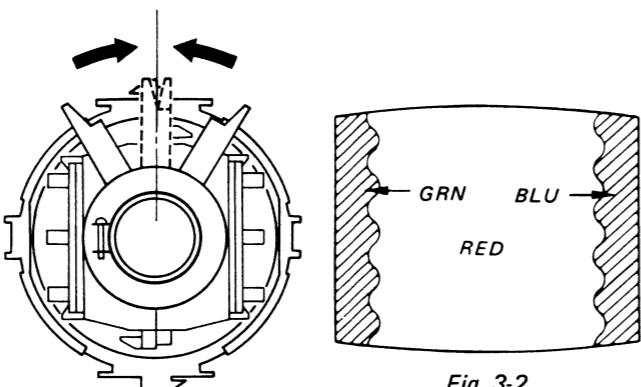
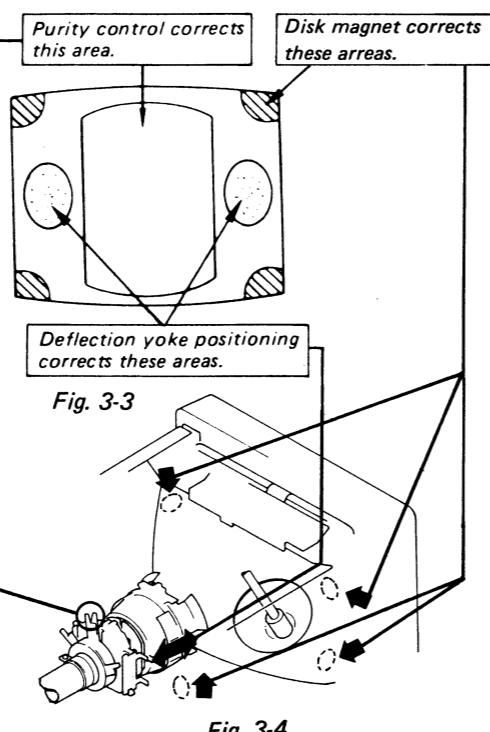
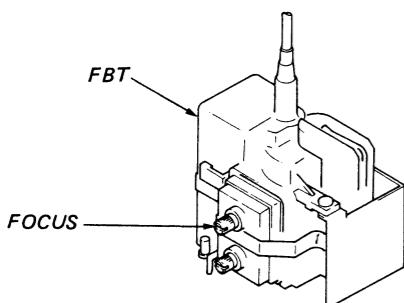


Fig. 3-1



3-2. FOCUS ADJUSTMENT

- (1) Input monoscope signal.
 PICTURE control . . . 80%
 BRICHT control . . . 50%
- (2) Adjust FOCUS control for a best picture at the center and both sides of the screen.



3-1

3-3. CONVERGENCE

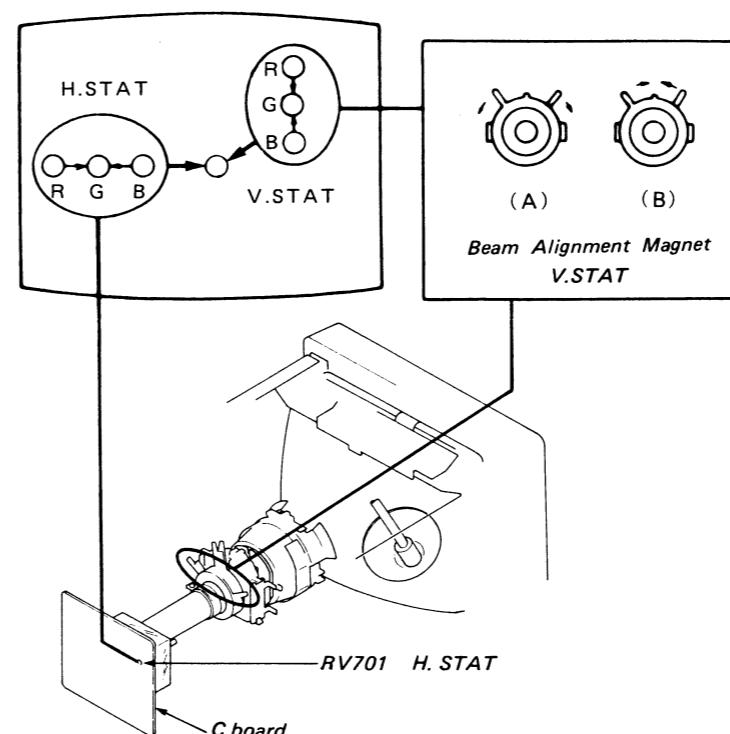
Preparation:

- Before starting, make FOCUS, H.SIZE, V.SIZE and V.LIN adjustments.
- Turn BRT control fully counterclockwise.
- Feed in the dot pattern.

(1) Horizontal Static Convergence and Vertical Static Convergence

If blue dot does not coincide with red and green dots, Move BMC magnet to correct insufficient H.Static convergence.

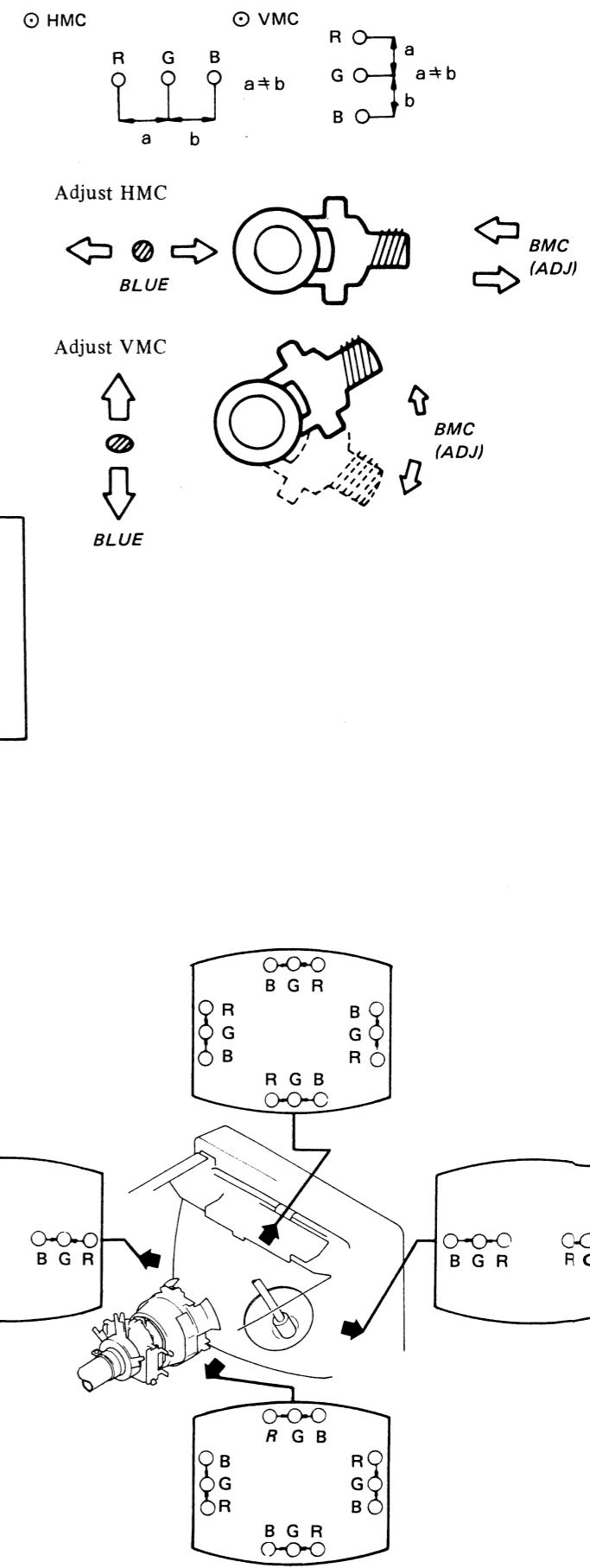
Rotate BMC magnet to correct insufficient V.static convergence.
 In either case, repeat Beam Landing Adjustment.



(2) Dynamic Convergence Adjustment

Preparation:

- Before starting, perform Horizontal and Vertical Static Convergence Adjustment.
- 1. Loosen deflection yoke screw.
- 2. Remove deflection yoke spacers.
- 3. Move the deflection yoke for best convergence as shown below.
- 4. Tighten the deflection yoke screw.
- 5. Install the deflection yoke spacers.



3-2

- (1) SCR
 1. In pi
 2. Set tl
 the E
 3. Conf
 wher
 and
 4. Note
 turni
 (2) WHI
 1. Inpu
 2. Set tl
 the E
 3. Turn
 RV25
 4. Set F
 (B.B)
 5. Turn
 visib
 beco
 cont
 6. Adju
 balan
 Set t
 the I
 scre
 white
 7. Repe

3-3. CONVERGENCE

Preparation:

- Before starting, make FOCUS, H.SIZE, V.SIZE and V.LIN adjustments.
- Turn BRT control fully counterclockwise.
- Feed in the dot pattern.

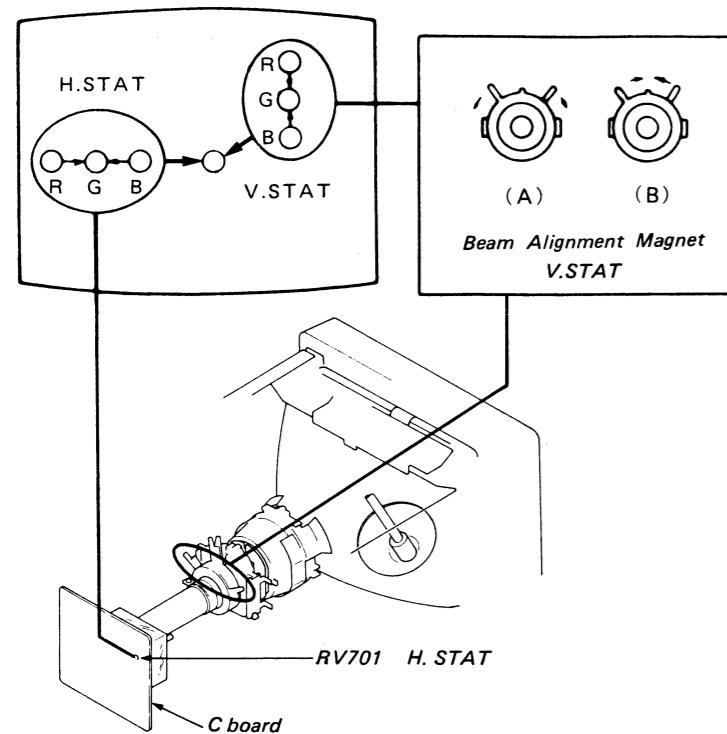
(1) Horizontal Static Convergence and Vertical Static Convergence

If blue dot does not coincide with red and green dots.

Move BMC magnet to correct insufficient H.Static convergence.

Rotate BMC magnet to correct insufficient V.static convergence.

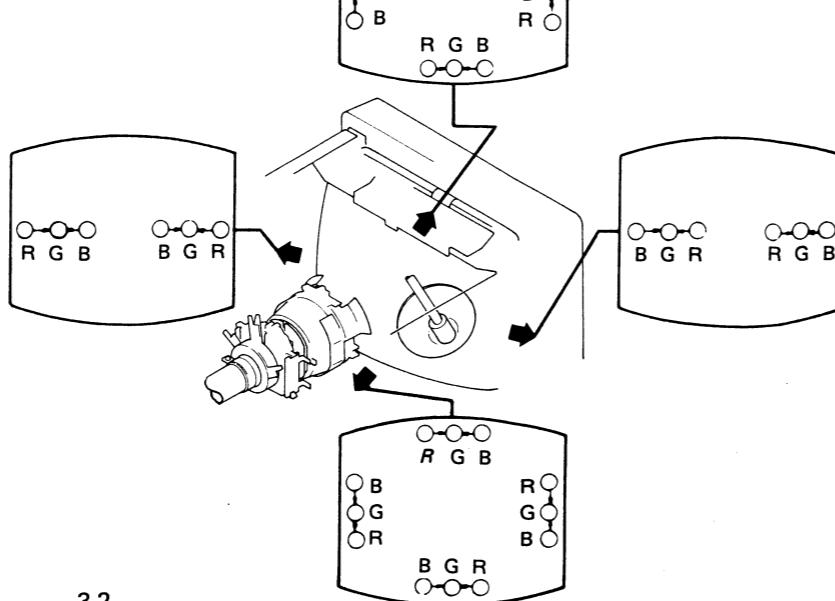
In either case, repeat Beam Landing Adjustment.



(2) Dynamic Convergence Adjustment

Preparation:

- Before starting, perform Horizontal and Vertical Convergence Adjustment.
- 1. Loosen deflection yoke screw.
- 2. Remove deflection yoke spacers.
- 3. Move the deflection yoke for best convergence as shown below.
- 4. Tighten the deflection yoke screw.
- 5. Install the deflection yoke spacers.



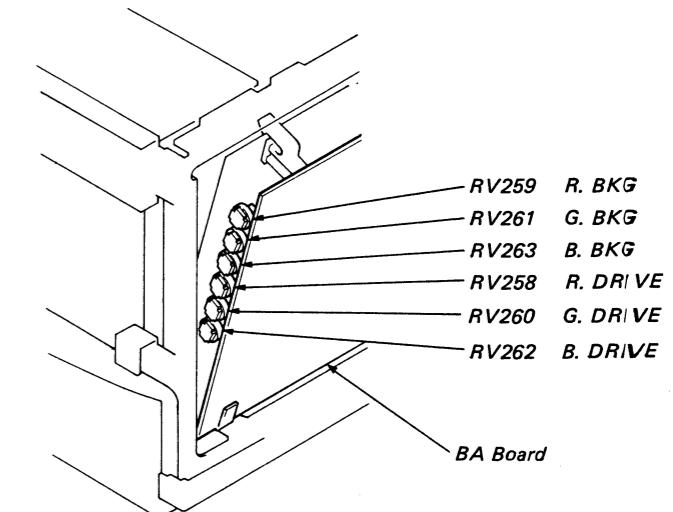
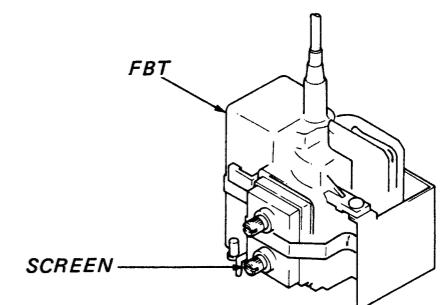
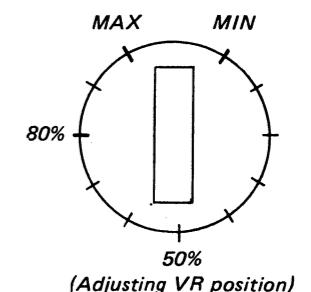
3-4. WHITE BALANCE

(1) SCREEN (G2)

1. In put a dots pattern.
2. Set the PICTURE control at minimum and turn the BRIGHT control fully counterclock wise.
3. Confirm that BKG voltage is less than 105V dc when turning RV259 (R.BKG), RV261 (G.BKG) and RV263 (B.BKG).
4. Note the color which becomes visible first when turning SCREEN VR.

(2) WHITE BALANCE

1. Input a cross-hatch pattern.
2. Set the PICTURE control to minimum and turn the BRIGHT control click position.
3. Turn RV262 (B.DRIVE), RV260 (G.DRIVE) and RV258 (R.DRIVE) fully clockwise.
4. Set RV259 (R.BKG), RV261 (G.BKG) and RV263 (B.BKG) to minimum.
5. Turn RV509 (SUB BRT) slowly to obtain a faintly visible cross-hatch. Note the color that first becomes visible by turning. Do not turn a BKG control for this color.
6. Adjust the other two BKG controls for best white balance (neutral gray) of the faint cross-hatch. Set the PICTURE control to maximum and turn the BRIGHT control fully clockwise. Observe the screen and adjust the DRIVE controls for best white balance.
7. Repeat steps 1. through 6. several times.

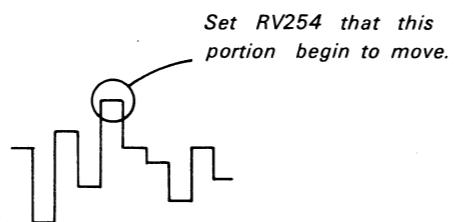


SECTION 4 CIRCUIT ADJUSTMENTS

4-1. BA BOARD ADJUSTMENTS

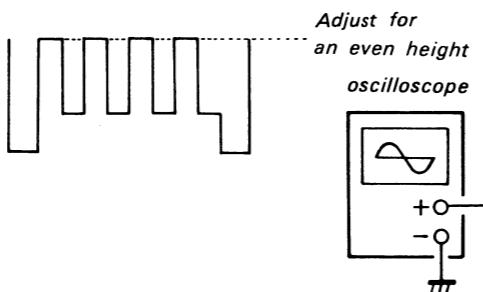
HUE BIAS ADJUSTMENT

1. Input a color bar signal.
PICTURE 80%
BRT 50%
2. Connect an oscilloscope to pin ③ of the BA-6
3. Turn RV254 fully counterclockwise, then slowly return RV254 until the waveform at pin ③ of BA-6 connector begin to change.



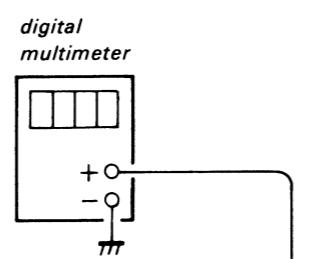
SUB COLOR ADJUSTMENT

1. Input a color bar signal.
PICTURE 80%
BRT 50%
COLOR 50%
2. Adjust RV264 for the waveform at connector BA-6 ③ to become as illustrated.



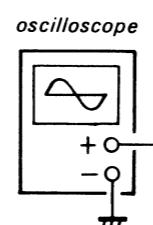
APC ADJUSTMENT

1. Input a color bar signal.
PICTURE 80%
BRT 50%
COLOR 50%
2. Connect a $100\text{ k}\Omega$ resistor between IC253 pin ⑬ and ground. (Killer circuit goes off)
3. Ground IC253 pin ⑯ with a $10\mu/16\text{V}$ chemical capacitor and remove color sync.
4. Adjust RV256 to get color sync.



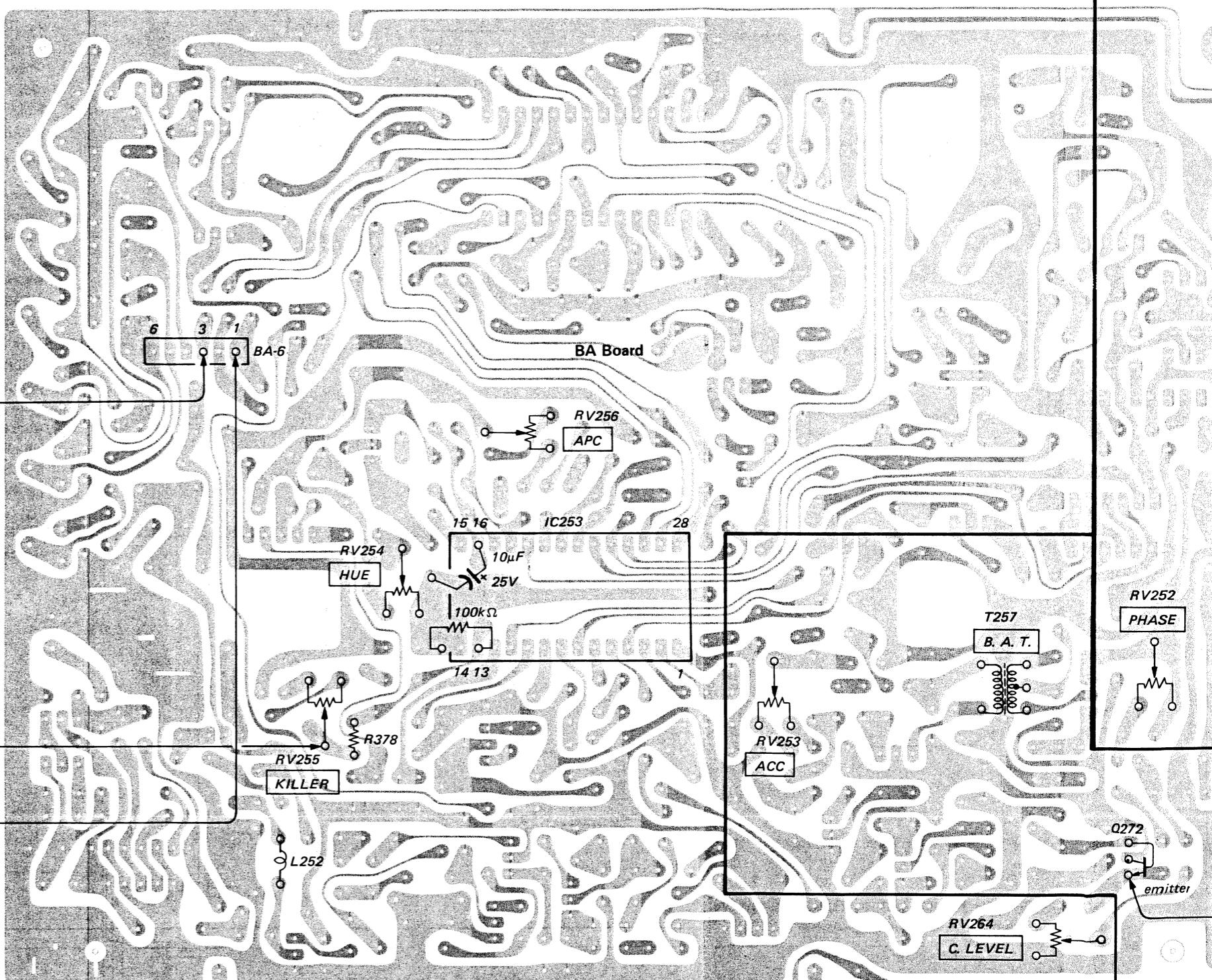
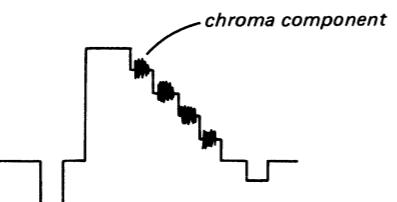
KILLER POINT ADJUSTMENT

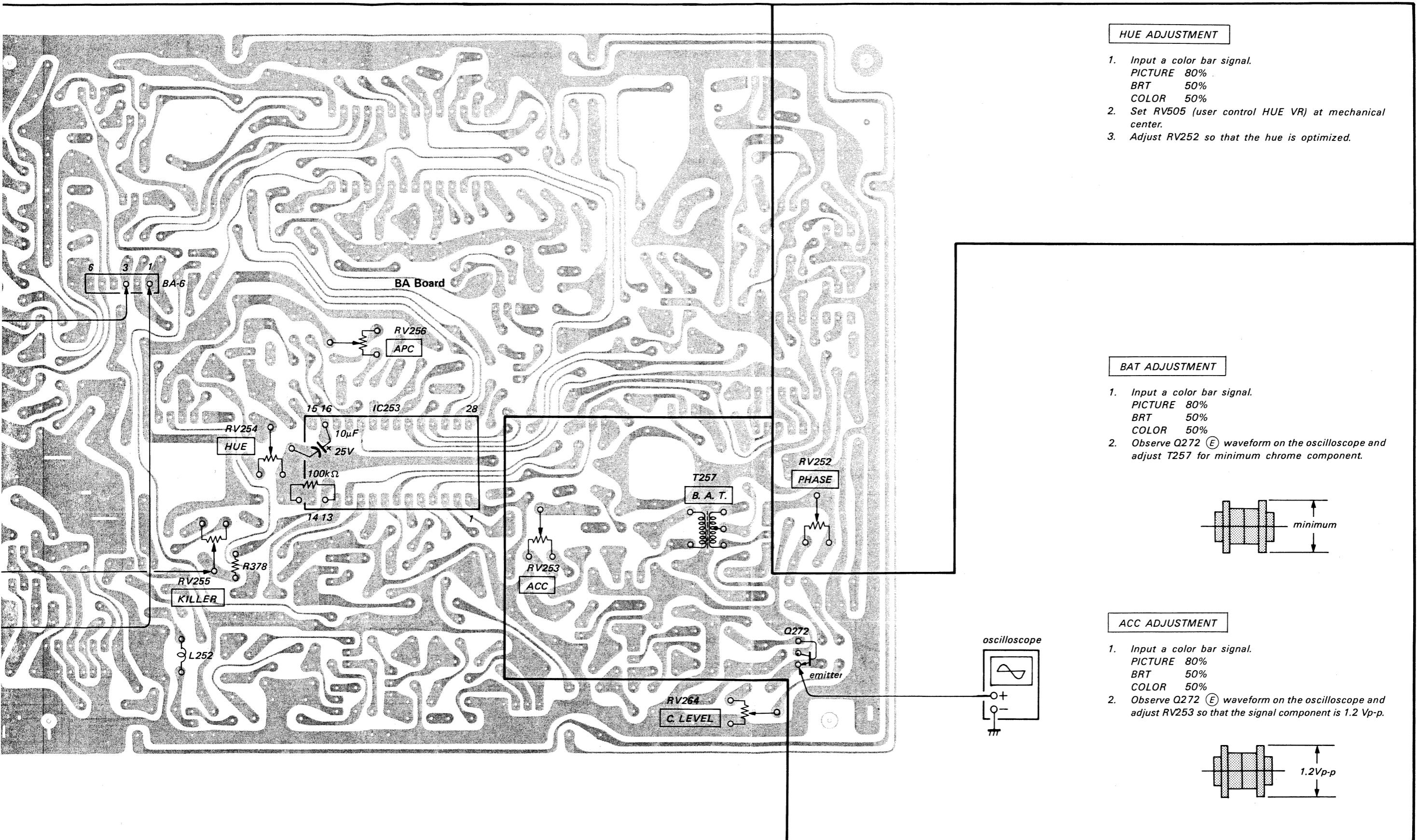
1. Tune in an off-air signal.
2. Connect digital multimeter between R255 and R378.
3. Adjust RV255 so that the voltage is 8.3V dc.



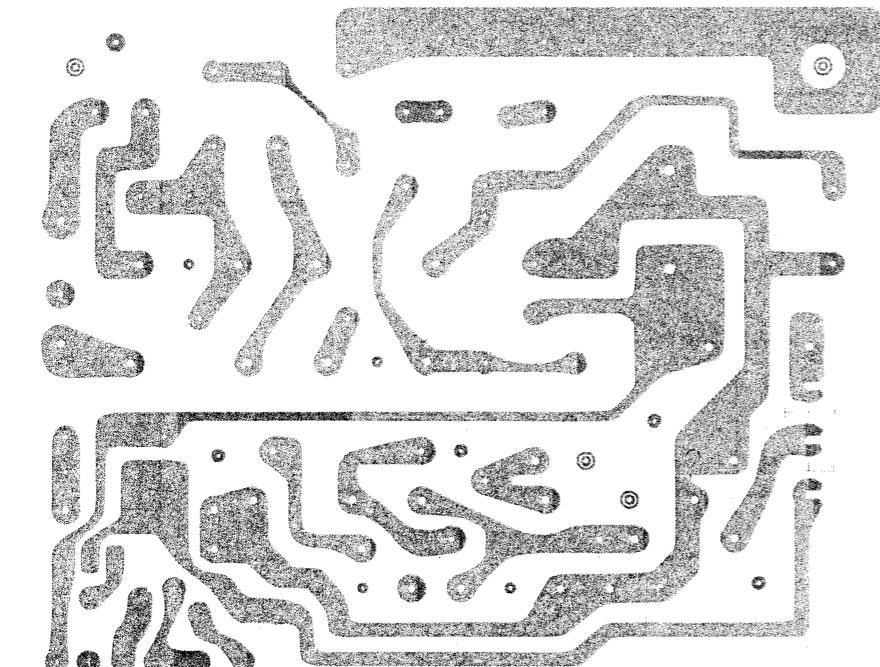
CHROMA TRAP ADJUSTMENT

1. Input a color bar signal.
PICTURE 80%
BRT 50%
2. Observe connector BA-6 pin ① waveform on the oscilloscope and adjust L252 for minimum chroma component.

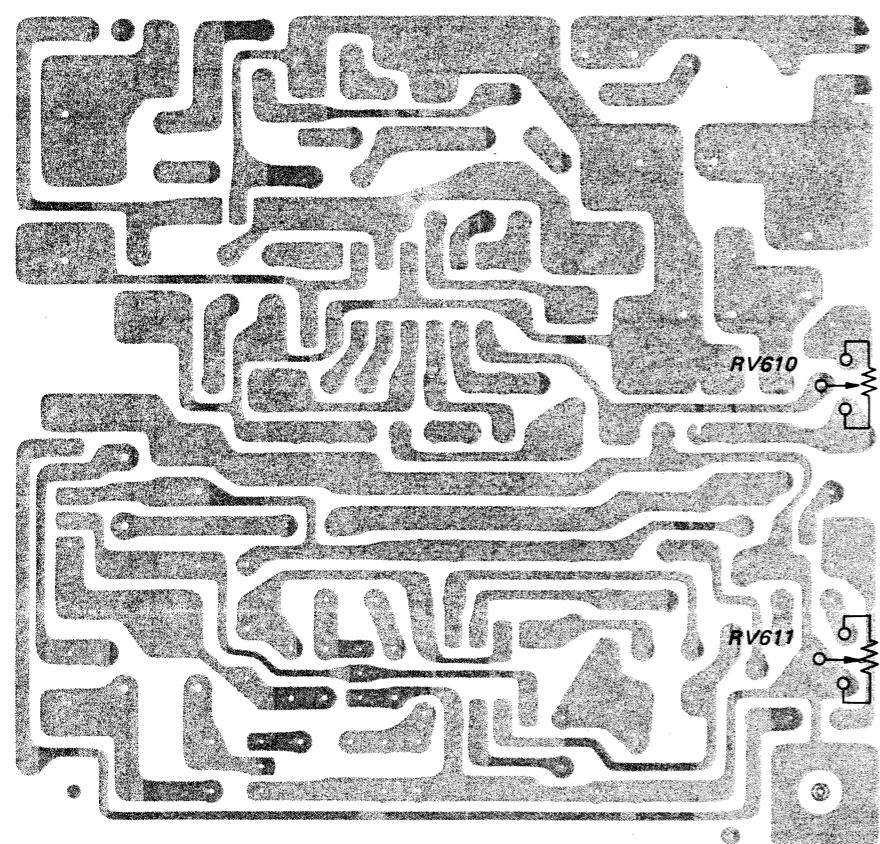




42. SAFETY RELATED ADJUSTMENTS



FB Board

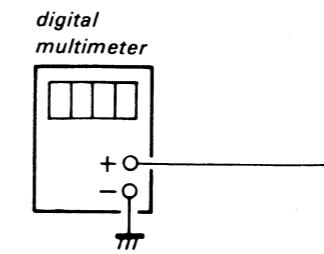


+B MAX CHECK R881 ADJUSTMENT

Be sure to perform this adjustment when replacing the following parts (marked **█** on the schematic)

█ R880, R881, R882, R883, R884, R885, R886, RV807, D821, D822, Q804, Q805, CP800

1. Input a monoscope signal. (PICTURE 80% BRT 50%)
2. Turn +B ADJ VR (RV807) fully so that +B value is maximum. (Input of 130V $\frac{+2}{-0}$ V AC)
3. Confirm that TP91 value is less than 31.5V dc.

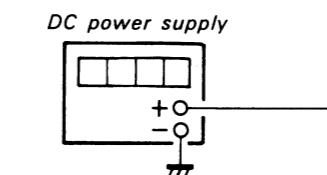


HV PROTECTOR OPERATION CHECK HOLD DOWN **█** R856 ADJUSTMENT

Be sure to perform this adjustment when replacing the following parts (marked **█** on the schematic)

█ R807, R818, R822, R826, R855, R856, R873, R874, R876, D800, D805, D824, D825, IC802

1. Input a monoscope signal. (PICTURE 80% BRT 50%)
2. Confirm that voltage of 19.6 ± 1.6 V appears between TP61 and GND during input of 120VAC.
3. Confirm that the HOLD-DOWN circuit operates (the raster disappears) by adding $24.95 \frac{+0.05}{-0}$ V DC between TP61 and GND.

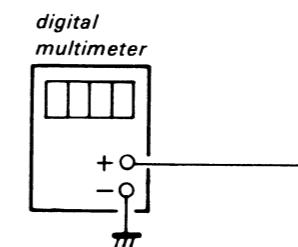


BLANKING OPERATION CHECK R859 ADJUSTMENT

Be sure to perform this adjustment when replacing the following parts (marked **█** on the schematic)

█ R456, R457, R807, R819, R820, R822, R859, R862, D800, D801, IC253, IC802

1. Input a monoscope signal. (PICTURE 80% BRT 50%)
2. Turn +B ADJ VR (RV807) fully so that +B value is DOWN.
3. Confirm that the BLANKING circuit operates (the raster disappears) by adding $24.8 \frac{+0}{-0.1}$ V DC between TP91 and GND.



POWER SUPPLY OPERATION CHECK

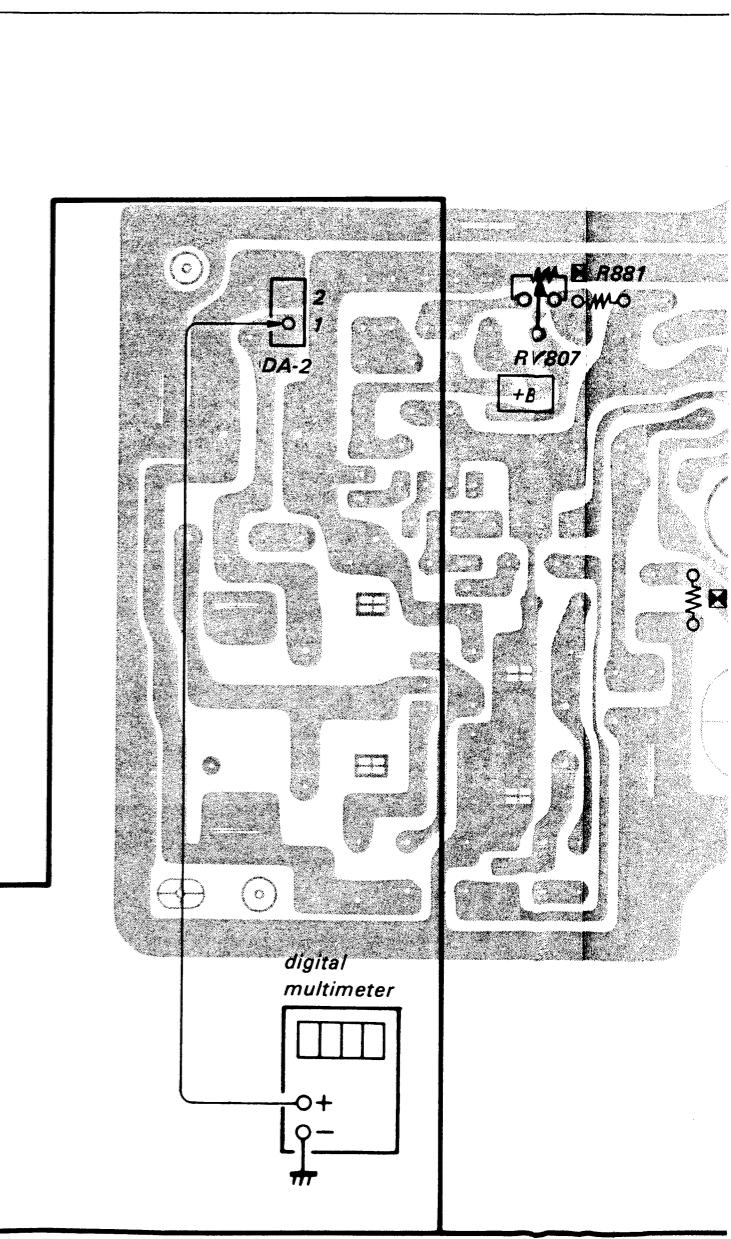
1. Input a monoscope signal.
2. Connect a digital voltmeter to connector DA-2.
3. Adjust RV610 for 15.0 ± 0.2 V DC.



43. DA BOARD ADJUSTMENTS

H.SIZE ADJUSTMENT

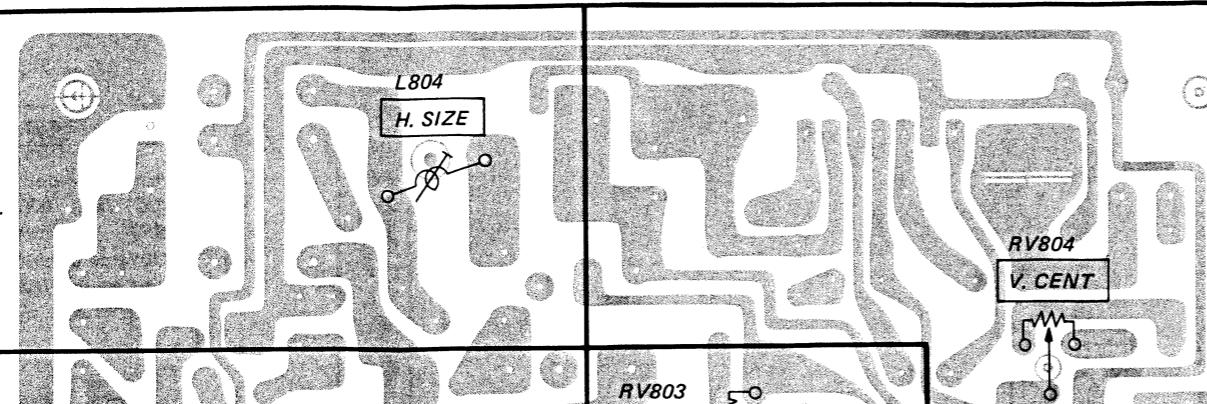
1. Input a monoscope pattern signal.
PICTURE 80%
BRT 50%
2. Set the H.SIZE (L804) to obtain a suitable pic-



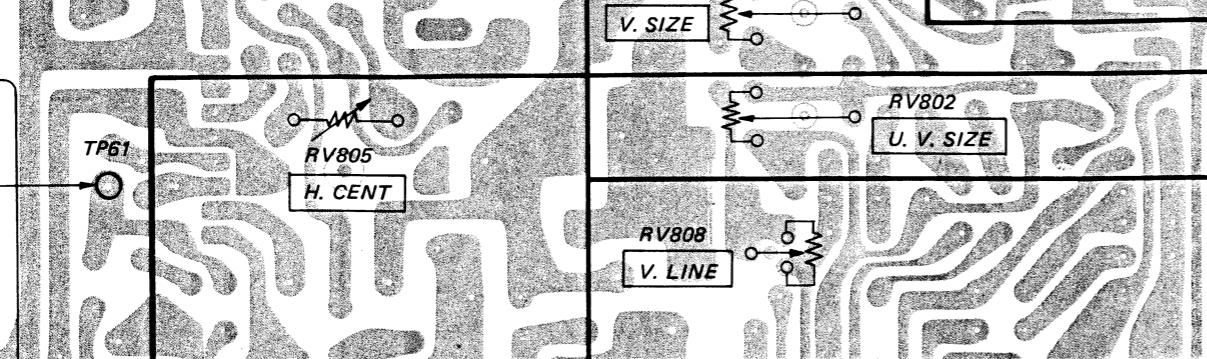
1ENT

cope pattern signal.

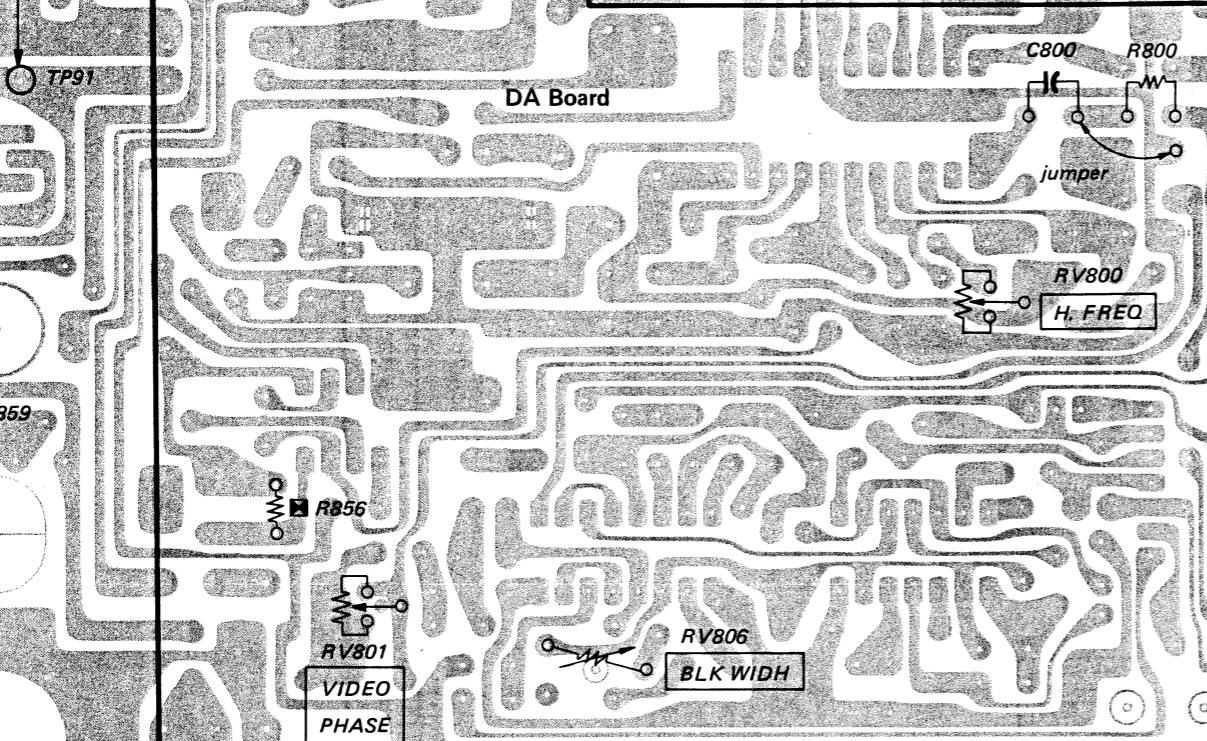
(L804) to obtain a suitable picture.

**V. CENT ADJUSTMENT**

1. Input a monoscope pattern signal.
PICTURE 80%
BRT 50%
2. Adjust with RV804 so that picture is cetered.

**V. SIZE ADJUSTMENT**

1. Input a monoscope pattern signal.
PICTURE 80%
BRT 50%
2. Set the V.SIZE (RV803) to obtain a suitable picture.

**UNDER-SCAN V.SIZE ADJUSTMENT**

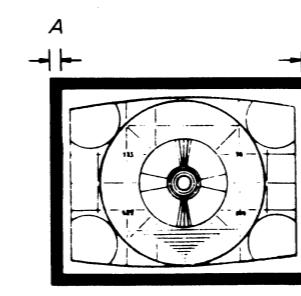
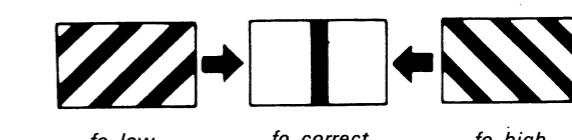
1. Input a monoscope pattern signal.
PICTURE 80%
BRT 50%
SCAN UNDER
2. Adjust UN V.SIZE (RV802) so that the monoscope pattern of H.SIZE and V.SIZE is 4:3.

V LIN ADJUSTMENT

1. Input a monoscope pattern signal.
PICTURE 80%
BRT 50%
2. Set the V.LIN (RV808) to obtain a suitable picture.

H.FREQ ADJUSTMENT

1. Input a monoscope pattern signal.
PICTURE 80%
BRT 50%
2. Connect to ground C800 and R800 with Jamper.
3. Adjust with RV800 (H.FREQ) as shown in figure.

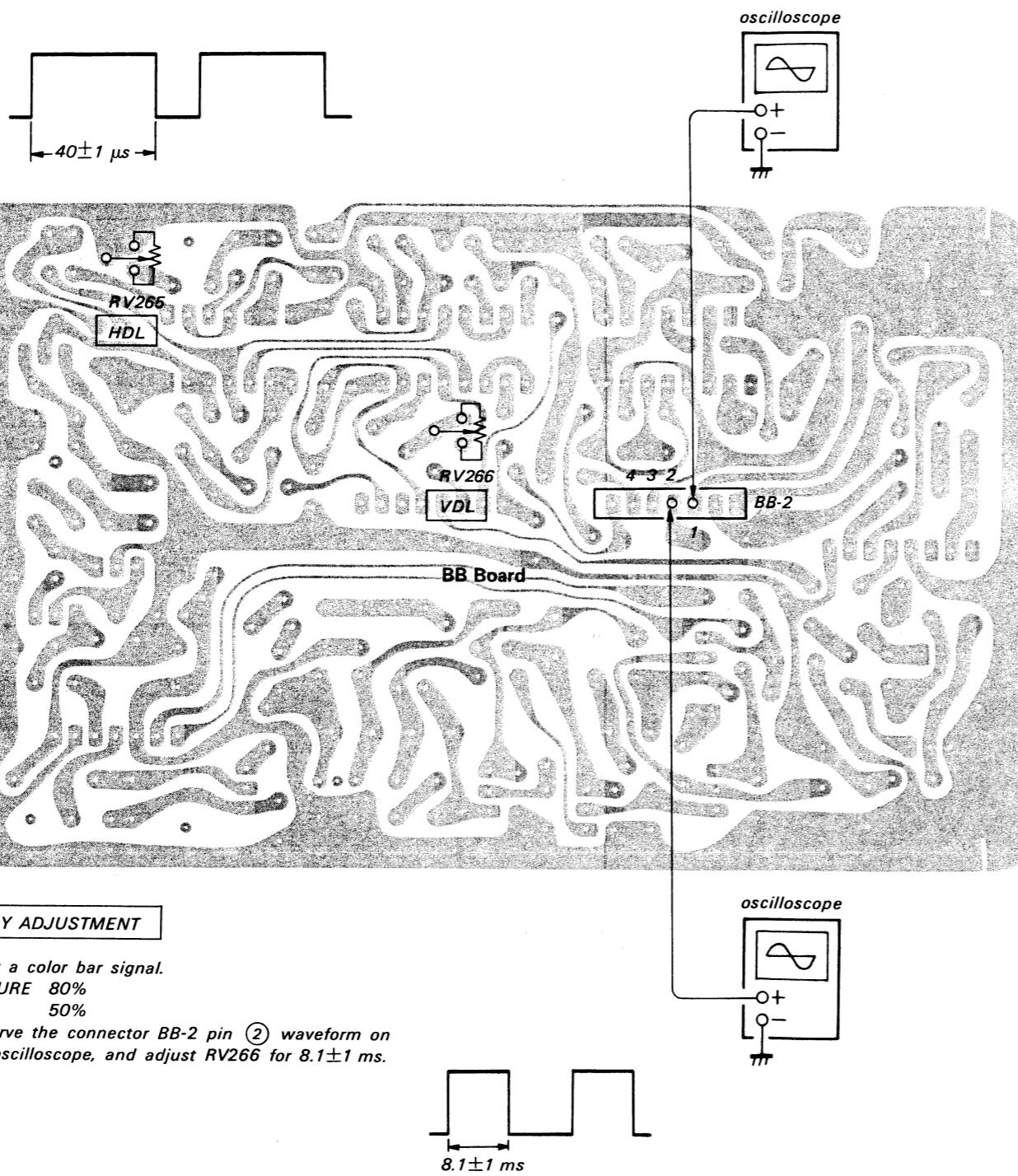
**H BLANKING ADJUSTMENT**

1. Input a monoscope pattern signal.
PICTURE 80%
BRT 50%
SCAN UNDER
2. Adjust VIDEO PHASE (RV801) and H.BLK WIDTH (RV806) to be A=B, as shown in the figure.

4-4. BB BOARD ADJUSTMENTS

1H DELAY ADJUSTMENT

1. Input a color bar signal.
PICTURE 80%
BRT 50%
2. Observe the connector BB-2 pin ① waveform on the oscilloscope, and adjust RV265 for $40 \pm 1 \mu\text{s}$.



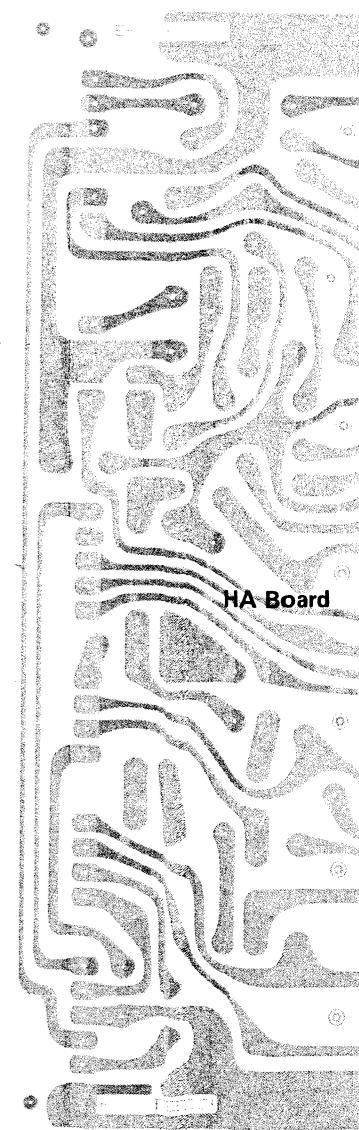
V.DELAY ADJUSTMENT

1. Input a color bar signal.
PICTURE 80%
BRT 50%
2. Observe the connector BB-2 pin ② waveform on the oscilloscope, and adjust RV266 for $8.1 \pm 1 \text{ ms}$.

4-5. HA BOARD ADJUSTMENT

SUB CONTRAST ADJUSTMENT

1. Input a monoscope pattern signal.
PICTURE 100%
BRT 50%
2. Observe connector BA-6 pin ③ on the oscilloscope and adjust RV508. So that the signal component is 1.4 Vp-p .



SECTION 5 DIAGRAMS

5-1. CIRCUIT BOARDS LOCATION

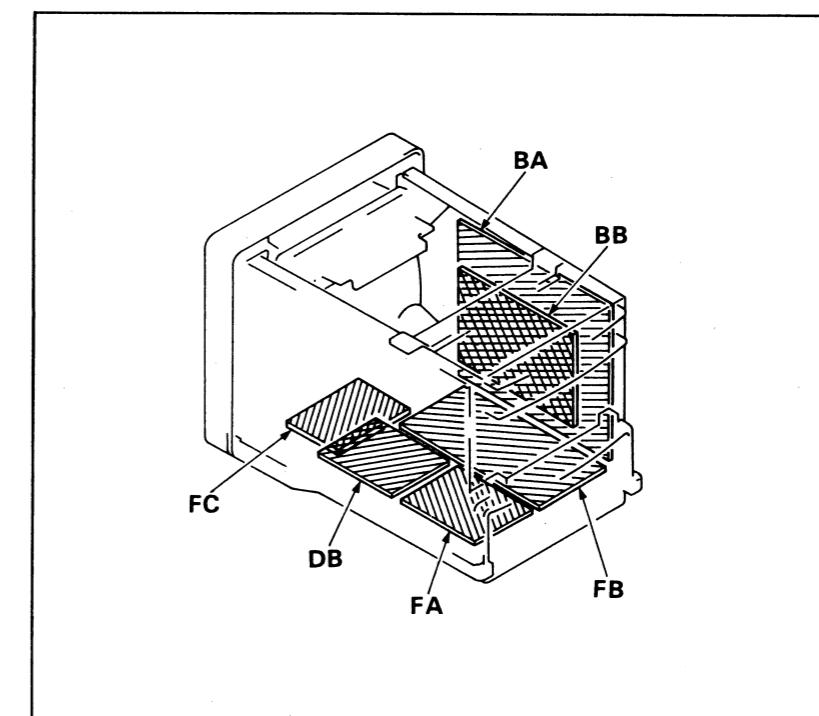
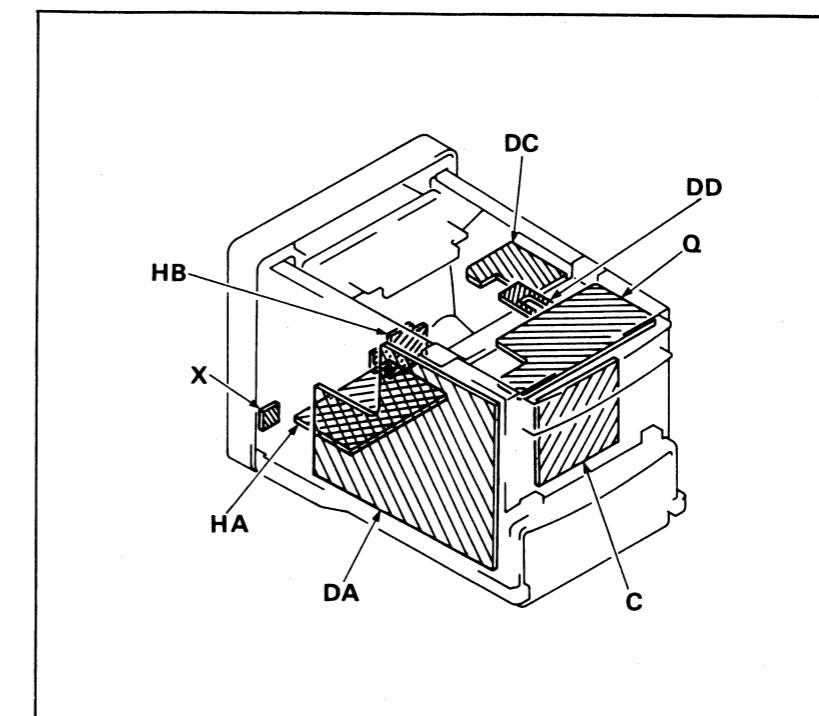
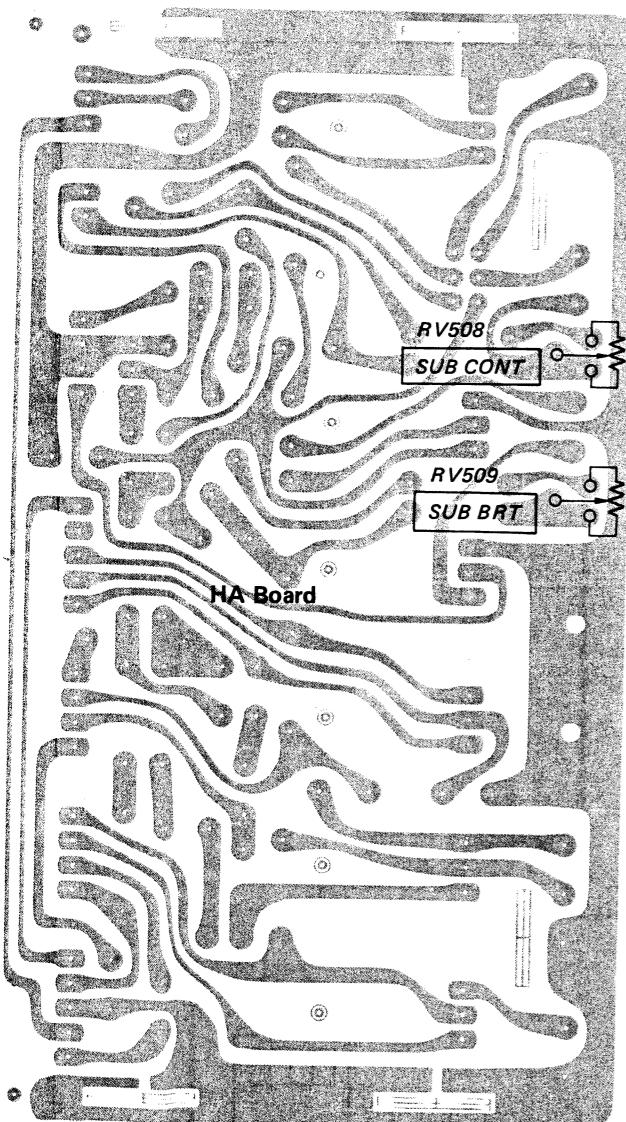
NT

1 signal.

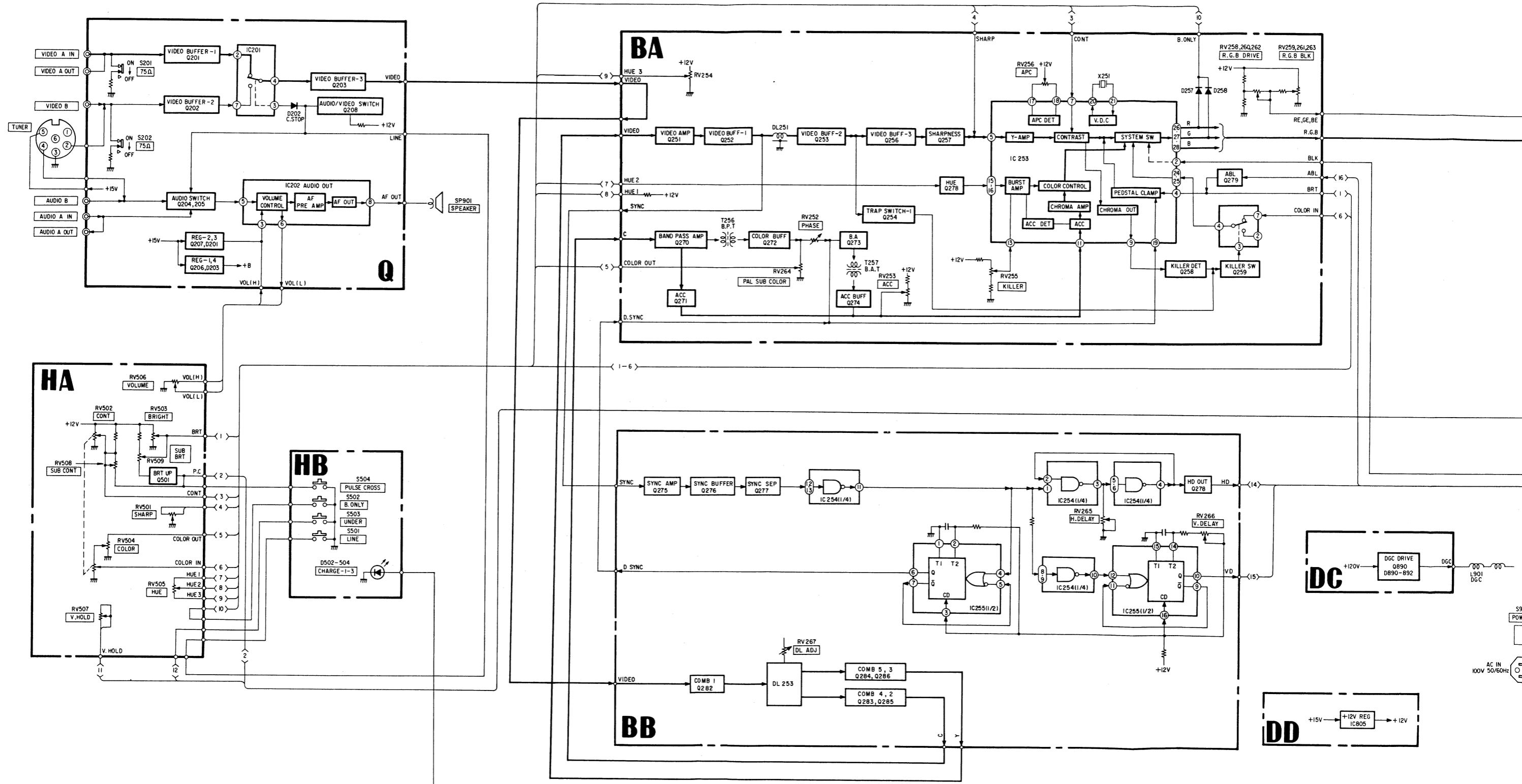
1 (3) on the oscilloscope

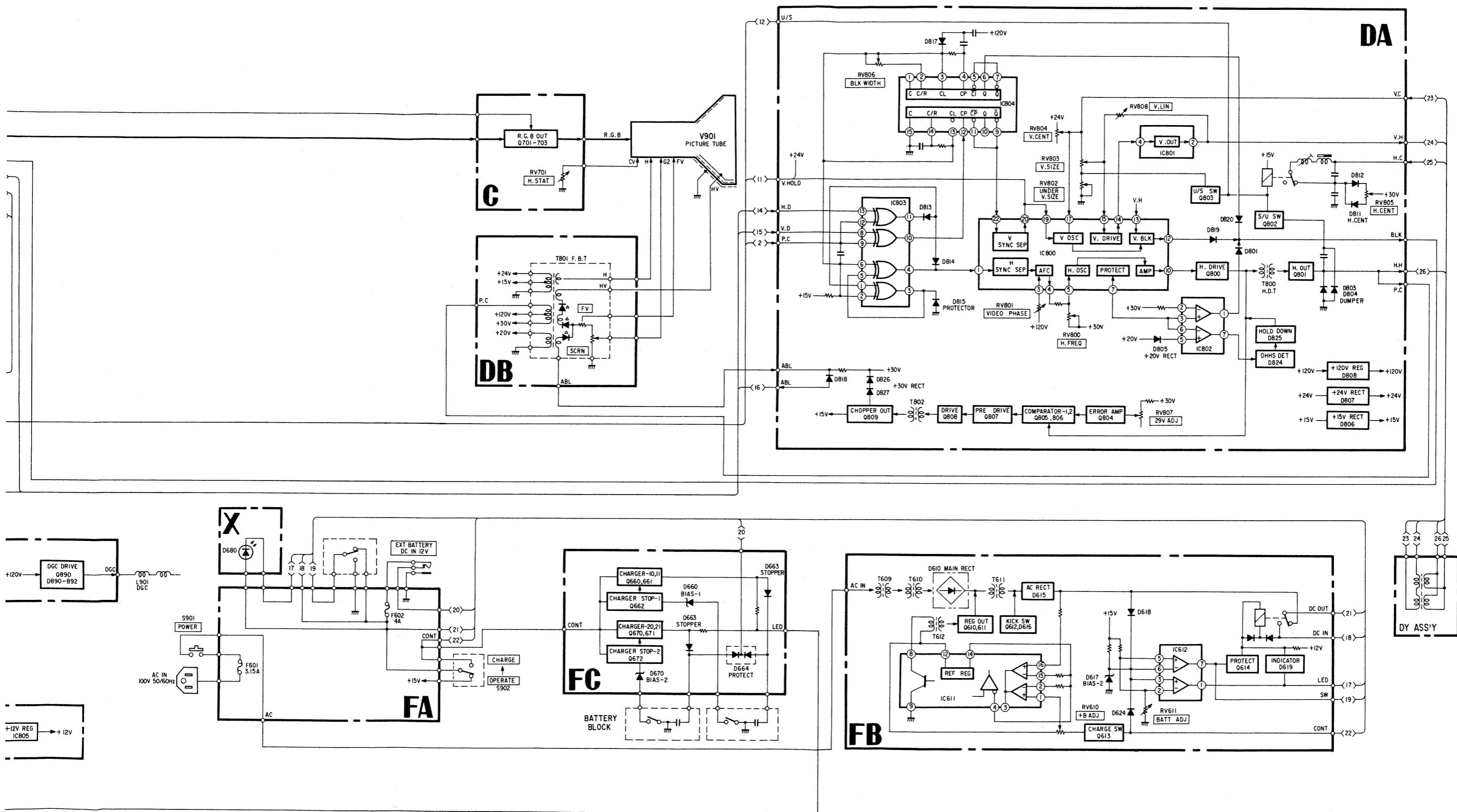
ent is 1.4 Vp-p.

1.4 Vp-p

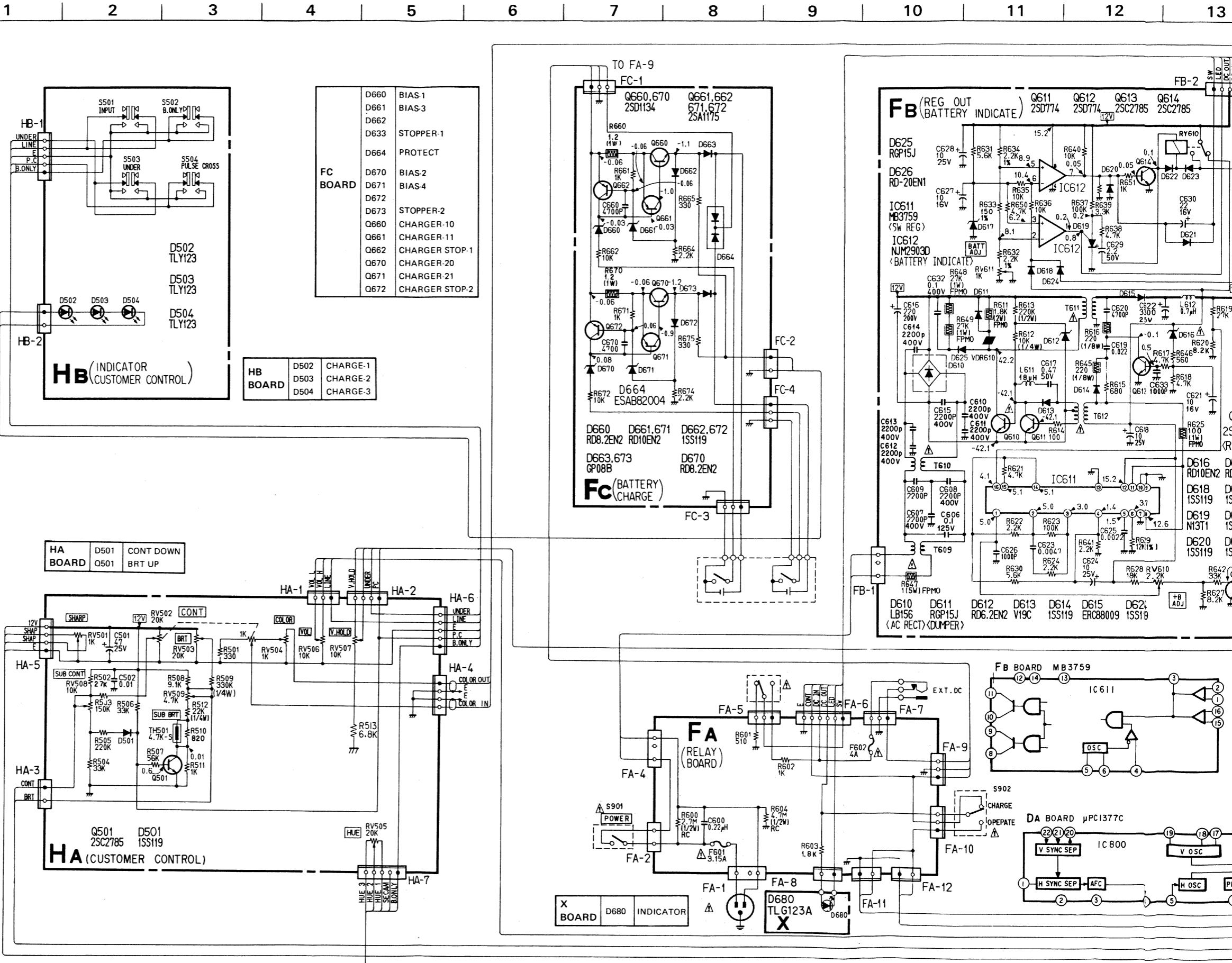


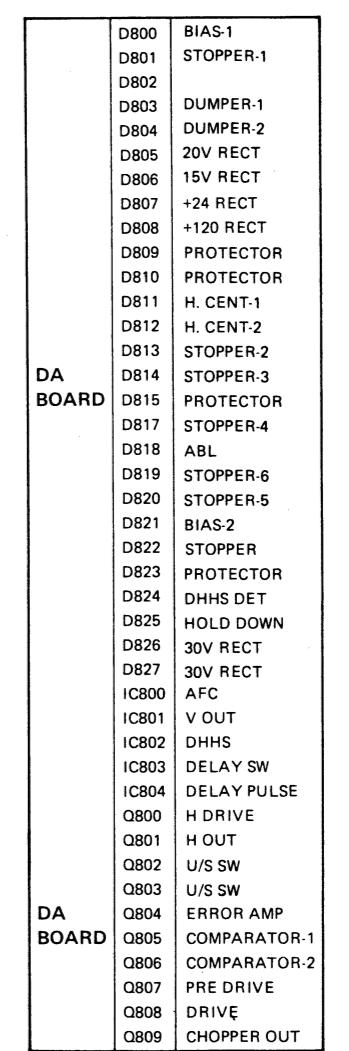
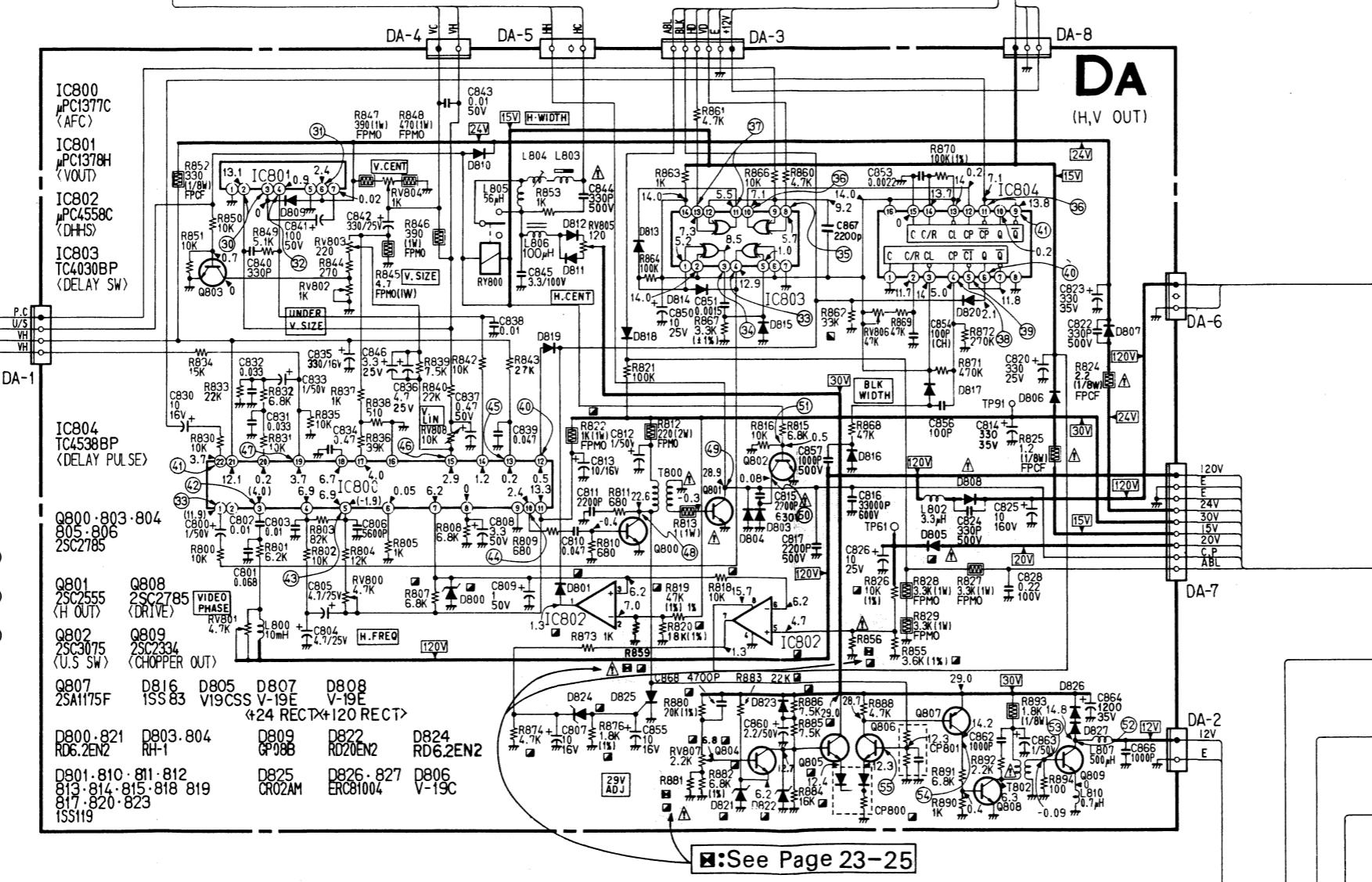
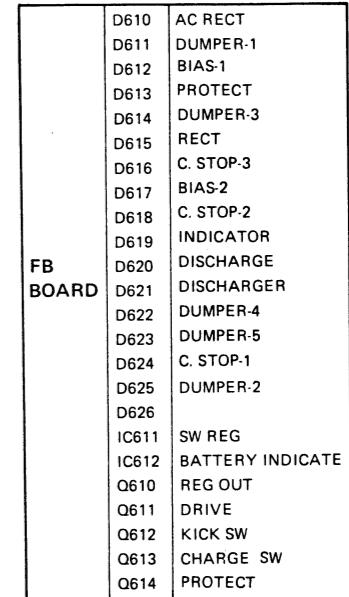
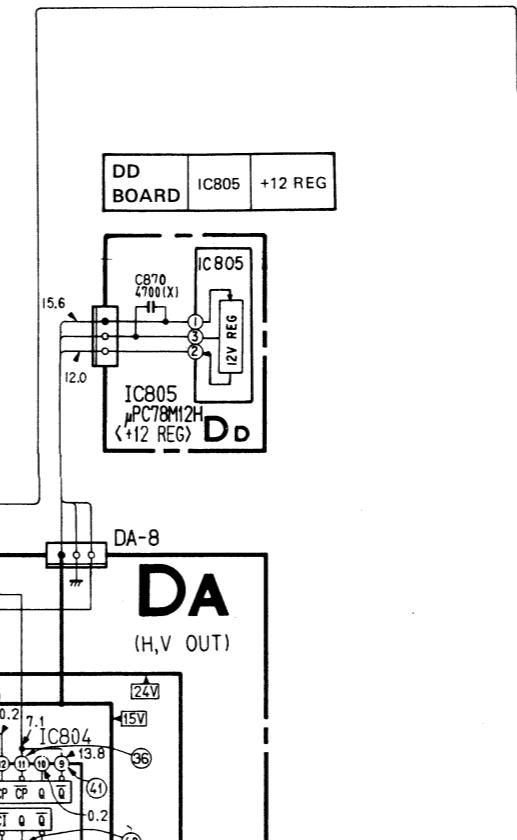
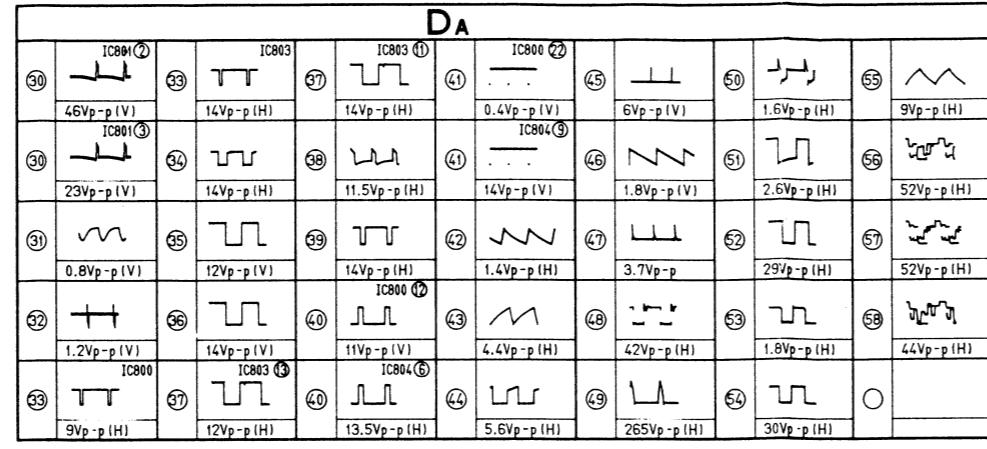
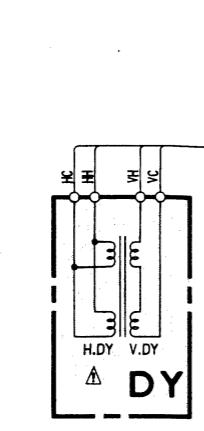
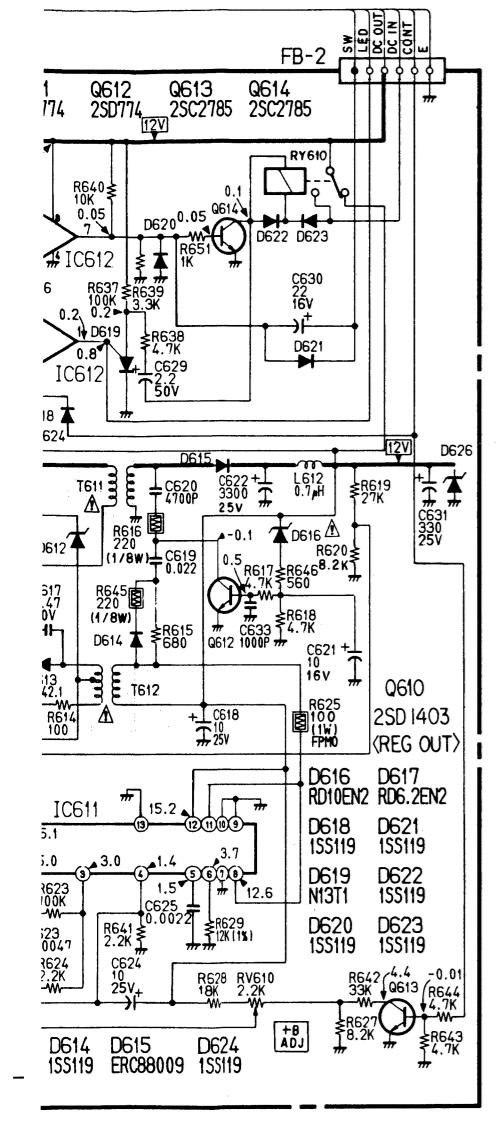
5-2. BLOCK DIAGRAM

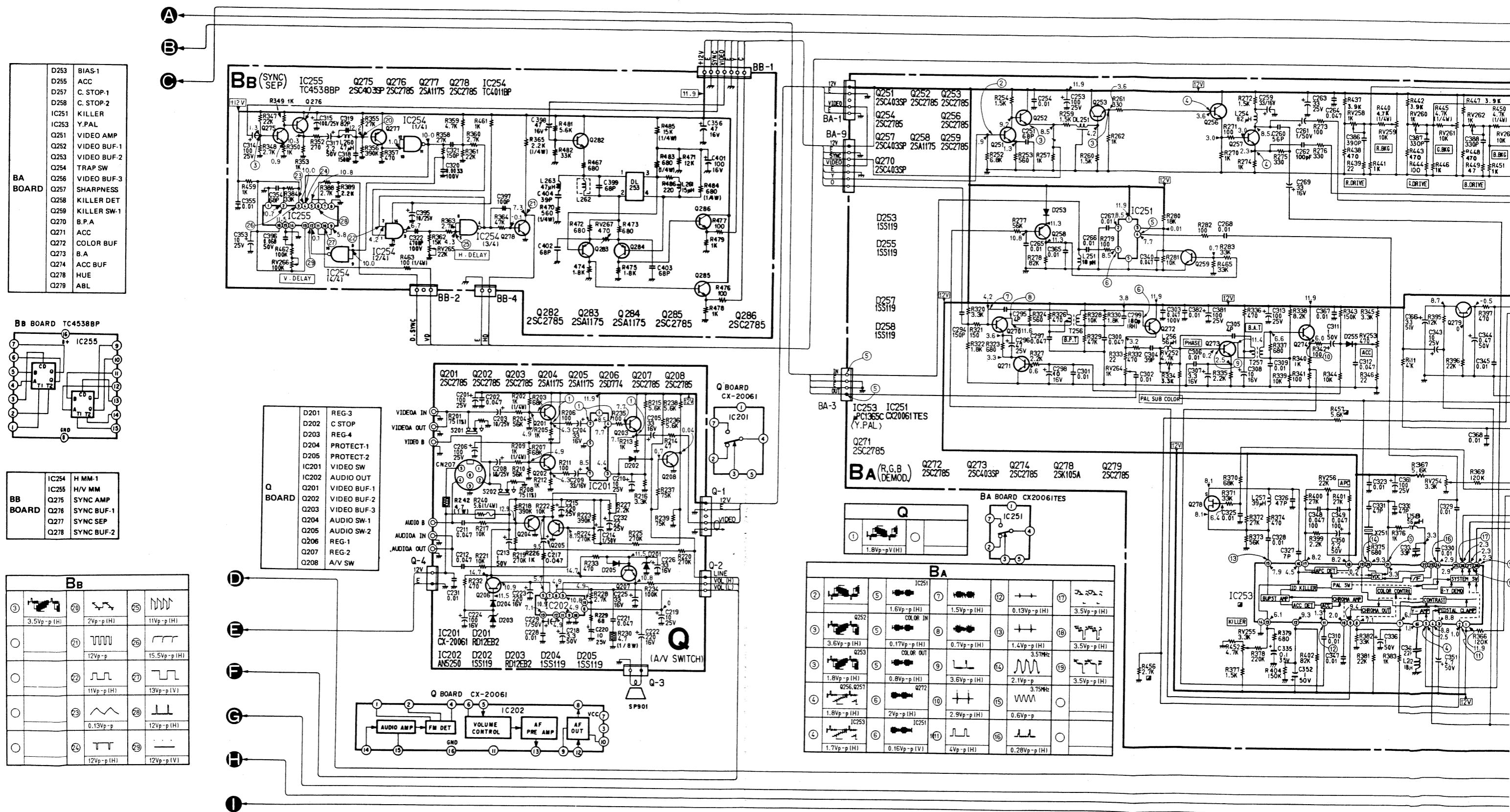




5-3. SCHEMATIC DIAGRAMS





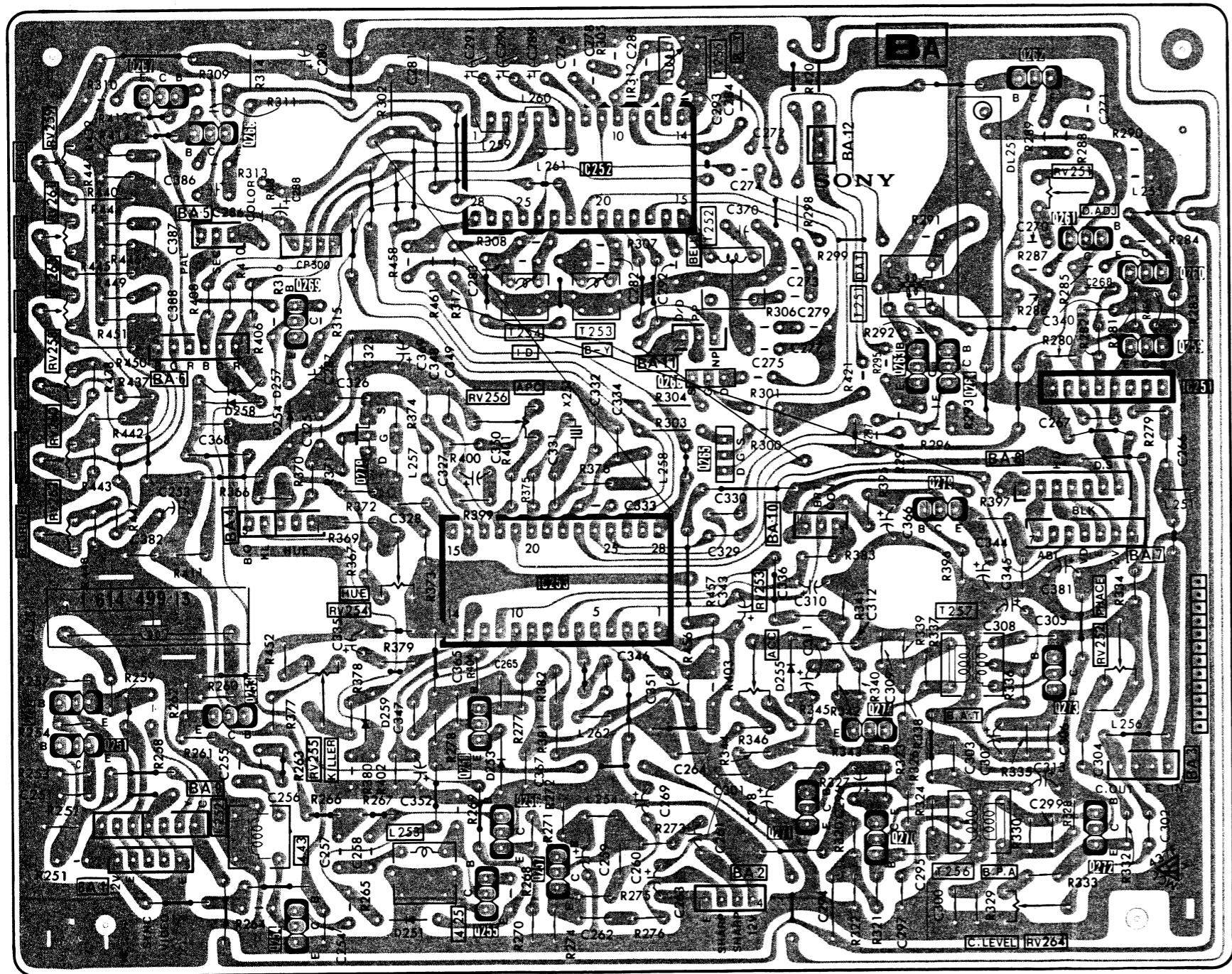


5-5. PRINTED WIRING BOARDS

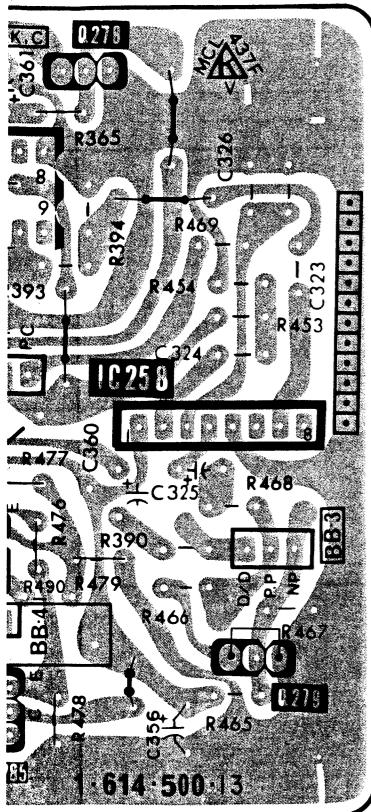
Conductor Side	BA [R.G.B DEMOD]	BB [SYNC SEP]	Q [A/V SWITCH]	C [R.G.B OUT]	DC [DEGAUS]	HA [CUSTOMER CONTROL]	HB [INDICATOR, CUSTOMER CONTROL]	DD	X							
1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	1

— BA Board —

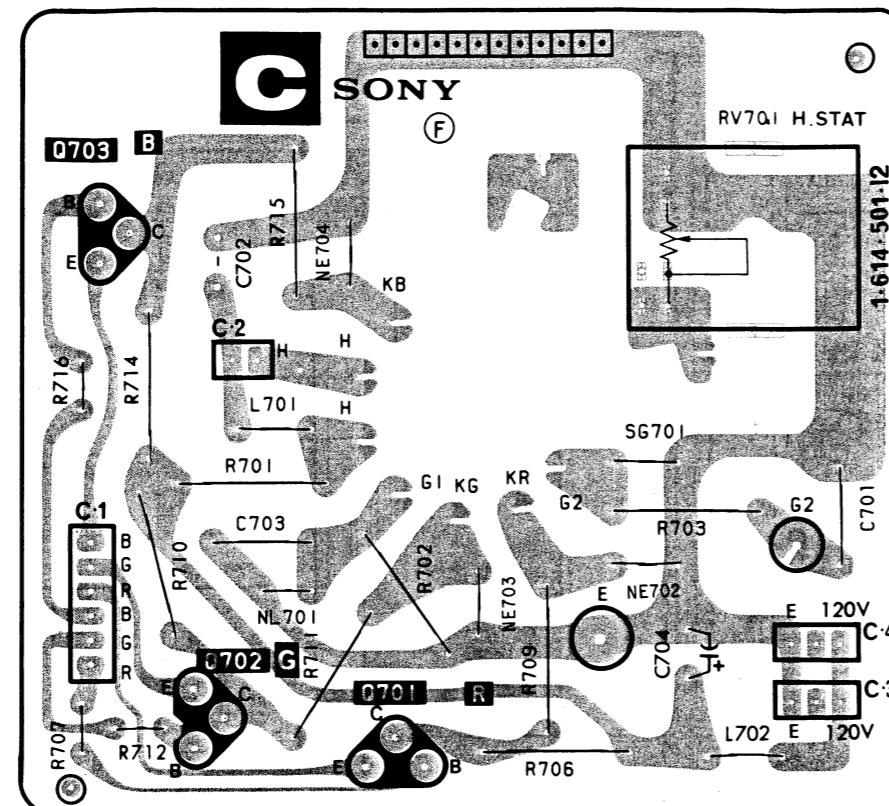
Q	252 251	253	278	258 256 257	IC253	279	273	259 IC251 272	IC
D		257 258	253		255				D
ADJ	RV258 RV263		RV255	RV254	RV256	RV253	RV264	RV252	ADJ



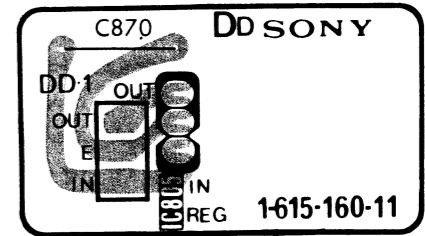
— C Board —



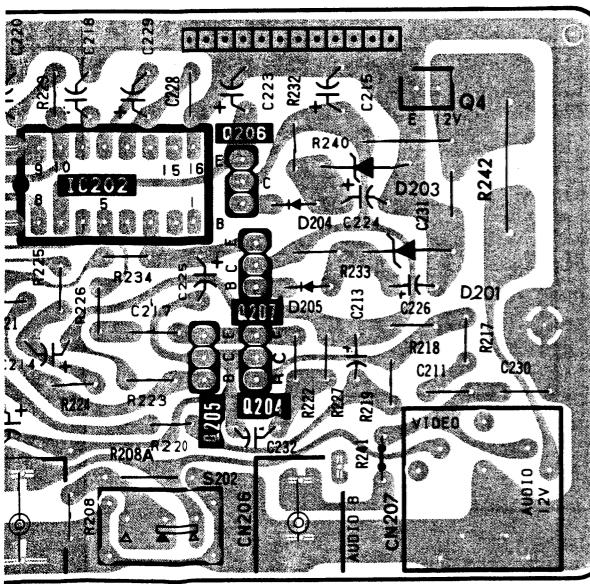
— HA Board —



— DD Board —



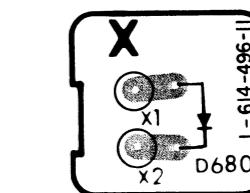
— DC Board —



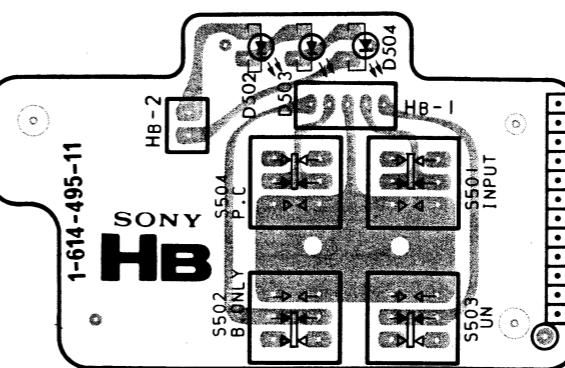
1-614-489-12

12.0V

— X Board —



— HB Board —



[H.V OUT] **FB** [REG OUT,
BATTERY INDICATE]

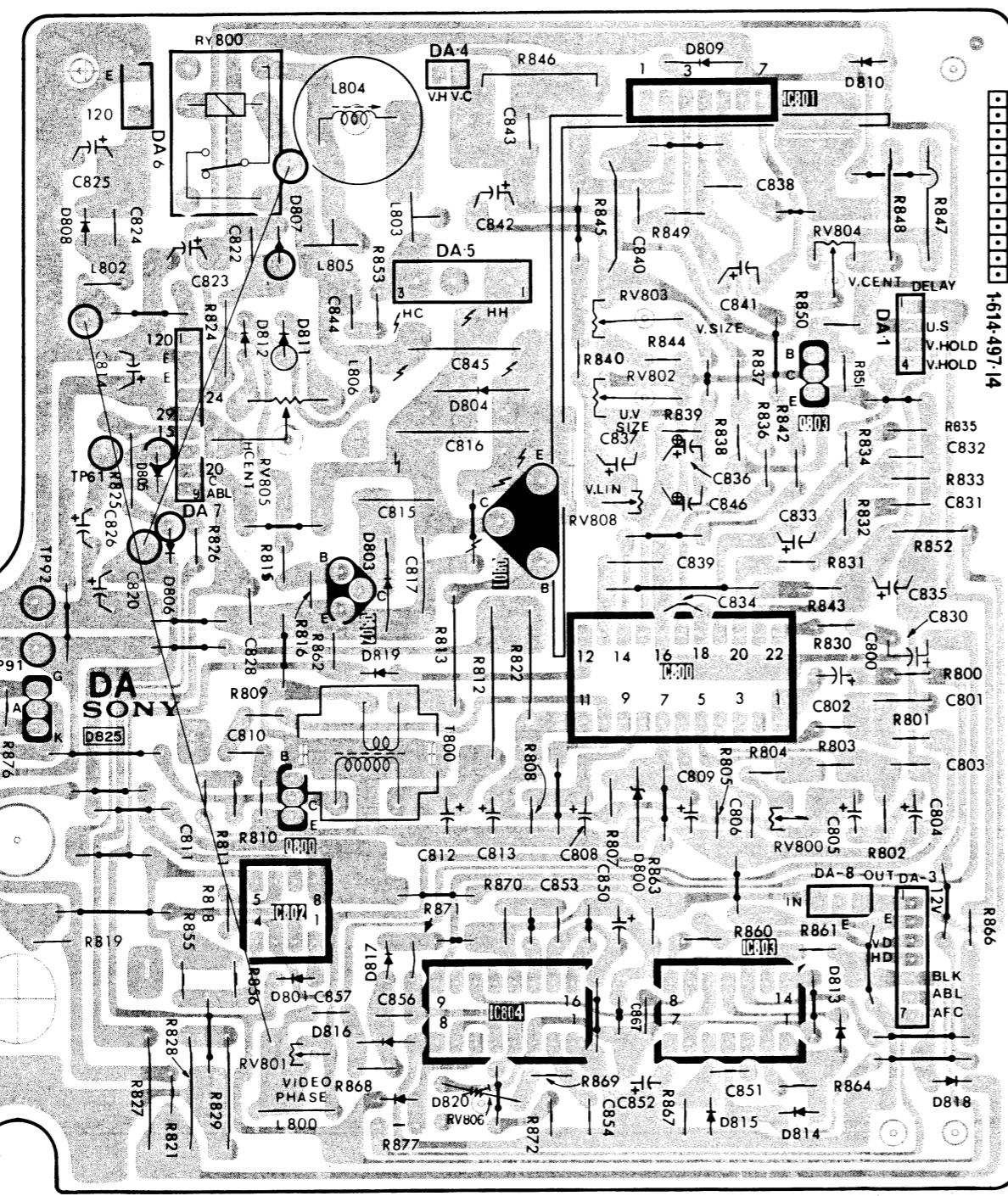
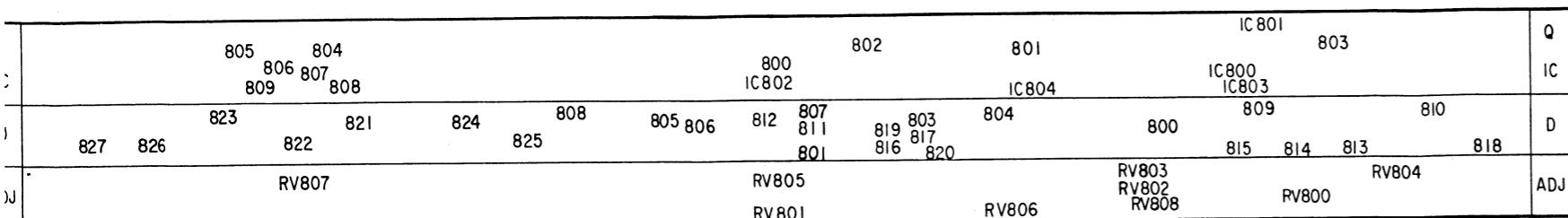
FA [RELAY]

FC [BATTERY CHARGE]

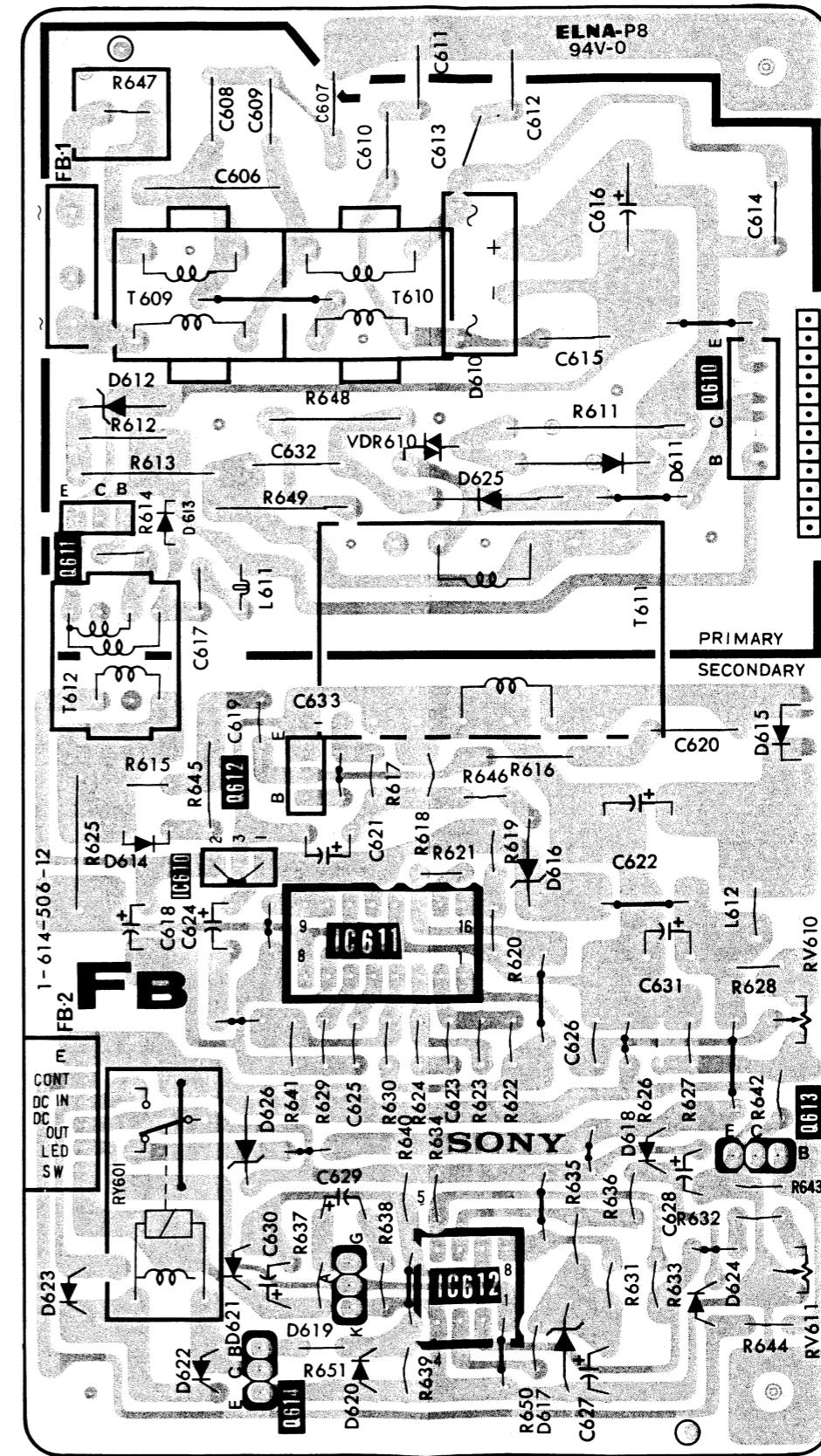
DB [FLYBACK TRANSFORMER]

1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17

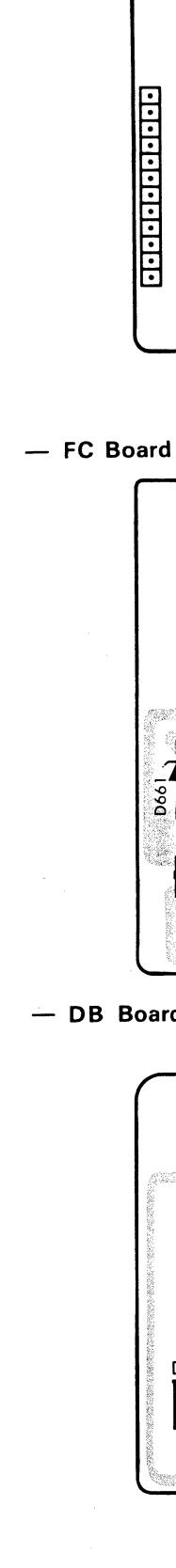
— DA Board —



— FB Board —

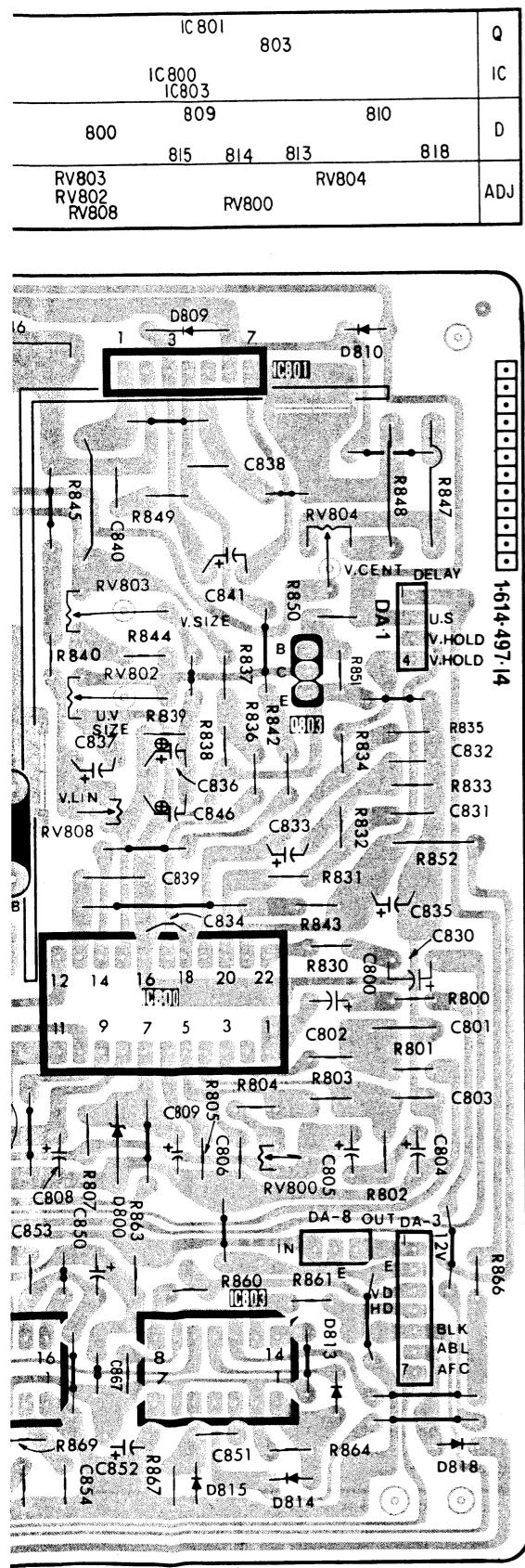


— FA Board —

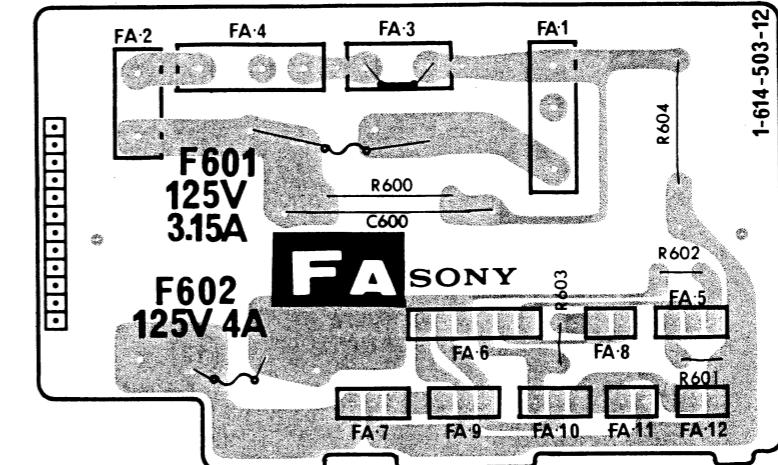


8 | 9 | 10 | 11 | 12 | 13 | 14 | 15 | 16 | 17 | 18 | 19 | 20 | 21 | 22

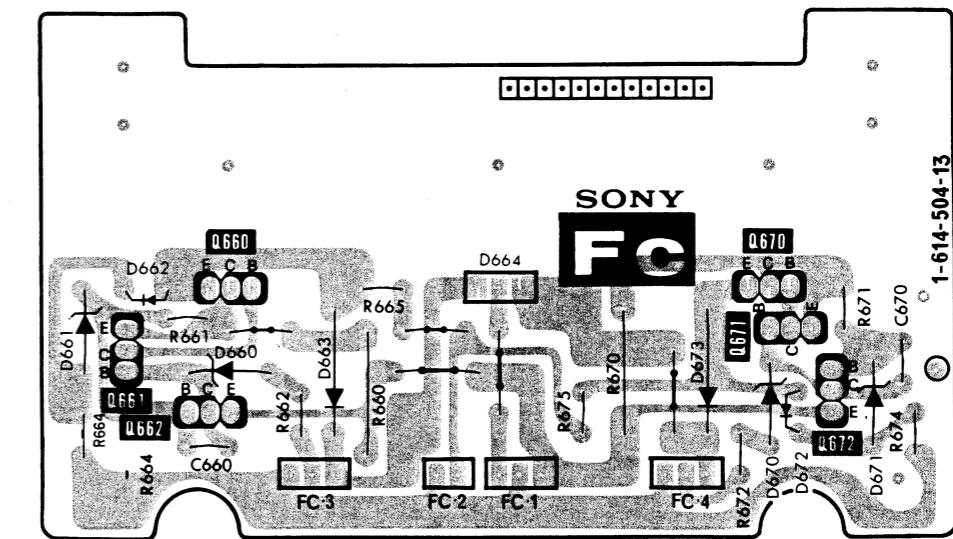
— FB Board —



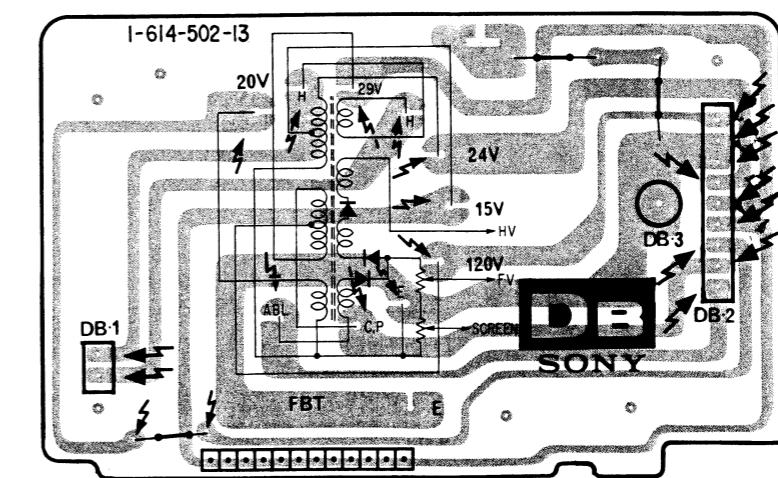
— FA Board —



— FC Board —



— DB Board —



SECTION 6 EXPLODED VIEWS

NOTE:

- Items with no part number and no description are not stocked because they are seldom required for routine service.
- The construction parts of an assembled part are indicated with a collation number in the remark column.

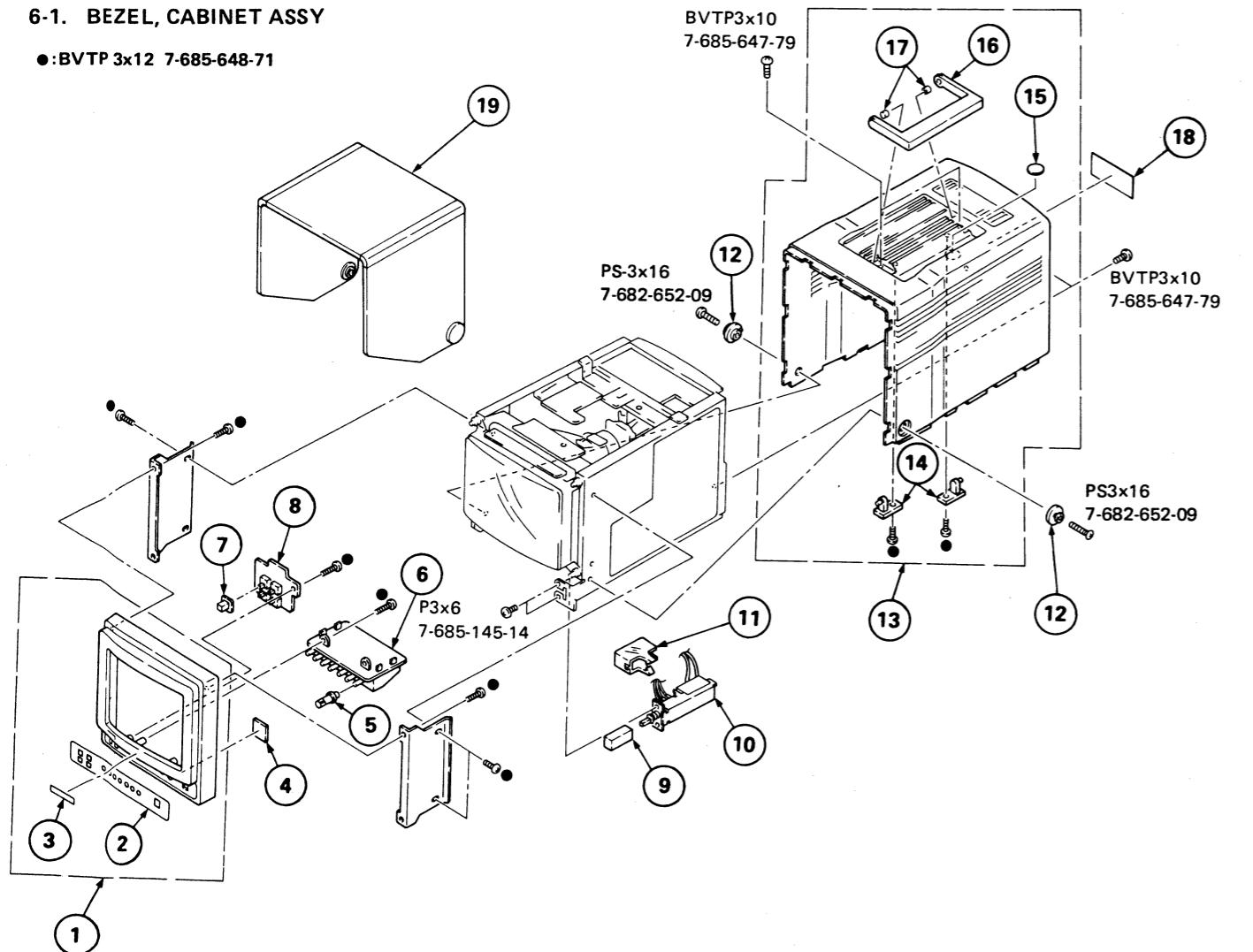
- Items marked "*" are not stocked since they are seldom required for routine service. Some delay should be anticipated when ordering these items.

The components identified by shading and mark Δ are critical for safety. Replace only with part number specified.

Les composants identifiés par une trame et une marque Δ sont critiques pour la sécurité. Ne les remplacer que par une pièce portant le numéro spécifié.

6-1. BEZEL, CABINET ASSY

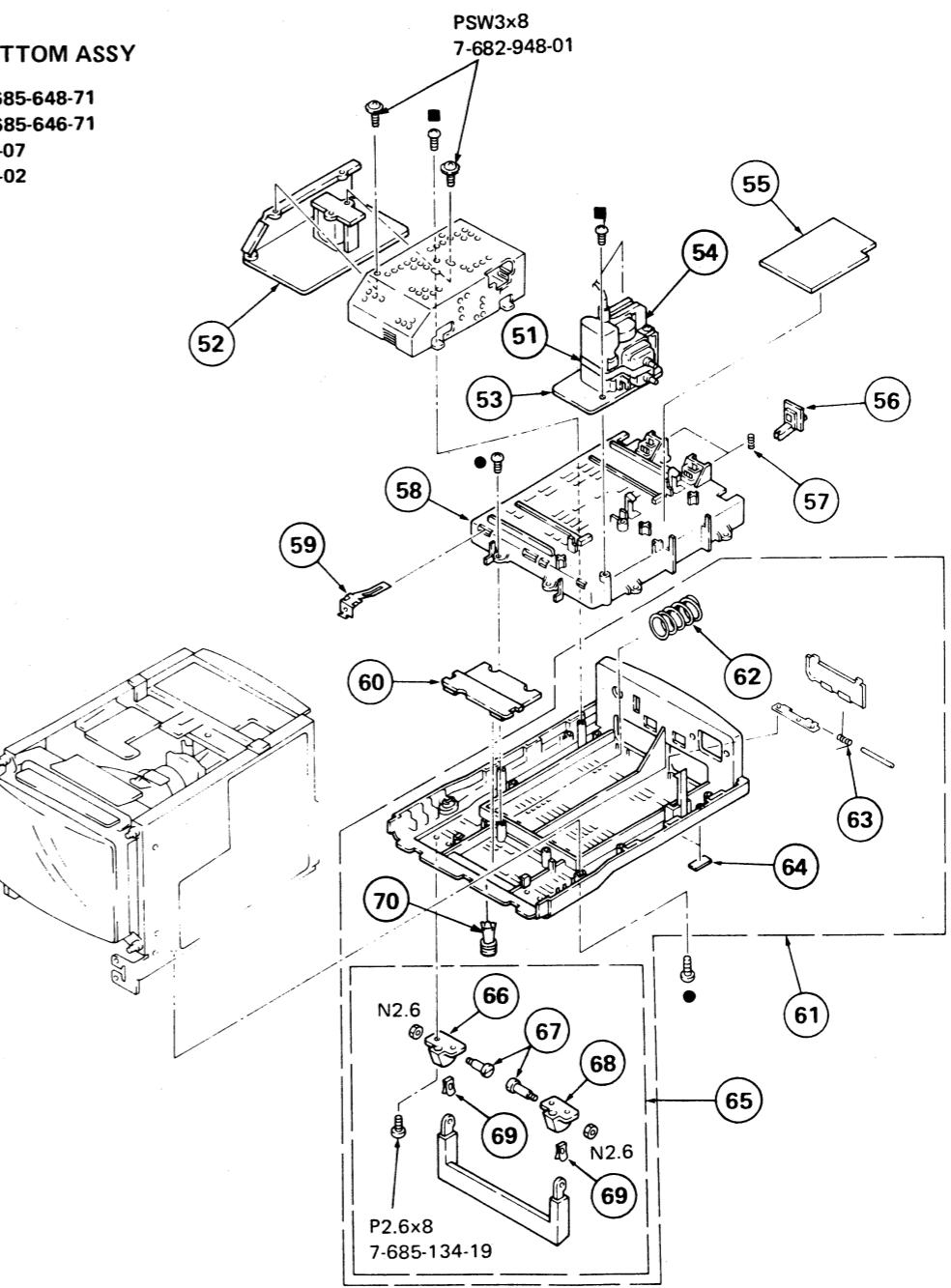
●: BVTP 3x12 7-685-648-71



No.	Part No.	Description	Remark	No.	Part No.	Description	Remark
1	X-4374-805-7	BEZEL ASSY		11	*4-374-825-01	COVER, SWITCH	
2	4-374-830-31	LABEL, CONTROL	2,3	12	4-374-855-01	HOOK, HOOD	
3	3-566-707-00	EMBLEM, SONY		13	X-4374-807-1	CABINET ASSY	
4	*1-614-496-11	X BOARD		14	*4-361-411-01	SHAFT, HANDLE	14-17
5	4-374-820-11	KNOB, CONTROL		15	9-911-840-XX	SPACER, SIDE	
6	*1-614-494-11	HA BOARD		16	4-361-428-21	HANDLE	
7	4-369-627-01	PUSH BUTTON		17	*4-361-410-00	SPACER, HANDLE	
8	*1-614-495-11	HB BOARD		18	4-374-890-01	LABEL, MODEL NUMBER (LARGE)	
9	4-374-839-11	BUTTON (A)		19	4-374-831-01	HOOD	
10	Δ 1-570-200-11	SWITCH, PUSH (AC POWER) (1 KEY)					

6-2. CABINET BOTTOM ASSY

- : BVTP 3x12 7-685-648-71
 ■ : BVTP 3x8 7-685-646-71
 LW3 7-623-308-07
 N2.6 7-622-307-02



No.	Part No.	Description	Remark	No.	Part No.	Description	Remark
51	4-374-856-01	TAPE, COPPER FOIL		61	X-4374-806-1	CABINET ASSY, BOTTOM	
52	*A-1245-256-A	FB BOARD, COMPLETE		62	3-669-594-00	SPRING, COMPRESSION	62-69
53	*1-614-502-11	DB BOARD		63	3-669-592-00	SPRING (A), TORSION	
54	Δ 1-439-358-11	TRANSFORMER ASSY, FLYBACK		64	9-911-852-XX	CUSHION	66-69
55	*1-614-503-11	FA BOARD		65	X-4374-802-1	LEG ASSY	
56	3-686-028-04	BUTTON, SLIDE		66	4-002-791-00	BRACKET (RIGHT), LEG	
57	4-876-347-01	SPRING, COMPRESSION		67	4-002-789-00	SCREW	
58	*4-374-835-01	HOLDER, BATTERY		68	4-002-790-00	BRACKET (LEFT), LEG	
59	3-669-526-00	TERMINAL		69	4-002-732-02	SPRING	
60	*1-614-504-11	FC BOARD		70	3-531-576-21	RIVET, NYLON	

The components identified by shading and mark Δ are critical for safety. Replace only with part number specified.

Les composants identifiés par une trame et une marque Δ sont critiques pour la sécurité. Ne les remplacer que par une pièce portant le numéro spécifié.

6-3. CHA

■ : BVTP 1

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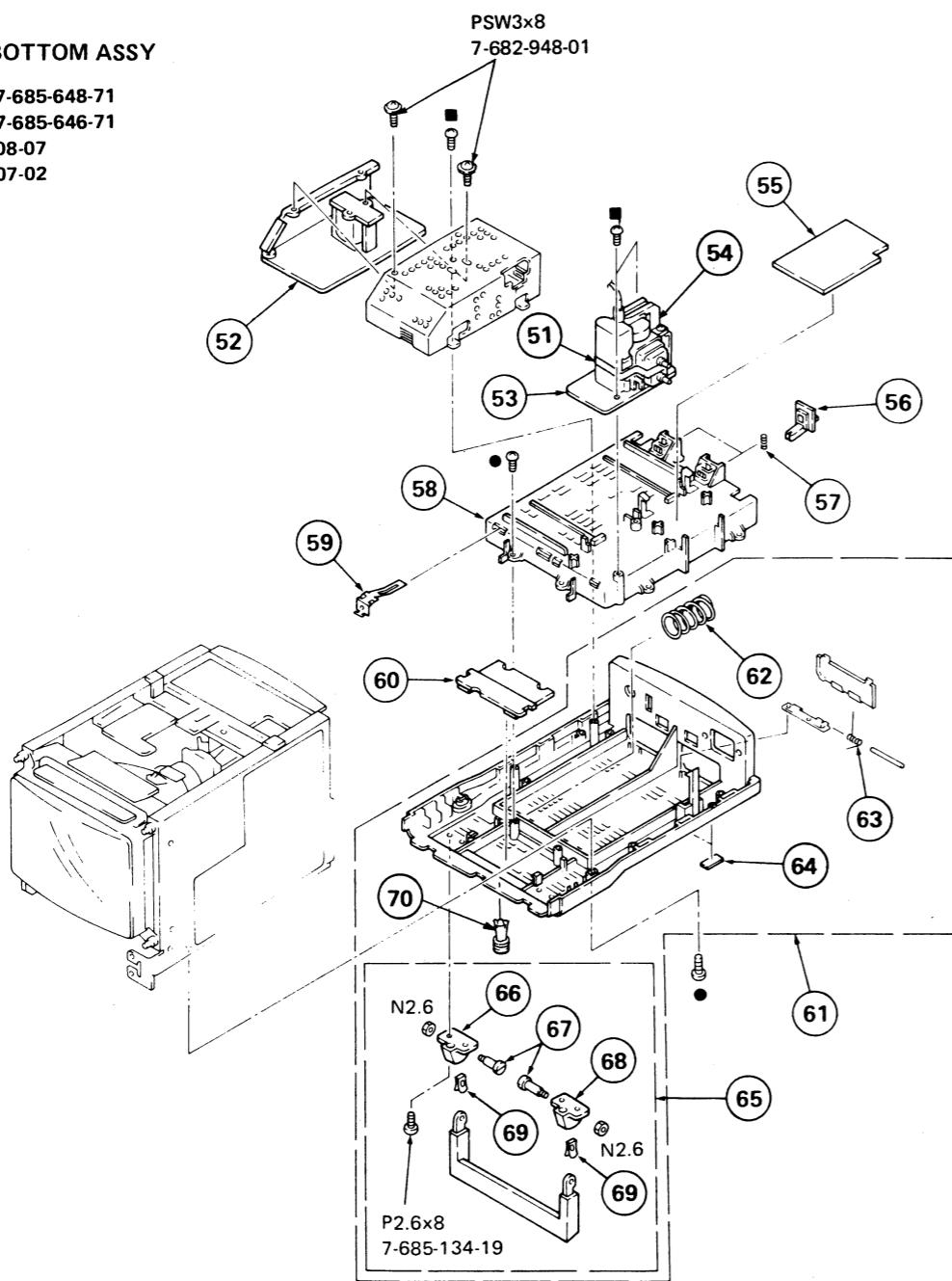
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6-2. CABINET BOTTOM ASSY

● : BVTP 3x12 7-685-648-71
 ■ : BVTP 3x8 7-685-646-71
 LW3 7-623-308-07
 N2.6 7-622-307-02



No. Part No. Description

No.	Part No.	Description	Remark
51	4-374-856-01	TAPE, COPPER FOIL	
52	*A-1245-256-A	FB BOARD, COMPLETE	
53	*1-614-502-11	DB BOARD	
54	△1-439-358-11	TRANSFORMER ASSY, FLYBACK	
55	*1-614-503-11	FA BOARD	
56	3-686-028-04	BUTTON, SLIDE	
57	4-876-347-01	SPRING, COMPRESSION	
58	*4-374-835-01	HOLDER, BATTERY	
59	3-669-526-00	TERMINAL	
60	*1-614-504-11	FC BOARD	

No. Part No. Description

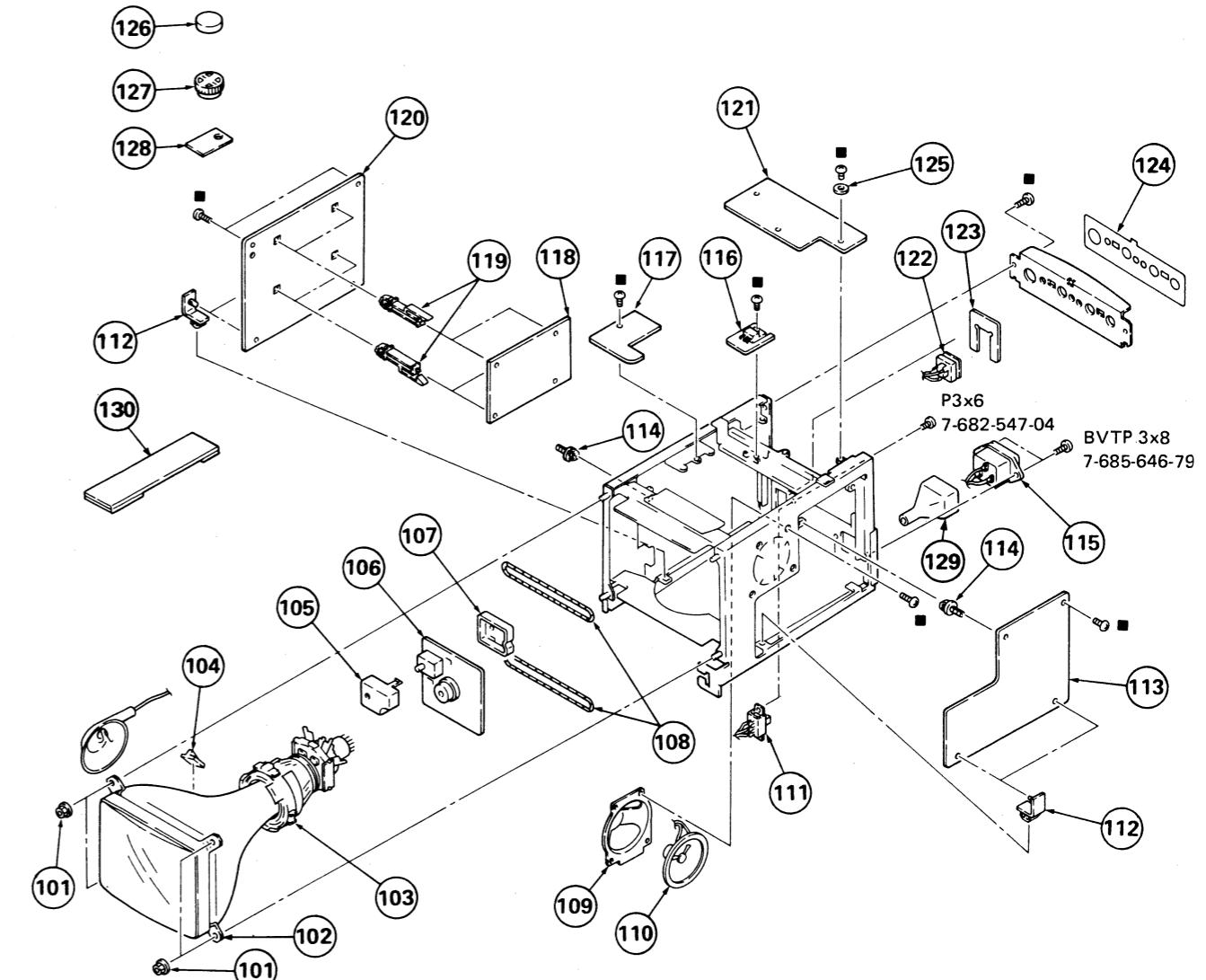
No.	Part No.	Description	Remark
61	X-4374-806-1	CABINET ASSY, BOTTOM	62-69
62	3-669-594-00	SPRING, COMPRESSION	
63	3-669-592-00	SPRING (A), TORSION	
64	9-911-852-XX	CUSHION	
65	X-4374-802-1	LEG ASSY	66-69
66	4-002-791-00	BRACKET (RIGHT), LEG	
67	4-002-789-00	SCREW	
68	4-002-790-00	BRACKET (LEFT), LEG	
69	4-002-732-02	SPRING	
70	3-531-576-21	RIVET, NYLON	

The components identified by shading and mark △ are critical for safety. Replace only with part number specified.

Les composants identifiés par une trame et une marque △ sont critiques pour la sécurité. Ne les remplacer que par une pièce portant le numéro spécifié.

6-3. CHASSIS ASSY

■ : BVTP 3x8 7-685-646-71



No.	Part No.	Description	Remark	No.	Part No.	Description	Remark
101	4-304-511-00	NUT, FLANGE		116	*1-615-160-11	DD BOARD	
102	△A-8-737-651-05	CRT (M20JMP10X)		117	*1-614-498-11	DC BOARD	
103	△A-1-451-265-11	DEFLECTION YOKE (SY-167)		118	*A-1135-324-A	BB BOARD, COMPLETE	
104	4-309-369-00	SPACER, DEFLECTION YOKE		119	*3-657-516-00	SUPPORT, PC BOARD	
105	*4-374-822-01	COVER (A), CONTROL		120	*A-1135-331-A	BA BOARD, COMPLETE	
106	*A-1330-584-A	C BOARD, COMPLETE		121	*A-1270-154-A	Q BOARD, COMPLETE	
107	*4-374-806-01	COVER (B), CONTROL		122	1-507-465-00	JACK, POWER OUTSIDE	
108	△A-1-426-043-12	COIL, DEGAUSSING		123	*4-374-801-01	STOPPER, JACK, DC	
109	*4-344-240-00	BRACKET, SPEAKER		124	4-374-829-01	LABEL, PANEL	
110	1-502-509-00	SPEAKER		125	4-308-030-00	WASHER	
111	△A-1-516-046-11	SWITCH, SLIDE		126	1-452-032-00	MAGNET, DISK; 10MM Ø	
112	*3-701-832-00	HINGE, CIRCUIT BOARD		127	1-452-094-00	MAGNET, ROTATABLE DISK; 15MM Ø	
113	*A-1345-512-A	DA BOARD, COMPLETE		128	1-452-126-11	MAGNET	
114	*4-303-473-00	SUPPORT, PC		129	*4-601-466-11	COVER, 3P INLET	
115	△A-1-509-547-11	3P INLET		130	X-4309-608-A	PERMALLOY ASSY, CONVERGENCE	

The components identified by shading and mark △ are critical for safety. Replace only with part number specified.

Les composants identifiés par une trame et une marque △ sont critiques pour la sécurité. Ne les remplacer que par une pièce portant le numéro spécifié.

SECTION 7

ELECTRICAL PARTS LIST

BA

NOTE:

The components identified by shading and mark  are critical for safety. Replace only with part number specified.

Les composants identifiés par une trame et une marque  sont critiques pour la sécurité. Ne les remplacer que par une pièce portant le numéro spécifié.

- Items marked "★" are not stocked since they are seldom required for routine service. Some delay should be anticipated when ordering these items.

When indicating parts by reference number, please include the board name.

- All variable and adjustable resistors have characteristic curve B, unless otherwise noted.

RESISTORS

- All resistors are in ohms
 - F : nonflammable

COILS

COTES

- The components identified by **X** in this manual have been carefully factory-selected for each set in order to satisfy regulations regarding X-ray radiation. Should replacement be required, replace only with the value originally used.

BA

<u>Ref.No.</u>	<u>Part No.</u>	<u>Description</u>	<u>Remark</u>	<u>Ref.No.</u>	<u>Part No.</u>	<u>Description</u>	<u>Remark</u>
L 259	1-408-415-00	MICRO INDUCTOR 33UH		R 330	1-247-837-00	CARBON	1.8K 5% 1/6W
L 260	1-408-415-00	MICRO INDUCTOR 33UH		R 332	1-247-823-00	CARBON	470 5% 1/6W
L 261	1-408-415-00	MICRO INDUCTOR 33UH		R 333	1-247-791-00	CARBON	22 5% 1/6W
L 262	1-408-412-00	MICRO INDUCTOR 18UH		R 334	1-247-843-00	CARBON	3.3K 5% 1/6W
<u>TRANSISTOR</u>				R 335	1-249-421-11	CARBON	2.2K 5% 1/6W
Q 251	8-729-603-30	TRANSISTOR 2SC403SP-3		R 336	1-247-823-00	CARBON	470 5% 1/6W
Q 252	8-729-245-83	TRANSISTOR 2SC2458		R 337	1-247-827-00	CARBON	680 5% 1/6W
Q 253	8-729-245-83	TRANSISTOR 2SC2458		R 338	1-247-853-00	CARBON	8.2K 5% 1/6W
Q 256	8-729-245-83	TRANSISTOR 2SC2458		R 339	1-249-429-11	CARBON	10K 5% 1/6W
Q 257	8-729-603-30	TRANSISTOR 2SC403SP-3		R 340	1-247-831-00	CARBON	1K 5% 1/6W
Q 258	8-729-204-83	TRANSISTOR 2SA1048R		R 341	1-247-807-00	CARBON	100 5% 1/6W
Q 259	8-729-245-83	TRANSISTOR 2SC2458		R 342	1-247-807-00	CARBON	100 5% 1/6W
Q 270	8-729-603-30	TRANSISTOR 2SC403SP-3		R 343	1-247-883-00	CARBON	150K 5% 1/6W
Q 271	8-729-178-55	TRANSISTOR 2SC2785-E		R 344	1-249-429-11	CARBON	10K 5% 1/6W
Q 272	8-729-245-83	TRANSISTOR 2SC2458		R 345	1-247-843-00	CARBON	3.3K 5% 1/6W
Q 273	8-729-603-30	TRANSISTOR 2SC403SP-3		R 346	1-247-791-00	CARBON	22 5% 1/6W
Q 274	8-729-245-83	TRANSISTOR 2SC2458		R 366	1-247-881-00	CARBON	120K 5% 1/6W
Q 278	8-729-115-30	TRANSISTOR 2SK105A-30		R 367	1-247-849-00	CARBON	5.6K 5% 1/6W
Q 279	8-729-245-83	TRANSISTOR 2SC2458		R 369	1-247-881-00	CARBON	120K 5% 1/6W
<u>RESISTOR</u>				R 370	1-247-875-00	CARBON	68K 5% 1/6W
R 252	1-247-851-00	CARBON 6.8K 5% 1/6W		R 371	1-247-867-00	CARBON	33K 5% 1/6W
R 253	1-247-825-00	CARBON 560 5% 1/6W		R 372	1-249-434-11	CARBON	27K 5% 1/6W
R 254	1-249-419-11	CARBON 1.5K 5% 1/6W		R 373	1-247-873-00	CARBON	56K 5% 1/6W
R 257	1-247-831-00	CARBON 1K 5% 1/6W		R 374	1-247-823-00	CARBON	470 5% 1/6W
R 259	1-249-419-11	CARBON 1.5K 5% 1/6W		R 375	1-247-827-00	CARBON	680 5% 1/6W
R 260	1-249-419-11	CARBON 1.5K 5% 1/6W		R 376	1-247-831-00	CARBON	1K 5% 1/6W
R 261	1-247-819-00	CARBON 330 5% 1/6W		R 377	1-249-419-11	CARBON	1.5K 5% 1/6W
R 262	1-247-831-00	CARBON 1K 5% 1/6W		R 378	1-247-887-00	CARBON	220K 5% 1/6W
R 270	1-247-831-00	CARBON 1K 5% 1/6W		R 379	1-247-827-00	CARBON	680 5% 1/6W
R 271	1-247-807-00	CARBON 100 5% 1/6W		R 381	1-247-863-00	CARBON	22K 5% 1/6W
R 272	1-249-419-11	CARBON 1.5K 5% 1/6W		R 382	1-247-867-00	CARBON	33K 5% 1/6W
R 273	1-247-807-00	CARBON 100 5% 1/6W		R 383	1-247-831-00	CARBON	1K 5% 1/6W
R 274	1-247-831-00	CARBON 1K 5% 1/6W		R 395	1-247-857-00	CARBON	12K 5% 1/6W
R 275	1-247-831-00	CARBON 1K 5% 1/6W		R 396	1-247-863-00	CARBON	22K 5% 1/6W
R 276	1-247-819-00	CARBON 330 5% 1/6W		R 397	1-247-823-00	CARBON	470 5% 1/6W
R 277	1-247-873-00	CARBON 56K 5% 1/6W		R 399	1-249-421-11	CARBON	2.2K 5% 1/6W
R 278	1-247-877-00	CARBON 82K 5% 1/6W		R 400	1-249-434-11	CARBON	27K 5% 1/6W
R 279	1-247-807-00	CARBON 100 5% 1/6W		R 401	1-249-434-11	CARBON	27K 5% 1/6W
R 280	1-247-861-00	CARBON 18K 5% 1/6W		R 402	1-247-877-00	CARBON	82K 5% 1/6W
R 281	1-249-429-11	CARBON 10K 5% 1/6W		R 404	1-247-883-00	CARBON	150K 5% 1/6W
R 282	1-247-807-00	CARBON 100 5% 1/6W		R 406	1-247-821-00	CARBON	390 5% 1/6W
R 283	1-247-867-00	CARBON 33K 5% 1/6W		R 408	1-247-821-00	CARBON	390 5% 1/6W
R 320	1-247-843-00	CARBON 3.3K 5% 1/6W		R 410	1-247-821-00	CARBON	390 5% 1/6W
R 321	1-247-811-00	CARBON 150 5% 1/6W		R 411	1-249-437-11	CARBON	47K 5% 1/6W
R 322	1-247-837-00	CARBON 1.8K 5% 1/6W		R 437	1-247-845-00	CARBON	3.9K 5% 1/6W
R 323	1-247-827-00	CARBON 680 5% 1/6W		R 438	1-247-823-00	CARBON	470 5% 1/6W
R 324	1-247-825-00	CARBON 560 5% 1/6W		R 439	1-247-791-00	CARBON	22 5% 1/6W
R 326	1-247-823-00	CARBON 470 5% 1/6W		R 440	1-247-721-11	CARBON	4.7K 5% 1/4W
R 327	1-249-421-11	CARBON 2.2K 5% 1/6W		R 441	1-247-831-00	CARBON	1K 5% 1/6W
R 328	1-249-429-11	CARBON 10K 5% 1/6W		R 442	1-247-845-00	CARBON	3.9K 5% 1/6W
R 329	1-247-847-00	CARBON 4.7K 5% 1/6W		R 443	1-247-823-00	CARBON	470 5% 1/6W
				R 444	1-247-807-00	CARBON	100 5% 1/6W
				R 445	1-247-721-11	CARBON	4.7K 5% 1/4W

BA **BB**

Ref.No.	Part No.	Description	Remark	Ref.No.	Part No.	Description	Remark				
R446	1-247-831-00	CARBON	1K 5% 1/6W	C355	1-102-129-00	CERAMIC	0.01MF 10% 50V				
R447	1-247-845-00	CARBON	3.9K 5% 1/6W	C356	1-123-332-00	ELECT	47MF 20% 16V				
R448	1-247-823-00	CARBON	470 5% 1/6W	C395	1-123-356-00	ELECT	10MF 20% 25V				
R449	1-247-799-00	CARBON	47 5% 1/6W	C396	1-108-599-00	MYLAR	0.068MF 5% 50V				
R450	1-247-721-11	CARBON	4.7K 5% 1/4W	C397	1-102-973-00	CERAMIC	100PF 5% 50V				
R451	1-247-831-00	CARBON	1K 5% 1/6W	C398	1-123-332-00	ELECT	47MF 20% 16V				
R452	1-247-847-00	CARBON	4.7K 5% 1/6W	C399	1-101-888-00	CERAMIC	68PF 5% 50V				
R456	1-247-841-00	CARBON	2.7K 5% 1/6W	C401	1-123-333-00	ELECT	100MF 20% 16V				
R457	1-247-849-00	CARBON	5.6K 5% 1/6W	C402	1-101-888-00	CERAMIC	68PF 5% 50V				
R465	1-247-867-00	CARBON	33K 5% 1/6W	C403	1-101-888-00	CERAMIC	68PF 5% 50V				
<u>VARIABLE RESISTOR</u>											
RV252	1-228-723-00	RES, ADJ, CERAMIC	CARBON 4.7K	<u>DELAY LINE</u>							
RV253	1-228-719-00	RES, ADJ, CERAMIC	CARBON 470	DL253	1-415-356-11	DELAY LINE, 1H					
RV254	1-228-722-00	RES, ADJ, CERAMIC	CARBON 3.3K	<u>IC</u>							
RV255	1-228-722-00	RES, ADJ, CERAMIC	CARBON 3.3K	IC254	8-759-240-11	IC	TC4011BP				
RV256	1-228-725-00	RES, ADJ, CERAMIC	CARBON 22K	IC255	8-759-345-38	IC	HD14538BP				
RV258	1-224-660-00	RES, ADJ, METAL FILM	1K	<u>COIL</u>							
RV259	1-224-493-00	RES, ADJ, METAL FILM	10K	L260	1-408-417-00	MICRO INDUCTOR	47UH				
RV260	1-224-660-00	RES, ADJ, METAL FILM	1K	L261	1-408-411-00	MICRO INDUCTOR	15UH				
RV261	1-224-493-00	RES, ADJ, METAL FILM	10K	L262	1-404-554-11	COIL					
RV262	1-224-660-00	RES, ADJ, METAL FILM	1K	L263	1-408-417-00	MICRO INDUCTOR	47UH				
<u>TRANSFORMER</u>								<u>TRANSISTOR</u>			
T256	1-425-794-00	BPT-2		Q275	8-729-603-30	TRANSISTOR	2SC403SP-3				
T257	1-405-372-00	COIL BAT		Q276	8-729-245-83	TRANSISTOR	2SC2458				
<u>CRYSTAL</u>				Q277	8-729-204-83	TRANSISTOR	2SA1048GR				
X251	1-527-396-00	CRYSTAL, OSC		Q278	8-729-245-83	TRANSISTOR	2SC2458				
*****				Q282	8-729-245-83	TRANSISTOR	2SC2458				
*A-1135-324-A BB BOARD, COMPLETE								Q283	8-729-204-83	TRANSISTOR	2SA1048GR
*****								Q284	8-729-204-83	TRANSISTOR	2SA1048GR
R347								Q285	8-729-245-83	TRANSISTOR	2SC2458
R348								Q286	8-729-245-83	TRANSISTOR	2SC2458
<u>CONNECTOR</u>								<u>RESISTOR</u>			
BB1	*1-564-443-11	PLUG, CONNECTOR (2.5MM)	7P	R349	1-247-831-00	CARBON	22K 5% 1/6W				
BB2	*1-564-354-00	PLUG, CONNECTOR (2.5MM)	3P	R350	1-247-831-00	CARBON	2.7K 5% 1/6W				
BB4	*1-564-353-00	PLUG, CONNECTOR (2.5MM)	2P	R351	1-247-831-00	CARBON	1K 5% 1/6W				
<u>CAPACITOR</u>								R352	1-247-817-00	CARBON	1K 5% 1/6W
C314	1-123-333-00	ELECT	100MF 20% 25V	R353	1-247-831-00	CARBON	270 5% 1/6W				
C315	1-123-333-00	ELECT	100MF 20% 25V	R355	1-247-863-00	CARBON	1K 5% 1/6W				
C317	1-123-381-00	ELECT	2.2MF 20% 50V	R356	1-247-893-00	CARBON	22K 5% 1/6W				
C318	1-102-119-00	CERAMIC	0.0015MF 10% 50V	R357	1-247-823-00	CARBON	390K 5% 1/6W				
C319	1-102-971-00	CERAMIC	82PF 5% 50V	R358	1-249-434-11	CARBON	47Q 5% 1/6W				
C320	1-106-184-00	MYLAR	0.0033MF 10% 100V	R359	1-247-847-00	CARBON	27K 5% 1/6W				
C321	1-101-361-00	CERAMIC	150PF 5% 50V	R360	1-247-841-00	CARBON	1K 5% 1/6W				
C322	1-106-188-00	MYLAR	0.0047MF 10% 100V	R361	1-247-863-00	CARBON	22K 5% 1/6W				
C353	1-123-356-00	ELECT	10MF 20% 25V	R362	1-247-859-00	CARBON	390K 5% 1/6W				
C354	1-101-888-00	CERAMIC	68PF 5% 50V	R363	1-247-841-00	CARBON	47Q 5% 1/6W				

BB FA FC

Ref.No.	Part No.	Description	Remark	Ref.No.	Part No.	Description	Remark
R 364	1-249-437-11	CARBON	47K 5% 1/6W	FA7	*1-564-354-00	PLUG, CONNECTOR (2.5MM) 3P	
R 365	1-247-717-11	CARBON	2.2K 5% 1/4W	FA8	*1-564-353-00	PLUG, CONNECTOR (2.5MM) 2P	
R 384	1-247-867-00	CARBON	33K 5% 1/6W	FA9	*1-564-354-21	PLUG, CONNECTOR (2.5MM) 3P	
R 388	1-247-841-00	CARBON	2.7K 5% 1/6W	FA10	*1-564-354-00	PLUG, CONNECTOR (2.5MM) 3P	
R 389	1-249-421-11	CARBON	2.2K 5% 1/6W	FA11	*1-564-353-00	PLUG, CONNECTOR (2.5MM) 2P	
R 459	1-247-831-00	CARBON	1K 5% 1/6W	FA12	*1-564-353-00	PLUG, CONNECTOR (2.5MM) 2P	
R 461	1-247-831-00	CARBON	1K 5% 1/6W			<u>RESISTOR</u>	
R 462	1-247-879-00	CARBON	100K 5% 1/6W	R 600	1-202-724-00	SOLID	2.7M 10% 1/2W
R 463	1-247-700-11	CARBON	100 5% 1/4W	R 601	1-247-824-00	CARBON	510 5% 1/6W
R 470	1-247-125-00	CARBON	560 5% 1/4W	R 602	1-247-831-00	CARBON	1K 5% 1/6W
R 471	1-247-857-00	CARBON	12K 5% 1/6W	R 603	1-247-837-00	CARBON	1.8K 5% 1/6W
R 472	1-247-827-00	CARBON	680 5% 1/6W	R 604	1-202-727-00	SOLID	4.7M 10% 1/2W
R 473	1-247-827-00	CARBON	680 5% 1/6W				
R 474	1-247-837-00	CARBON	1.8K 5% 1/6W				
R 475	1-247-837-00	CARBON	1.8K 5% 1/6W				
R 476	1-247-807-00	CARBON	100 5% 1/6W				
R 477	1-247-807-00	CARBON	100 5% 1/6W				
R 478	1-247-831-00	CARBON	1K 5% 1/6W				
R 479	1-247-831-00	CARBON	1K 5% 1/6W				
R 480	1-247-827-00	CARBON	680 5% 1/6W				
R 481	1-247-841-00	CARBON	5.6K 5% 1/6W				
R 482	1-247-867-00	CARBON	33K 5% 1/6W				
R 483	1-247-127-00	CARBON	680 5% 1/4W				
R 484	1-247-127-00	CARBON	680 5% 1/4W				
R 485	1-249-460-11	CARBON	15K 5% 1/4W				
R 486	1-247-815-00	CARBON	220 5% 1/6W				
						<u>DIODE</u>	
				D 660	8-719-102-84	DIODE RD8.2E-N2	
				D 661	8-719-102-90	DIODE RD10E-N2	
RV 265	1-226-773-00	RES, ADJ, METAL GLAZE	22K	D 662	8-719-911-19	DIODE ISS119	
RV 266	1-226-775-00	RES, ADJ, METAL GLAZE	100K	D 663	8-719-911-55	DIODE U05G	
RV 267	1-228-719-00	RES, ADJ, CERAMIC CARBON	470	D 664	8-719-920-40	DIODE ESAC82-004	
				D 670	8-719-102-84	DIODE RD8.2E-N2	
				D 671	8-719-102-90	DIODE RD10E-N2	
*1-614-503-11	FA BOARD		*****	D 672	8-719-911-19	DIODE ISS119	
				D 673	8-719-911-55	DIODE U05G	
						<u>CONNECTOR</u>	
C 600	1-108-745-00	MYLAR	0.22MF	FC1	*1-564-354-21	PLUG, CONNECTOR (2.5MM) 3P	
	*4-316-137-00	COVER, CAPACITOR; C 600		FC2	*1-564-353-00	PLUG, CONNECTOR (2.5MM) 2P	
				FC3	*1-564-354-00	PLUG, CONNECTOR (2.5MM) 3P	
				FC4	*1-564-354-00	PLUG, CONNECTOR (2.5MM) 3P	
						<u>TRANSISTOR</u>	
F 601	△ 1-532-557-11	FUSE, GLASS TUBE	3.15A	Q 660	8-729-313-42	TRANSISTOR 2SD1134	
	1-533-087-00	HOLDER, FUSE; F 601		Q 661	8-729-204-83	TRANSISTOR 2SA1048GR	
F 602	△ 1-532-579-11	FUSE, GLASS TUBE	4A	Q 662	8-729-204-83	TRANSISTOR 2SA1048GR	
	1-533-087-00	HOLDER, FUSE; F 602		Q 670	8-729-313-42	TRANSISTOR 2SD1134	
				Q 671	8-729-204-83	TRANSISTOR 2SA1048GR	
				Q 672	8-729-204-83	TRANSISTOR 2SA1048GR	
						<u>RESISTOR</u>	
FA1	*1-508-765-00	3P PLUG (M)		R 660	1-212-361-00	METAL OXIDE	1.2 5% 1W F
FA2	*1-508-786-00	2P PLUG (M)					
FA4	*1-508-765-00	3P PLUG (M)					
FA5	*1-564-354-00	PLUG, CONNECTOR (2.5MM) 3P					
FA6	*1-564-442-11	PLUG, CONNECTOR (2.5MM) 6P					

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FC **FB**

Ref.No.	Part No.	Description			Remark	Ref.No.	Part No.	Description			Remark					
R661	1-247-831-00	CARBON	1K	5%	1/6W		D614	8-719-911-19	DIODE	ISS119						
R662	1-249-429-11	CARBON	10K	5%	1/6W		D615	8-719-908-20	DIODE	ERC88-009						
R664	1-249-421-11	CARBON	2.2K	5%	1/6W		D616	8-719-102-90	DIODE	RD10E-N2						
R665	1-247-819-00	CARBON	330	5%	1/6W		D617	8-719-102-74	DIODE	RD6.2E-N2						
R670	1-212-361-00	METAL OXIDE	1.2	5%	1W	F	D618	8-719-911-19	DIODE	ISS119						
R671	1-247-831-00	CARBON	1K	5%	1/6W		D619	8-729-101-31	TRANSISTOR	N13T1						
R672	1-249-429-11	CARBON	10K	5%	1/6W		D620	8-719-911-19	DIODE	ISS119						
R674	1-249-421-11	CARBON	2.2K	5%	1/6W		D621	8-719-911-19	DIODE	ISS119						
R675	1-247-819-00	CARBON	330	5%	1/6W		D622	8-719-911-19	DIODE	ISS119						
							D623	8-719-911-19	DIODE	ISS119						

*A-1245-256-A	FB BOARD, COMPLETE						D624	8-719-911-19	DIODE	ISS119						
		*****					D625	8-719-924-06	DIODE	ERC24-06S						
		*****					D626	8-719-103-20	DIODE	RD20EN1						

*2-430-232-00	INSULATOR (SR12E), TRANSISTOR						CONNECTOR									
*4-374-808-01	SPACER, INSULATING						FB1	*1-508-765-00	3P PLUG (M)							
*4-374-846-01	COVER, CAPACITOR, CAP TYPE						FB2	*1-564-454-11	PLUG, CONNECTOR (2.5MM) 6P							

<u>CAPACITOR</u>																
C606	△1-136-345-51	FILM	0.1MF	20%	125V		IC611	8-759-906-62	IC	MB3759-SNY						
C607	△1-161-742-51	CERAMIC	0.0022MF	20%	400V		IC612	8-759-729-03	IC	NJM2903D						
C608	△1-161-742-51	CERAMIC	0.0022MF	20%	400V		COIL									
C609	△1-161-742-51	CERAMIC	0.0022MF	20%	400V		L611	1-408-412-00	MICRO INDUCTOR	18UH						
C610	△1-161-742-51	CERAMIC	0.0022MF	20%	400V		L612	1-407-365-00	COIL, CHOKE							

C611	△1-161-742-51	CERAMIC	0.0022MF	20%	400V		TRANSISTOR									
C612	△1-161-742-51	CERAMIC	0.0022MF	20%	400V		Q610	8-729-802-07	TRANSISTOR	2SD1403-CA						
C613	△1-161-742-51	CERAMIC	0.0022MF	20%	400V		Q611	8-729-177-43	TRANSISTOR	2SD774						
C614	1-161-742-00	CERAMIC	0.0022MF	20%	400V		Q612	8-729-177-43	TRANSISTOR	2SD774						
C615	△1-161-742-51	CERAMIC	0.0022MF	20%	400V		Q613	8-729-245-83	TRANSISTOR	2SC2458						
C616	1-125-392-11	ELECT(BLOCK)	220MF	20%	200V		Q614	8-729-245-83	TRANSISTOR	2SC2458						
C617	1-136-173-00	FILM	0.47MF	5%	50V		RESISTOR									
C618	1-123-356-00	ELECT	10MF	20%	25V		R611	1-206-670-00	METAL OXIDE	1.8K	5%	2W	F			
C619	1-108-587-00	MYLAR	0.022MF	10%	50V		R612	1-247-725-11	CARBON	10K	5%	1/4W				
C620	1-161-328-00	CERAMIC	0.0047MF	30%	50V		R613	1-244-929-00	CARBON	220K	5%	1/2W				
C621	1-123-356-00	ELECT	10MF	20%	16V		R614	1-247-807-00	CARBON	100	5%	1/6W				
C622	1-124-440-11	ELECT	3300MF	20%	25V		R615	1-247-827-00	CARBON	680	5%	1/6W				
C623	1-108-833-00	MYLAR	0.0047MF	10%	50V		R616	1-247-034-00	CARBON	220	5%	1/8W	F			
C624	1-123-356-00	ELECT	10MF	20%	25V		R617	1-247-847-00	CARBON	4.7K	5%	1/6W				
C625	1-106-180-00	MYLAR	0.0022MF	10%	50V		R618	1-247-847-00	CARBON	4.7K	5%	1/6W				
C626	1-102-074-00	CERAMIC	0.001MF	10%	50V		R619	1-249-434-11	CARBON	27K	5%	1/6W				
C627	1-123-356-00	ELECT	10MF	20%	16V		R620	1-247-853-00	CARBON	8.2K	5%	1/6W				
C628	1-123-356-00	ELECT	10MF	20%	25V		DIODE									
C629	1-123-381-00	ELECT	2.2MF	20%	50V		R621	1-247-847-00	CARBON	4.7K	5%	1/6W				
C630	1-123-330-00	ELECT	22MF	20%	16V		R622	1-249-421-11	CARBON	2.2K	5%	1/6W				
C631	1-123-335-00	ELECT	330MF	20%	25V		R623	1-247-879-00	CARBON	100K	5%	1/6W				
C632	1-130-806-00	FILM	0.1MF	10%	400V		R624	1-249-421-11	CARBON	2.2K	5%	1/6W				
C633	1-102-074-00	CERAMIC	0.001MF	10%	50V		R625	1-213-131-00	METAL OXIDE	100	5%	1W	F			

D610	8-719-300-63	DIODE	LB-156				R627	1-215-443-00	METAL	8.2K	1%	1/6W				
D611	8-719-924-06	DIODE	ERC24-06S				R628	1-215-451-00	METAL	18K	1%	1/6W				
D612	8-719-102-74	DIODE	RD6.2E-N2				R629	1-215-447-00	METAL	12K	1%	1/6W				
D613	8-719-901-93	DIODE	V19E				R630	1-247-849-00	CARBON	5.6K	5%	1/6W				

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Ref.No.	Part No.	Description				Remark	Ref.No.	Part No.	Description				Remark
R631	1-247-849-00	CARBON	5.6K	5%	1/6W		C211	1-101-006-21	CERAMIC	0.047MF			50V
R632	1-215-429-00	METAL	2.2K	1%	1/6W		C212	1-101-006-21	CERAMIC	0.047MF			50V
R633	1-215-401-11	METAL	150	1%	1/6W		C213	1-123-380-00	ELECT	1MF	20%		50V
R634	1-215-429-00	METAL	2.2K	1%	1/6W		C214	1-123-380-00	ELECT	1MF	20%		50V
R635	1-249-429-11	CARBON	10K	5%	1/6W		C215	1-123-334-00	ELECT	220MF	20%		25V
R636	1-249-429-11	CARBON	10K	5%	1/6W		C217	1-101-006-21	CERAMIC	0.047MF			50V
R637	1-247-879-00	CARBON	100K	5%	1/6W		C218	1-123-382-00	ELECT	3.3MF	20%		50V
R638	1-247-847-00	CARBON	4.7K	5%	1/6W		C219	1-123-356-00	ELECT	10MF	20%		25V
R639	1-247-843-00	CARBON	3.3K	5%	1/6W		C220	1-123-356-00	ELECT	10MF	20%		25V
R640	1-249-429-11	CARBON	10K	5%	1/6W		C221	1-101-006-21	CERAMIC	0.047MF			50V
R641	1-249-421-11	CARBON	10K	5%	1/6W		C222	1-123-321-00	ELECT	220MF	20%		16V
R642	1-247-867-00	CARBON	33K	5%	1/6W		C223	1-123-321-00	ELECT	220MF	20%		16V
R643	1-247-847-00	CARBON	4.7K	5%	1/6W		C224	1-123-333-00	ELECT	100MF	20%		16V
R644	1-247-847-00	CARBON	4.7K	5%	1/6W		C225	1-123-318-00	ELECT	33MF	20%		16V
R645	1-247-034-00	CARBON	220	5%	1/8W F		C226	1-123-318-00	ELECT	33MF	20%		16V
R646	1-247-825-00	CARBON	560	5%	1/6W		C228	1-102-129-00	CERAMIC	0.01MF	10%		50V
R647	△1-205-616-11	CEMENTED	1	5%	5W		C229	1-123-380-00	ELECT	1MF	20%		50V
R648	1-213-160-11	METAL OXIDE	27K	5%	1W F		C230	1-102-824-00	CERAMIC	470PF	5%		50V
R649	1-213-160-11	METAL OXIDE	27K	5%	1W F		C231	1-101-004-00	CERAMIC	0.01MF			50V
R650	1-247-847-00	CARBON	4.7K	5%	1/6W		C232	1-123-330-00	ELECT	22MF	20%		25V
R651	1-247-831-00	CARBON	1K	5%	1/6W								DIODE
		<u>VARIABLE RESISTOR</u>					D201	8-719-100-65	DIODE	RD12E-B2			
RV610	1-230-231-11	RES, ADJ, CERAMIC	CARBON	2.2K			D202	8-719-911-19	DIODE	1SS119			
RV611	1-230-230-00	RES, ADJ, CERAMIC	CARBON	1K			D203	8-719-100-65	DIODE	RD12E-B2			
		<u>RELAY</u>					D204	8-719-911-19	DIODE	1SS119			
		RY610 1-515-559-11 RELAY, POWER					D205	8-719-911-19	DIODE	1SS119			
		<u>TRANSFORMER</u>											IC
T609	△1-421-400-11	COIL, LINE FILTER					IC201	8-752-006-10	IC	CX20061			
T610	△1-421-400-11	COIL, LINE FILTER					IC202	8-759-400-01	IC	AN5250			
T611	△1-448-108-12	TRANSFORMER, CONVERTER (SRT)											<u>CONNECTOR</u>
T612	△1-437-173-11	TRANSFORMER, DRIVE					CN201	1-536-899-11	TERMINAL BOARD,	INPUT/OUTPUT			
		<u>VARISTOR</u>					CN202	1-562-212-00	CONNECTOR,	DIN 6P			
		VDR610 1-807-180-11 VARISTOR SNR-14A300K					CN207	1-562-212-00	CONNECTOR,	DIN 6P			
		*****					Q1	*1-564-441-11	PLUG, CONNECTOR (2.5MM)	5P			
		*****					Q2	*1-564-354-00	PLUG, CONNECTOR (2.5MM)	3P			
		*****					Q3	*1-564-353-00	PLUG, CONNECTOR (2.5MM)	2P			
		*****					Q4	*1-564-353-00	PLUG, CONNECTOR (2.5MM)	2P			
		*A-1270-154-A Q BOARD, COMPLETE											<u>TRANSISTOR</u>
		*****					Q201	8-729-245-83	TRANSISTOR	2SC2458			
		<u>CAPACITOR</u>					Q202	8-729-245-83	TRANSISTOR	2SC2458			
C201	1-123-333-00	ELECT	100MF	20%	25V		Q203	8-729-245-83	TRANSISTOR	2SC2458			
C202	1-101-006-21	CERAMIC	0.047MF		50V		Q204	8-729-204-83	TRANSISTOR	2SA1048GR			
C203	1-123-356-00	ELECT	10MF	20%	25V		Q205	8-729-204-83	TRANSISTOR	2SA1048GR			
C204	1-123-318-00	ELECT	33MF	20%	16V		Q206	8-729-177-43	TRANSISTOR	2SD774			
C205	1-123-318-00	ELECT	33MF	20%	16V		Q207	8-729-245-83	TRANSISTOR	2SC2458			
C206	1-123-333-00	ELECT	100MF	20%	25V		Q208	8-729-245-83	TRANSISTOR	2SC2458			
C208	1-123-356-00	ELECT	10MF	20%	25V								<u>RESISTOR</u>
C209	1-123-318-00	ELECT	33MF	20%	16V		R201	1-215-394-00	METAL	75	1%	1/6W	
C210	1-123-356-00	ELECT	10MF	20%	25V		R202	1-247-713-11	CARBON	1K	5%	1/4W	

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Q C DB

Ref.No.	Part No.	Description	Remark			Ref.No.	Part No.	Description	Remark			
R203	1-247-875-00	CARBON	68K	5%	1/6W	C4	*1-564-354-00	PLUG, CONNECTOR (2.5MM) 3P				
R204	1-247-873-00	CARBON	56K	5%	1/6W				<u>CAPACITOR</u>			
R205	1-247-831-00	CARBON	1K	5%	1/6W	C701	1-102-223-00	CERAMIC	0.0047MF	10%	2KV	
R206	1-247-807-00	CARBON	100	5%	1/6W	C703	1-102-050-00	CERAMIC	0.01MF		500V	
R207	1-247-875-00	CARBON	68K	5%	1/6W	C704	1-123-933-00	ELECT	10MF	20%	160V	
R208	1-215-394-00	METAL	75	1%	1/6W				<u>COIL</u>			
R209	1-247-713-11	CARBON	1K	5%	1/4W	L701	1-407-704-00	MICRO INDUCTOR	82UH			
R210	1-247-873-00	CARBON	56K	5%	1/6W	L702	1-407-709-00	MICRO INDUCTOR	220UH			
R211	1-247-807-00	CARBON	100	5%	1/6W				<u>NEON LAMP</u>			
R212	1-247-831-00	CARBON	1K	5%	1/6W	NE702	1-519-013-13	DISCHARGE TUBE				
R213	1-247-831-00	CARBON	1K	5%	1/6W	NE703	1-519-013-13	DISCHARGE TUBE				
R214	1-247-799-00	CARBON	47	5%	1/6W	NE704	1-519-013-13	DISCHARGE TUBE				
R215	1-247-849-00	CARBON	5.6K	5%	1/6W	NL701	1-519-108-XX	LAMP, NEON ASSY				
R216	1-247-843-00	CARBON	3.3K	5%	1/6W				<u>TRANSISTOR</u>			
R217	1-249-429-11	CARBON	10K	5%	1/6W	Q701	8-729-326-11	TRANSISTOR	2SC2611			
R218	1-247-893-00	CARBON	390K	5%	1/6W	Q702	8-729-326-11	TRANSISTOR	2SC2611			
R219	1-247-889-00	CARBON	270K	5%	1/6W	Q703	8-729-326-11	TRANSISTOR	2SC2611			
R220	1-247-889-00	CARBON	270K	5%	1/6W				<u>RESISTOR</u>			
R221	1-249-429-11	CARBON	10K	5%	1/6W	R701	1-202-842-51	SOLID	220K	10%	1/2W	
R222	1-249-429-11	CARBON	10K	5%	1/6W	R702	1-202-719-00	SOLID	1M	10%	1/2W	
R223	1-247-893-00	CARBON	390K	5%	1/6W	R703	1-202-838-00	SOLID	100K	10%	1/2W	
R224	1-247-889-00	CARBON	270K	5%	1/6W	R706	1-213-156-00	METAL OXIDE	12K	5%	1W	
R225	1-247-889-00	CARBON	270K	5%	1/6W	F	R707	1-247-815-00	CARBON	220	5%	1/6W
R226	1-247-831-00	CARBON	1K	5%	1/6W	R709	1-202-822-00	SOLID	2.2K	10%	1/2W	
R227	1-249-421-00	CARBON	2.2K	5%	1/6W	R710	1-213-156-00	METAL OXIDE	12K	5%	1W	
R228	1-247-841-00	CARBON	2.7K	5%	1/6W	R711	1-202-822-00	SOLID	2.2K	10%	1/2W	
R229	1-247-803-00	CARBON	68	5%	1/6W	R712	1-247-815-00	CARBON	220	5%	1/6W	
R230	1-246-981-00	CARBON	4.7	5%	1/8W	R714	1-213-156-00	METAL OXIDE	12K	5%	1W	
R232	1-247-823-00	CARBON	470	5%	1/6W	R715	1-202-822-00	SOLID	2.2K	10%	1/2W	
R233	1-247-823-00	CARBON	470	5%	1/6W	R716	1-247-815-00	CARBON	220	5%	1/6W	
R234	1-247-863-00	CARBON	22K	5%	1/6W				<u>VARIABLE RESISTOR</u>			
R235	1-247-807-00	CARBON	100	5%	1/6W	RV701	1-230-164-21	RES, ADJ, METAL GLAZE	55M			
R236	1-247-849-00	CARBON	5.6K	5%	1/6W				<u>SPARK GAP</u>			
R237	1-247-876-00	CARBON	75K	5%	1/6W	SG701	1-519-063-XX	DISCHARGING GAP				
R238	1-247-849-00	CARBON	5.6K	5%	1/6W							
R239	1-247-876-00	CARBON	75K	5%	1/6W							
R240	1-212-851-00	FUSIBLE	5.6	5%	1/4W							
R242	1-217-477-00	FUSIBLE	4.7	5%	1W	F						
		<u>SWITCH</u>										
S201	1-553-725-00	SWITCH, SLIDE										
S202	1-553-725-00	SWITCH, SLIDE										

*A-1330-584-A C BOARD, COMPLETE												

1-526-691-00 SOCKET, CRT												
<u>CONNECTOR</u>												
C1 *1-564-442-11 PLUG, CONNECTOR (2.5MM) 6P												
C2 *1-564-353-00 PLUG, CONNECTOR (2.5MM) 2P												
C3 *1-564-354-00 PLUG, CONNECTOR (2.5MM) 3P												
DB1 *1-564-353-00 PLUG, CONNECTOR (2.5MM) 2P												
DB2 *1-564-445-11 PLUG, CONNECTOR (2.5MM) 9P												

DC DD DA

Ref.No.	Part No.	Description	Remark	Ref.No.	Part No.	Description	Remark
*1-614-498-11	DC BOARD *****			C806	1-130-868-00	FILM	0.0056MF 5% 50V
C890	1-123-332-00	ELECT 47MF 20%	16V	C807	1-123-356-00	ELECT 10MF 20%	16V
C891	1-130-794-00	FILM 0.22MF 10%	250V	C808	1-123-382-00	ELECT 3.3MF 20%	50V
C892	1-130-800-00	FILM 2.2MF 10%	250V	C809	1-123-380-00	ELECT 1MF 20%	50V
				C810	1-161-059-11	CERAMIC 0.047MF 10%	50V
		<u>CAPACITOR</u>		C811	1-102-121-00	CERAMIC 0.0022MF 10%	50V
D890	8-719-102-74	DIODE RD6.2E-N2		C812	1-123-380-00	ELECT 1MF 20%	50V
D891	8-719-000-28	THYRISTOR CRO2AM-8		C813	1-123-356-00	ELECT 10MF 20%	16V
D892	8-719-911-55	DIODE U05G		C814	1-124-539-51	ELECT 330MF 20%	35V
				C815	▲1-129-706-51	FILM 0.0022MF 10%	630V
		<u>CONNECTOR</u>		C816	▲1-130-581-11	FILM 0.033MF 3%	600V
DC1	*1-564-354-00	PLUG, CONNECTOR (2.5MM) 3P		C817	▲1-129-706-51	FILM 0.0022MF 10%	630V
DC2	*1-560-278-00	PLUG, CONNECTOR 3P		C820	1-123-335-00	ELECT 330MF 20%	25V
				C822	1-102-030-00	CERAMIC 330PF 10%	500V
		<u>TRANSISTOR</u>		C823	1-123-347-00	ELECT 330MF 20%	35V
Q890	8-765-620-00	TRANSISTOR 2SD1015					
				C824	▲1-102-030-51	CERAMIC 330PF 10%	500V
		<u>RESISTOR</u>		C825	1-123-933-00	ELECT 10MF 20%	160V
R895	1-202-846-00	SOLID 470K 1/2W		C826	1-123-356-00	ELECT 10MF 20%	25V
R896	1-249-437-11	CARBON 47K 5% 1/6W		C828	1-130-781-00	FILM 0.22MF 10%	100V
R898	1-247-817-00	CARBON 270 5% 1/6W		C830	1-123-356-00	ELECT 10MF 20%	16V
R899	1-247-839-00	CARBON 2.2K 5% 1/8W F					
R900	1-246-517-25	CARBON 68K 5% 1/4W		C831	1-108-591-00	MYLAR 0.033MF 10%	50V
				C832	1-108-591-00	MYLAR 0.033MF 10%	50V
				C833	1-123-380-00	ELECT 1MF 20%	50V
				C834	1-136-173-00	FILM 0.47MF 5%	50V
				C835	1-123-322-00	ELECT 330MF 20%	16V
				C836	1-124-245-00	ELECT 4.7MF 20%	25V
				C837	1-123-379-00	ELECT 0.47MF 20%	50V
				C838	1-108-837-00	MYLAR 0.01MF 10%	50V
				C839	1-108-845-00	MYLAR 0.047MF 10%	50V
				C840	1-102-832-00	CERAMIC 330PF 10%	50V
		<u>DD BOARD</u>					
		*****		C841	1-123-360-00	ELECT 100MF 20%	50V
				C842	1-123-335-00	ELECT 330MF 20%	25V
		<u>PLUG, CONNECTOR (2.5MM) 3P</u>		C843	1-108-837-00	MYLAR 0.01MF 10%	50V
				C844	▲1-102-030-51	CERAMIC 330PF 10%	500V
		<u>CAPACITOR</u>		C845	1-136-337-11	FILM 3.3MF 10%	100V
C870	1-161-328-00	CERAMIC 0.0047MF 30%	50V				
				C846	1-124-258-00	ELECT 3.3MF 20%	25V
		<u>IC</u>		C850	1-123-356-00	ELECT 10MF 20%	25V
IC805	8-759-170-12	IC UPC78M12H		C851	1-106-176-00	MYLAR 0.0015MF 5%	50V
				C853	1-106-180-00	MYLAR 0.0022MF 5%	50V
				C854	1-102-529-00	CERAMIC 100PF 5%	50V
				C855	1-123-356-00	ELECT 10MF 20%	16V
		<u>DA BOARD, COMPLETE</u>		C856	1-102-973-00	CERAMIC 100PF 10%	50V
		*****		C857	▲1-102-038-51	CERAMIC 0.001MF 500V	
				C860	1-123-381-00	ELECT 2.2MF 20%	50V
		<u>3-701-833-01 HEAD, WASHER, TAPPING SCREW</u>		C862	1-102-074-00	CERAMIC 0.001MF 10%	50V
		<u>CAPACITOR</u>		C863	1-123-380-00	ELECT 1MF 20%	50V
C800	1-123-380-00	ELECT 1MF 20%	50V	C864	1-124-537-00	ELECT 1200MF 20%	35V
C801	1-108-599-00	MYLAR 0.068MF 10%	50V	C866	1-102-074-00	CERAMIC 0.001MF 10%	50V
C802	1-108-837-00	MYLAR 0.01MF 10%	50V	C867	1-101-002-00	CERAMIC 0.0022MF 50V	
C803	1-108-837-00	MYLAR 0.01MF 10%	50V	C868	1-101-003-00	CERAMIC 0.0047MF 50V	
C804	1-123-369-00	ELECT 4.7MF 20%	25V				
C805	1-123-369-00	ELECT 4.7MF 20%	25V				
				D800	8-719-102-74	DIODE RD6.2E-N2	

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DA

Ref.No.	Part No.	Description	Remark	Ref.No.	Part No.	Description	Remark
D801	8-719-911-19	DIODE 1SS119				TRANSISTOR	
D803	8-719-300-76	DIODE RH1A		Q800	8-729-245-83	TRANSISTOR 2SC2458	
D804	8-719-300-76	DIODE RH1A		Q801	8-729-201-61	TRANSISTOR 2SC2555-1	
D805	8-719-901-95	DIODE V19CSS		*4-363-404-00	HOLDER, IC; Q801		
D806	8-719-901-93	DIODE V19E		4-363-414-00	SPACER, MICA; Q801		
D807	8-719-901-93	DIODE V19E		Q802	8-729-201-99	TRANSISTOR 2SC3075	
D808	8-719-901-93	DIODE V19E					
D809	8-719-911-55	DIODE U05G		Q803	8-729-245-83	TRANSISTOR 2SC2458	
D810	8-719-911-19	DIODE 1SS119		Q804	8-729-245-83	TRANSISTOR 2SC2458	
D811	8-719-911-19	DIODE 1SS119		Q805	8-729-245-83	TRANSISTOR 2SC2458	
D812	8-719-911-19	DIODE 1SS119		Q806	8-729-245-83	TRANSISTOR 2SC2458	
D813	8-719-911-19	DIODE 1SS119		Q807	8-729-204-83	TRANSISTOR 2SA1048GR	
D814	8-719-911-19	DIODE 1SS119					
D815	8-719-911-19	DIODE 1SS119		Q808	8-729-600-27	TRANSISTOR 2SC634-SP	
D816	8-719-901-83	DIODE ISS83		Q809	8-729-133-43	TRANSISTOR 2SC2334-K	
D817	8-719-911-19	DIODE 1SS119				RESISTOR	
D818	8-719-911-19	DIODE 1SS119		R800	1-249-429-11	CARBON	10K 5% 1/6W
D819	8-719-911-19	DIODE 1SS119		R801	1-247-850-00	CARBON	6.2K 5% 1/6W
D820	8-719-911-19	DIODE 1SS119		R802	1-249-429-11	CARBON	10K 5% 1/6W
D821	8-719-102-74	DIODE RD6.2E-N2		R803	1-247-877-00	CARBON	82K 5% 1/6W
D822	8-719-103-21	DIODE RD20EN2		R804	1-247-857-00	CARBON	12K 5% 1/6W
D823	8-719-911-19	DIODE 1SS119		R805	1-247-831-00	CARBON	1K 5% 1/6W
D824	8-719-102-74	DIODE RD6.2E-N2		R807	1-247-851-00	CARBON	6.8K 5% 1/6W
D825	8-719-000-28	THYRISTOR CRO2AM-8		R808	1-247-851-00	CARBON	6.8K 5% 1/6W
D826	8-719-981-00	DIODE ERC81-004		R809	1-247-827-00	CARBON	680 5% 1/6W
D827	8-719-981-00	DIODE ERC81-004		R810	1-247-827-00	CARBON	680 5% 1/6W
D828		CONNECTOR		R811	1-247-827-00	CARBON	680 5% 1/6W
DA1	*1-564-440-11	PLUG, CONNECTOR (2.5MM) 4P		R812	1-206-648-00	METAL OXIDE	220 5% 2W F
DA2	*1-564-353-00	PLUG, CONNECTOR (2.5MM) 2P		R813	1-212-360-00	METAL OXIDE	1 5% 1W F
DA3	*1-564-442-11	PLUG, CONNECTOR (2.5MM) 6P		R815	1-247-851-00	CARBON	6.8K 5% 1/6W
DA4	*1-564-353-00	PLUG, CONNECTOR (2.5MM) 2P		R816	1-249-429-11	CARBON	10K 5% 1/6W
DA5	*1-508-765-00	3P PLUG (M)		R818	1-249-429-11	CARBON	10K 5% 1/6W
DA6	*1-564-354-00	PLUG, CONNECTOR (2.5MM) 3P		R819	1-215-461-00	METAL	47K 1% 1/6W
DA7	*1-564-445-11	PLUG, CONNECTOR (2.5MM) 9P		R820	1-215-451-00	METAL	18K 1% 1/6W
DA8	*1-564-354-00	PLUG, CONNECTOR (2.5MM) 3P		R821	1-247-879-00	CARBON	100K 5% 1/6W
DA9		IC		R822	1-213-143-00	METAL OXIDE	1K 5% 1W F
IC800	8-759-100-60	IC UPC1377C		R824	1-247-023-00	CARBON	2.2 5% 1/8W F
IC801	8-759-105-82	IC UPC1378H-P		R825	1-210-859-00	CARBON	1.2 5% 1/8W F
IC802	8-759-145-58	IC UPC4558C		R826	1-215-445-00	METAL	10K 1% 1/6W
IC803	8-759-240-30	IC TC4030BP		R827	1-213-149-00	METAL OXIDE	3.3K 5% 1W F
IC804	8-759-345-38	IC HD14538BP		R828	1-213-149-00	METAL OXIDE	3.3K 5% 1W F
L800	1-408-242-00	MICRO INDUCTOR 10MMH		R829	1-213-149-00	METAL OXIDE	3.3K 5% 1W F
L802	1-408-403-00	MICRO INDUCTOR 3.3UH		R830	1-249-429-11	CARBON	10K 5% 1/6W
L803	1-459-370-00	COIL, FERRITE (HLC)		R831	1-249-429-11	CARBON	10K 5% 1/6W
L804	1-459-597-11	COIL, VARIABLE		R832	1-247-851-00	CARBON	6.8K 5% 1/6W
L805	1-459-403-00	COIL (WITH CORE)		R833	1-247-863-00	CARBON	22K 5% 1/6W
L806	1-408-421-00	MICRO INDUCTOR 100UH		R834	1-247-859-00	CARBON	15K 5% 1/6W
L807	1-459-595-11	COIL, CHOKE		R835	1-249-429-11	CARBON	10K 5% 1/6W
L808	1-407-365-00	COIL, CHOKE		R836	1-247-869-00	CARBON	39K 5% 1/6W
L809		COIL		R837	1-247-831-00	CARBON	1K 5% 1/6W
L810				R838	1-247-824-00	CARBON	510 5% 1/6W

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DA **HA**

<u>Ref.No.</u>	<u>Part No.</u>	<u>Description</u>				<u>Remark</u>	<u>Ref.No.</u>	<u>Part No.</u>	<u>Description</u>				<u>Remark</u>
R842	1-249-429-11	CARBON	10K	5%	1/6W		RV808	1-226-703-00	RES, ADJ, METAL GLAZE 10K				
R843	1-249-434-11	CARBON	27K	5%	1/6W								
R844	1-247-817-00	CARBON	270	5%	1/6W								<u>RELAY</u>
R845	1-212-368-00	METAL OXIDE	4.7	5%	1W	F							
R846	1-213-138-00	METAL OXIDE	390	5%	1W	F	RY800	1-515-380-00	RELAY				
R847	1-213-138-00	METAL OXIDE	390	5%	1W	F							<u>TRANSFORMER</u>
R848	1-213-139-00	METAL OXIDE	470	5%	1W	F							
R849	1-247-848-00	CARBON	5.1K	5%	1/6W		T800	1-437-082-00	HDT				
R850	1-249-429-11	CARBON	10K	5%	1/6W		T802	1-437-081-00	TRANSFORMER, CDT				
R851	1-249-429-11	CARBON	10K	5%	1/6W								*****
R852	1-249-411-11	CARBON	330	5%	1/8W	F							
R853	1-247-831-00	CARBON	1K	5%	1/6W		*1-614-494-11	HA BOARD					*****
R855	1-215-434-00	METAL	3.6K	1%	1/6W								
<input checked="" type="checkbox"/> R856		METAL											
<input checked="" type="checkbox"/> R859		METAL											
R860	1-247-847-00	CARBON	4.7K	5%	1/6W		C501	1-123-332-00	ELECT	47MF	20%	25V	
R861	1-247-847-00	CARBON	4.7K	5%	1/6W		C502	1-101-004-00	CERAMIC	0.01MF	50V		
R862	1-247-867-00	CARBON	33K	5%	1/6W								<u>DIODE</u>
R863	1-247-831-00	CARBON	1K	5%	1/6W								
R864	1-247-879-00	CARBON	100K	5%	1/6W		D501	8-719-911-19	DIODE 1SS119				
R866	1-249-429-11	CARBON	10K	5%	1/6W								<u>CONNECTOR</u>
R867	1-215-433-00	METAL	3.3K	1%	1/6W								
R868	1-249-437-11	CARBON	47K	5%	1/6W		HA1	*1-564-451-11	PLUG, CONNECTOR (2.5MM) 3P				
R869	1-249-437-11	CARBON	47K	5%	1/6W		HA2	*1-564-452-11	PLUG, CONNECTOR (2.5MM) 4P				
R870	1-215-469-00	METAL	100K	1%	1/6W		HA3	*1-564-450-11	PLUG, CONNECTOR (2.5MM) 2P				
R871	1-247-895-00	CARBON	470K	5%	1/6W		HA4	*1-564-452-41	PLUG, CONNECTOR (2.5MM) 4P				
R872	1-247-889-00	CARBON	270K	5%	1/6W		HA5	*1-564-452-41	PLUG, CONNECTOR (2.5MM) 4P				
R873	1-247-831-00	CARBON	1K	5%	1/6W		HA6	*1-564-453-11	PLUG, CONNECTOR (2.5MM) 5P				
R874	1-247-847-00	CARBON	4.7K	5%	1/6W		HA7	*1-564-453-11	PLUG, CONNECTOR (2.5MM) 5P				
R876	1-215-427-00	METAL	1.8K	1%	1/6W								
R880	1-215-452-00	METAL	20K	1%	1/6W								<u>TRANSISTOR</u>
<input checked="" type="checkbox"/> R881		METAL											
R882	1-215-441-00	METAL	6.8K	1%	1/6W		Q501	8-729-245-83	TRANSISTOR 2SC2458				
R883	1-247-863-00	CARBON	22K	5%	1/6W								<u>RESISTOR</u>
R884	1-247-860-00	CARBON	16K	5%	1/6W								
R885	1-247-852-00	CARBON	7.5K	5%	1/6W		R501	1-247-819-00	CARBON	330	5%	1/6W	
R886	1-247-852-00	CARBON	7.5K	5%	1/6W		R502	1-249-434-11	CARBON	27K	5%	1/6W	
R888	1-247-847-00	CARBON	4.7K	5%	1/6W		R503	1-247-883-00	CARBON	150K	5%	1/6W	
R890	1-247-831-00	CARBON	1K	5%	1/6W		R504	1-247-867-00	CARBON	33K	5%	1/6W	
R891	1-247-851-00	CARBON	6.8K	5%	1/6W		R505	1-247-887-00	CARBON	220K	5%	1/6W	
R892	1-249-421-11	CARBON	2.2K	5%	1/6W		R506	1-247-867-00	CARBON	33K	5%	1/6W	
R893	1-247-837-00	CARBON	1.8K	5%	1/8W	F	R507	1-247-873-00	CARBON	56K	5%	1/6W	
R894	1-247-807-00	CARBON	100	5%	1/6W		R508	1-247-854-00	CARBON	9.1K	5%	1/6W	
							R509	1-246-533-00	CARBON	330K	5%	1/4W	
							R510	1-247-829-00	CARBON	820	5%	1/6W	
													<u>VARIABLE RESISTOR</u>
RV800	1-230-522-11	RES, ADJ, METAL GLAZE	4.7K				R511	1-247-831-00	CARBON	1K	5%	1/6W	
RV801	1-230-522-11	RES, ADJ, METAL GLAZE	4.7K				R512	1-247-163-00	CARBON	22K	5%	1/4W	
RV802	1-228-720-00	RES, ADJ, CERAMIC	CARBON	1K			R513	1-247-851-00	CARBON	6.8K	5%	1/6W	
RV803	1-228-717-00	RES, ADJ, CERAMIC	CARBON	220									<u>VARIABLE RESISTOR</u>
RV804	1-224-249-XX	RES, ADJ, METAL GLAZE	1K										
RV805	1-223-102-00	RES, ADJ, WIREWOUND	120				RV501	1-230-760-11	RES, VAR, CARBON	1K			
RV806	1-228-727-00	RES, ADJ, CERAMIC	CARBON	47K			RV502	1-230-761-11	RES, VAR, CARBON	20K/1K			
RV807	1-230-521-11	RES, ADJ, METAL GLAZE	2.2K				RV503	1-230-711-11	RES, VAR, CARBON	20K			

The components identified by shading and mark are critical for safety. Replace only with part number specified.

Les composants identifiés par une trame et une marque sont critiques pour la sécurité. Ne les remplacer que par une pièce portant le numéro spécifié.

- The components identified by in this manual have been carefully factory-selected for each set in order to satisfy regulations regarding X-ray radiation. Should replacement be required, replace only with the value originally used.

HA **HB** **X**

<u>Ref.No.</u>	<u>Part No.</u>	<u>Description</u>	<u>Remark</u>
RV504	1-230-760-11	RES, VAR, CARBON 1K	
RV505	1-230-762-11	RES, VAR, CARBON 20K	
RV506	1-230-710-11	RES, VAR, CARBON 10K	
RV507	1-230-710-11	RES, VAR, CARBON 10K	
RV508	1-226-703-00	RES, ADJ, METAL GLAZE 10K	
RV509	1-230-522-11	RES, ADJ, METAL GLAZE 4.7K	

THERMISTOR

TH501 1-800-944-00 THERMISTOR TH-4700

*1-614-495-11 HB BOARD

*4-374-809-01 HOLDER (3 GANG), LED

DIODE

D502 8-719-812-32 DIODE TLY123
 D503 8-719-812-32 DIODE TLY123
 D504 8-719-812-32 DIODE TLY123

CONNECTOR

HB2 *1-564-450-11 PLUG, CONNECTOR (2.5MM) 2P

SWITCH

S501 1-554-118-00 SWITCH, PUSH (1 KEY)
 S502 1-554-118-00 SWITCH, PUSH (1 KEY)
 S503 1-554-118-00 SWITCH, PUSH (1 KEY)
 S504 1-554-118-00 SWITCH, PUSH (1 KEY)

*1-614-496-11 X BOARD

*4-337-424-00 HOLDER (L), LED

DIODE

D680 8-719-812-33 DIODE TLG123A

MISCELLANEOUS

△1-451-265-11 DEFLECTION YOKE (SY-167)
 1-452-032-00 MAGNET, DISK; 10MM Ø
 1-452-094-00 MAGNET, ROTATABLE DISK; 15MM Ø
 1-452-126-11 MAGNET
 1-507-465-00 JACK, POWER OUTSIDE

△1-509-547-11 3P INLET

L901 △1-426-043-12 COIL, DEGAUSSING

<u>Ref.No.</u>	<u>Part No.</u>	<u>Description</u>	<u>Remark</u>
S901	△1-570-200-11	SWITCH, PUSH (AC POWER)(1 KEY)	
S902	△1-516-046-11	SWITCH, SLIDE	
SP901	1-502-509-00	SPEAKER	
T801	△1-439-358-11	TRANSFORMER ASSY, FLYBACK	
Y901	△8-737-651-05	CRT (M20JMP10X)	

ACCESSORIES AND PACKING MATERIALS

<u>Part No.</u>	<u>Description</u>	<u>Remark</u>
△1-551-812-11	CORD, POWER	
3-548-372-00	BAG, POLYETHYLENE	
4-374-831-01	HOOD	
4-374-840-01	INDIVIDUAL CARTON	
4-374-848-01	CUSHION (UPPER) (ASSY)	
4-374-849-01	CUSHION (LOWER) (ASSY)	
4-482-062-21	MANUAL, INSTRUCTION	
4-491-213-22	INSTRUCTION	

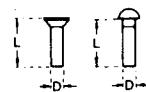
The components identified by shading and mark **△** are critical for safety. Replace only with part number specified.

Les composants identifiés par une trame et une marque **△** sont critiques pour la sécurité. Ne les remplacer que par une pièce portant le numéro spécifié.

HARDWARE NOMENCLATURE

Screw:

P 3 x 10
 L: Length in mm
 D: Diameter in mm
 Type of head



Indicated slotted-head only.

Unless otherwise indicated, it means cross-recessed head (Phillips type).

Nut, Washer, Retaining ring:

N 3
 D: Diameter of usable screw or shaft
 Reference designation

Reference Designation	Shape	Description	Remarks
SCREWS			
P		pan-head screw	binding-head (B) screw for replacement
PWH		pan-head screw with washer face	binding-head (B) screw and flat washer for replacement
PS PSP		pan-head screw with spring washer	binding-head (B) screw and spring washer for replacement
PSW PSPW		pan-head screw with spring and flat washers	binding-head (B) screw and spring and flat washers for replacement
R		round-head screw	binding-head (B) screw for replacement
K		flat-countersunk-head screw	
RK		oval-countersunk-head screw	
B		binding-head screw	
T		truss-head screw	binding-head (B) screw for replacement
F		flat-fillister-head screw	
RF		fillister-head screw	
BV		brazier-head screw	

Reference Designation	Shape	Description	Remarks
SELF-TAPPING SCREWS			
TA		self-tapping screw	ex: TA, P 3 x 10
PTP		pan-head self-tapping screw	binding-head self-tapping (TA, B) screw for replacement
PTPWH		pan-head self-tapping screw with washer face	binding-head self-tapping (TA, B) screw and flat washer for replacement
PTTWH		pan-head thread-rolling screw with washer face	binding-head (B) screw and flat washer for replacement
SET SCREWS			
SC		set screw	
SC		hexagon-socket set screw	ex: SC 2.6 x 4, hexagon socket
NUT			
N		nut	
WASHERS			
W		flat washer	
SW		spring washer	
LW		internal-tooth lock washer	ex: LW3, internal
LW		external-tooth lock washer	ex: LW3, external
RETAINING RINGS			
E		retaining ring	
G		grip-type retaining ring	